### PCB INC - KANSAS

Superfund Site

KANSAS CITY, KANSAS

# REMOVAL ADMINISTRATIVE RECORD

**VOLUME II** 

**JUNE 2000** 

REGION VII
SUPERFUND DIVISION
U.S. ENVIRONMENTAL PROTECTION AGENCY

PCB, Inc.
Capacitor Process into '83.

101301#

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CONFIDENTIAL

CLOSURE PLAN FOR PCB TREATMENT, INC. CAPACITOR PROCESS

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DOES NOT CONTAIN NATIONAL SECURITY INFORMATION (E.O. 12055)

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10-72-86

PCB TREATM
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PCB TREATMENT, INC. 2100 Wyandotte Kansas City, MO. 64108

CONFIDENTIAL

CLOSURE PLAN FOR PUB TREATMENT, INC.

CAPACITOR PROCESS

TOGA CONFIDENTIAL **BUSINESS INFORMATION** 

DOES NOT CONTAIN NATIONAL CIICURITY INFORMATION (E.O. 12065)

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PCB TREATMENT, INC. 2100 Wyandotte Kansas City, MO. 64108

COMBENTAL

#### General Facility Information

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PCB Treatments' Annex III facility and capacitor processing system is located at 2100 Wyanootte, Kansas City, Missouri. 66,500 square feet of this building (the 3rd, 6th, and 7th floor) is used for storage. The storage capacity for all three floors is approximately 3,750 55-gallon drums. The capacitor processing line is located in a separate set of rooms on the 3rd floor. center dock on the first floor is used for receiving, staging and shipping of PCB items.

#### Ι. Outline of Facility Conditions

- A. General Information
  - 1. Size of Facility is 66,500 sq.ft.
  - Storage of capacitors is done predominately in 55-gailon open-top drums with secure lids - a few non-leakers are on paliets or in crates.
  - Storage of capacitor components which are not cleaned during processing, are always done in 55-gallon open-top drums with secure lids.
  - 4. Capacitor cimponents will consist of the fluid, cores, and insulators found in or on capacitors which have been processed.
- Maximum storage will not exceed at any one time 3,750 drums of capacitors and capacitor components.
- C. Schedule of Final Closure
  - 1. Final date waste will be accepted is October

  - 3. Final date that capacitor components and contaminated solvents, clean-up material and contaminated <u>30</u>, 1989.
  - 4. Final date for off-site disposal will be March 30
  - 5. The capacitor portion of this facility will be completely closed out by March 30, 1989 or one year after the final capacitor is received.

#### II. Final Disposal

- A. All capacitor components not cleaned to EPA specifications will be incinerated at an EPA-approved incineration site.
- All contaminated packing and clean-up material will be either incinerated or buried in an EPA-approved disposal site.
- C. Metal pieces of the processing line and metal processing equipment will be decontaminated by disassembling and processing through our vapor degreasers.
- Non-metal sections of the processing line will be cleaned with solvent and buried as PCB contaminated solid wastes.
- Transportation of PCB material to disposal site will be done in company owned trucks by company trained drivers.

Page Two Closure Plan - Capacitor System

III. Systematic Closure

A. PCB Treatment personnel will conduct all on-site closure processes.

B. Off-site disposal will be handled through contracted PCB landfills and incinerators.

IV. Cost Estimate of Closure under Extreme Conditions

A. Closure handled through outside EPA-approved incinerators and landfills.

1. 3,750 drs. of capacitors, components and solid waste

300 lb. drum average

1,125,000 lbs. of material

.40 cents per pound for incineration \$450,000

2. 25 T/L on PCB INC. OF MO. trucks to incinerator

\$ 1,200

\$30,000 Transportation

B. Closure handled through PCB Treatment, Inc. capacitor process and by products sent to EPA-approved incinerators and landfills.

1. 3,750 drs. of capacitors

300 lb drum average

1,125,000 lbs.

.10 PCB process cost per lb.

\$112,500 Total PCB process cost

337,500 lbs. capacitor process by products

.40 lbs. for incineration per lb.

\$135,000

2. \$1,200 8T/L

\$9,600 Transportation

V. Financial Mechanism for Closure

A. The cash flow generated from a completely filled storage facility would pay for closure and the money would be on hand for the costs of disposal.

B. PCB Treatment has at present a \$20,000 Certificate of Deposit

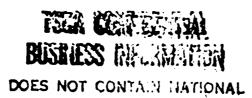
as protection for excess costs of closure.

### TSCA CONFIDENTIAL BUSINESS INFURMATION

#### CONFIDENTIAL

LABORATORY QUALITY ASSURANCE

PCB TREATMENT, INC. 2100 Wyandotte Kansas City, MO. 64108



#### LABORATORY QUALITY ASSURANCE

#### I. Introduction:

In order to assure the accuracy of analytical results which are generated from the laboratory, a series of standard operating procedures has been developed and implemented. These operational procedures are applicable to all laboratory personnel.

#### II. Responsibility:

#### A. Training

The Laboratory Director is responsible for training all staff involved in collection of samples for analysis, performing analytical tests and documentation of results. This training shall be documented in the Laboratory Directors' file and a copy of documentation placed in the employee's file.

#### B. Enforcement

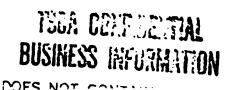
The Laboratory Director is responsible for enforcement of all standard operating procedures and proper documentation. Verification of compliance is achieved via random inspection of analytical records and results. Documentation of inspections are filled in inspection records file.

#### III. Remedial Action:

Problems arising during analysis or documentation of analysis shall be referred to the Laboratory Director. The Laboratory Director shall either correct the problem or refer it to the Operations Manager for correction.

#### IV. Instrument Operation:

It is the policy of this laboratory to maintain and operate instruments involved in the generation of analytical data in a manner consisted with manufacturer's specifications. The proper use and maintenance of analytical equipment is deleniated in the service/operation manual supplied by the manufacturer. Copies of the manuals are maintained in the laboratory for reference.



#### V. Documentation:

- 1. Raw data shall be labeled as follows: a. sample types (eq. capacitor test, oil sample, etc.)
  - b. manifest number
  - c. date analysed
  - d. analyst
- 2. Summary data including all pertinent information from the chromatograms, dilution factors, and analytical results shall be recorded in the laboratory log book.
- 3. Storage/Retention Time
  - a. Raw data shall be stored in the proper file and retained for a period of five calendar years.
  - b. Summary data (laboratory log book) shall be stored indefinitely in the laboratory files.

#### VI. Sampling and Analysis

Sampling location will be after the 2nd vapor degreasing process. Location on the capacitor to take the sample will be the inside-side wall or end and the normal swab method will be used following all procedures for this type of test.

#### Chemical Analysis

In order to assure that the maximum permissable PCB contamination level for capacitors of 0.01 mg/100cm<sup>2</sup> is achieved, it is necessary that chemical analysis be performed at regular intervals. These chemical analysis are conducted by a trained laboratory technician under the direction and guidance of a degreed chemist. The following is illustrative of the method of analysis.

A. Sample Collection and Preparation

Sample collection is performed by the laboratory technician after donning appropriate safety clothing. A representative area of 100cm is wiped with a clean filter paper (Whatman #54 or equivalent), and the filter paper extracted with 10ml aliquots of pesticide grade isooctane.

B. Analysis

The sample, prepared as directed, is analyzed via gas chromatography (Schimadzu, GC-Mini2) employing electron capture detection and a digital integrator as recommended by the protocol entitled, (The Analysis of Polychlorinated Biphenyls in Transformer Fluid and Waster Oils", issued June 24, 1980

TSCA CONFIDENTIAL BUSINESS INFORMATION

by the Environmental Monitoring and Support Laboratory, Office of Research and Development, U.S. Environmental Protection Agency, Cincinnati, Ohio.

The quantification of PCB's is achieved using commercial mixtures of PCB's as standards. The results are calulated and reported on the basis of mg/100cm. A permanent record of the chromatograms is maintained with appropriate documentation.

#### C. Analytical Results

The quantification of PCB levels is achieved using commercial mixtures of PCB's as standards. The concentration of PCB contamination on the capacitor is determined by reference to the standard curve generated as described in section VI B above.

The analytical results are expressed in units of ppm (microgram/gram). This result if converted to milligrams by the following equations.

By definition lppm = 1 microgram/gram and 1 milligram = 1000 micrograms therefore: (1 microgram) (1 milligram divided by 1000 micrograms) = .001 milligrams. Since the area sampled is 100cm, the results take the final units of milligrams/ 100 sq. centimeters.

#### D. Documentation of Analytical Results

Samples analysed by gas chromatography shall be labeled to clearly indicate identity of the original sample. Chromatograms are identified by a GC number. This number is recorded in a daily log book which contains the sample identified with the sample Batch number and manifest number and cleaning cycle, if necessary. The date and time of each analysis is also recorded.

The original chromatograms are filled by GC identification number. A copy of the results is returned to the capacitor room supervisor for his file. These files are maintained for five years as a permanent record. A suitable cross-reference system correlating laboratory results and manifest number shall be instituted and maintained.

## TSCA CONFIDENTIAL BUSINESS INFORMATION

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#### VII. Safety Features

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- A. Trained PCB Treatment, Inc., Operator's Dress Protective Clothing
  - Respirators approved by MSHA or OSHA Respirators used when concentration of PCB is greater than 1.0 ug/cu m or EMERGENCY.
  - 2. Impervious clothing and gloves disposable boots
    - a. Location directly inside door.
    - b. Protective clothing to be worn when handling or working around any PCB.
  - Face shields, chemical safety glasses or safety glasses with side shields.
    - a. Located with other protective clothing as stated above
    - b. Eye protection should be worn during any operation in which PCB's are present. If liquid or solid PCB's contact the eyes, the eyes shall be irrigated immediately with large quentities of water and then examined by a physician.

#### B. Safety Check

- 1. Eye Wash located on wall, eye level just inside door.
- 2. First Aid Kits located same areas as eye wash.
- 3. Fire Extingishers located with easy accessibility.
- 4. Sand Bucket located with eash accessibility.

### TSCA CONFIDENTIAL BUSINESS INFORMATION

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#### Laboratory Quality Control

#### A. Instrumention

All instrumentation used to generate analytical results shall be tested to assure proper function. Standard operating procedures for analytical balances, and gas chromatographs shall be developed and maintenance records shall be permanently filed in compliance with applicable Good Laboratory Practice (G.L.P.) guidelines.

#### B. Accuracy of Chromatographic Data

Accuracy of analytical data is primarily dependent on parameters such as instrument operation, standard preparation, and human error.

#### 1. Instrumentation

This laboratory is currently equipped with a Schimadzu GC Mini2 gas chromatograph. However, this instrument will be superceded by the acquisition of a Varian 3700 chromatograph equipped with a Linear Electron Capture Detector, auto samples and digital electronic intergrator. Detector Linearity and auto sampler performance shall be checked quarterly. The instrument shall be calibrated daily by analysis of calibration standards from standard stock solutions which approximate the unknown sample in composition and in concentration. The calibration curve generated must be checked daily using a laboratory control standard. Accuracy and precision of this L.S.C. shall not exceed 15% of the known value.

An accuracy statement is generated by quadruplicate analysis of a concentration. The accuracy is defined as R.I.S. where R is the known concentration and S is the standard deviation.

An EMSL--Quality control sample shall be analyzed quarterly. The results should agree within 15% of the true value.

Capacitors selected for analysis shall be tested in duplicate at least twice monthly. One of these tests will be sent to an independent laboratory such as General Testing Laboratories. The remaining test shall be tested in our laboratories. These results shall agree within statistical limitations.

ISCA CONFUCTION quality control programs may be developed and main-

DCS MCT CNEAN MATIONAL SECURITY INFORMATION (E.O. 12085



1 Lb 02 1984

Mr. Jack Van Gundy PCB Treatment Incorporated 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Yan Gundy:

Enclosed is an appendix from a draft report by a U.S. Environmental Protection Agency (EPA) contractor. You may find the information in this report helpful in the operation of your PCB capacitor/transformer treatment facility.

Topics included in this report are:

- 1. Design and maintenance of a facility;
- 2. Equipment and conduct of facility personnel;
- 3. Monitoring and recordkeeping; and
- 4. Emergency response.

If you have any questions, or need more information relative to this report, please call Mr. Stephen P. Busch of my staff at (816) 374-6531.

Sincerely yours,

Lyndell L. Harrington, P.E. Chief, Permits Section Waste Management Branch Air and Waste Management Division

Enclosure

ARWM: WMBR: PMTS: JSnyder: lmh: x6531:1-31-84:Disk 22/12

PMIS Snyder PMTS

PMS Busch Harrington WMBR

Morby

PCB Capacitor Uisposal Appr val

Director, Air and Waste Management Division

Morris Kay Regional Administrator

P.C.B. Treatment, Inc. was granted interim approval to process PCB capacitors on July 5, 1983. The company has complied with the terms and conditions of the interim approval. I, therefore, recommend you grant final approval to P.C.B. Treatment, Inc.

> David A. Wagoner Director, Air and Waste Management Division

Attachment

ARWM/WMBR-PMTS:SBusch: lmh:x6531:12-30-83:1/3/84:Disk N29

PMTS Busch

**PMTS** Harrington WMBR 69 Morby

ARWM Spratlin AR WM Wayoner

1-10-84

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### JAN 18 1984

Mr. Jack Van Gundy, President P.C.B Treatment, Incorporated 2100 Wyanuotte Kansas City, Missouri 64108

Dear Mr. Van Gundy:

I hereby grant approval to P.C.B. Treatment, Incorporated to process polychlorinated biphenyl (PCB) capacitors, in the manner described to the Environmental Protection Agency (EPA), Region VII office, in order to reduce the volume of material subject to PCB disposal regulrements. This approval. which is subject to the attached conditions, is effective only for the P.C.B. Treatment, Incorporated facility at 2100 Wyandotte, Kansas City, Missouri 64108, and is granted pursuant to Section 6(e) of the Toxic Substances Control Act (TSCA) and 40 CFR 761.60(e). This approval is based upon the ability of the processing method employed to reduce the volume of material subject to PCB disposal requirements. Unly the processed materials with non-detectable amounts of PCB will be considered non-PCB materials. All materials which contain detectable quantities of PCB shall be considered PCBs or PCB items and shall be manayed accordingly. It is our understanding that there will be no emission of PCBs to the air or water (surface or groundwater). This approval is based on the Agency's present belief that the process described to EPA, Region VII, when properly managed, does not present a risk of injury to health or the environment and, within the confines of existing analytical capabilities, provides PCB destruction equivalent to an incinerator (40 CFR 761.70) or high efficiency boiler (40 CFR 761.60).

This approval shall be effective on February 1, 1984, and shall be effective for three (3) years, or until February 1, 1987. This approval may be withdrawn, or further conditions may be added to it at any time. Moreover, violation of any condition included as part of this approval (see attachment) may subject P.C.B. Treatment, incorporated to enforcement action and/or termination of the approval

If you have any questions or comments regarding these matters, please contact me The member of my staff most familiar with this subject. Mr. Stephen Busch, Chemical Engineer, Permits Section (816/374-6531) can also provide additional information.

Sincerely yours,

Horris Kay Regional Administrator

**Enclosure** 

ARWM/WMBR-PMTS:SBusch: 1mh:x6531:12/30/83:1/3/84:Disk N29

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BUSCH

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#### UNITED STATES ENVIRONMENTAL PLOTECTION AGENCY

REGION VII

324 EAST ELEVENTH STREET
KANSAS CITY MISSOURI (1410).

JAN 18 1984

GEFICE UF
F HEGIONAL ADMINISTRATOR

Mr. Jack Van Gundy, President P.C.B Treatment, Incorporated 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Van Gundy:

I hereby grant approval to P.C.B. Treatment, incorporated to process polychlorinated biphenyl (PCB) capacitors, in the manner described to the Environmental Protection Agency (EPA), Region VII office, in order to reduce the volume of material subject to PCB disposal requirements. This approval, wh. h is subject to the attached conditions, is effective only for the P.C.B. Treatment, Incorporated facility at 2100 Myandotte, Kansas City, Missouri 64108, and is granted pursuant to Section 6(e) of the Toxic Substances Control Act (TSCA) and 40 CFR 761.60(e). This approval is based upon the ability of the processing method employed to reduce the volume of material subject to PCB disposal requirements. Only the processed materials with non-detectable amounts of PCB will be considered non-PCB materials. All materials which contain detectable quantities of PCB shall be considered PCBs or PCB items and shall be managed accordingly. It is our understanding that there will be no emission of PCBs to the air or water (surface or groundwater). This approval is based on the Agency's present belief that the process described to EPA, Region VII, when properly managed, does not present a risk of injury to health or the environment and, within the confines of existing analytical capabilities, provides PCB destruction equivalent to an incinerator (40 CFR 761.70) or high efficiency boiler (40 CFR 761.60).

This approval shall be effective on February 1, 1984, and shall be effective for three (3) years, or until February 1, 1987. This approval may be withdrawn, or further conditions may be added to it at any time. Moreover, violation of any condition included as part of this approval (see attachment) may subject P.C.B. Treatment, Incorporated to enforcement action and/or termination of the approval.

If you have any questions or comments regarding these matters, please contact me. The member of my staff most familiar with this subject, Mr. Stephen Busch, Chemical Engineer, Permits Section (816/374-6531) can also provide additional information.

Sincerely yours,

Morris Kay

Regional Administrator

12-16-4

Enclosure

#### Conditions of Approval

#### P.C.B. Treatment, Incorporated

- 1. P.C.B. Treatment, Inc. may disassemble or process PCB capacitors in order to reduce the volume of materials subject to U.S. Environmental Protection Agency (EPA) polychlorinated biphenyl (PCB) disposal requirements as described in the information on file at the EPA Region VII office. No modification to the system may be made without prior approval from the EPA Region VII office. Modification of the system without notification or prior approval of the modification will void this approval.
- 2. All cumponents of the capacitor must have no detectable PCB residues or PCB concentration in order to be considered a non-PCB item. Analytical data shall be available to demonstrate the components treated do not contain PCBs. If analytical data are not available, components of the capacitors must be considered PCB items. For purposes of compliance, realistic detection limits for various types of material shall be considered as follows:

Solids (large regular surface area) - 0.01 mg/100 cm<sup>2</sup> Solids (finely divided or irregular surface) - 0.2 mg/kg Liquids (oils or solvents) - 2 mg/kg

- 3. All liquids used in the processing of capacitors or capacitor components must be considered PCB liquids unless demonstrated to contain less than 2 mg/kg PCB. Disposal of these liquids, which are considered PCB liquids, must take place at an EPA approved incineration facility (meeting the requirements of 40 CFR 761.70) or treated by an EPA approved method which is an alternate to incineration (approved under 40 CFR 761.50(e)).
- 4. All components of a capacitor which contain a detectable quantity of PCB as defined in it: a #2 above, shall be disposed of at an EPA approved incineration facility (meeting the requirements of 40 CFR 761.70) or treated by an EPA approved method, which is an alternate to incineration (approved under 40 CFR 761.60(e)).
- 5. Any cutting tool or other device used in the processing of capacitors must be operated in a manner to prevent heating of material which may result in the vaporization of PCBs and the subsequent uncontrolled entry of PCBs to the environment. There shall be no release of PCBs to the environment.

- 6. Ventilation of the work area, to adequately protect workers from any vapors that pight be generated in the processing of the capacitors shall be provided. P.C.B. Treatment, Inc. must comply with all Federal, State and local health, safety and environmental requirements for this approval to be considered valid.
- 7. P.C.B. Treatment, Inc. must report any release to the environment of PCBs which occur as a result of capacitor processing activities.
- 8. Any injury or any illness which occurs as a result of the processing of capacitors or the handling of PCBs must be reported to the EPA Regional Office, PCB Coordinator at (816) 374-3036.
- 9. Any reports required by conditions 7 and 8 above are to be submitted by telephone to the EPA Regional Office by the next regular business day and followed in writing within five days to the EPA Regional Administrator, 324 East 11th Street, Kansas City, Missouri 64106, and to the Director of the Office of Toxic Substances, Office of Pesticides and Toxic Substances, 401 M Street, S.W., Washington, D.C. 20460.
- 10. P.C.B. Treatment, Inc. must develop and maintain the following records:
  - The name of the person or firm whose capacitor is being processed;
  - b. The manufacturer, rated capacity and identification number of the capacitor;
  - c. The date the capacitor is received and the date or dates processed;
  - d. The ultimate disposition of all components of the capacitor; this should include the nature and quantity of materials being disposed of, and the location, disposal method, and date of disposal; and
  - e. A copy of the gas chromatograph or data record from test conducted to demonstrate final PCB concentrations, as specified in paragraph 2, above.
- 11. P.C.B. Treatment, Inc. must review, and if necessary, modify the closure plan for terminating the PCB handling systems on an annual basis. Any closure modification must be submitted to EPA within thirty (30) days from the date of the modification. The closure plan shall include the decontamination or disposal of PCB contaminated equipment or process materials. A cost estimate for closure under worst possible conditions, shall be included with the closure plan. The intended financial mechanism for closure as outlined in the closure plan should also be included in this plan.

- 12. The quality assurance program shall be reviewed annually, and modified if necessary. Any modification shall be submitted to EPA within thirty (30) days from the date of the modification. P.C.B. Treatment, Inc. must insure this approved process is properly operated and maintained at all times.
- 13. USEPA reserves the right for its employees or agents to inspect P.C.B. Treatment, Inc. activities at any time.
- 14. The processing of a capacitor shall not be considered complete until all components of the capacitor are disposed of properly. Limitations and/or regulations which apply to capacitors shall also be considered applicable to capacitor components (e.g., in storage for disposal, disposal is not complete until all components are properly disposed of, thus storage is from the date of receipt, to the date the last components of the capacitor is disposed of).
- 15. Thirty (30) days prior to the expiration date of this approval P.C.B. Treatment, Inc. shall submit a summary of the information required under item #10 of these conditions of approval with a sample of the data management and or data sheet, to the Region VII, Waste Management Branch. With this information shall be a statement by a responsible company official, that the company has complied with all conditions of this approval and Federal PCB rules and regulations; or a statement which specifies that a certain condition of the approval or Federal PCB rule or regulation was not met and the corrective action taken to insure compliance.

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

DATE:

JAN 18 1984

SUBJECT PCB Capacitor Disposal Approval

FROM Director, Air and Waste Management Division

Morris Kay Regional Administrator

P.C.B. Treatment, Inc. was granted interim approval to process PCB capacitors on July 5, 1983. The company has complied with the terms and conditions of the interim approval. I, therefore, recommend you grant final approval to P.C.B. Treatment, Inc.

David A. Wagoner

Virector, Air and Waste Management Division

Attachment

### P.C.B., Inc. of Missouri

(Dan) 888 236-6254

2100 WYANDOTTE KANSAS CITY, MISSOURI 6410 816-221-3660

December 29, 1983

EPA-ARWM/PMTS

DEC 29 1983

Mr. Morris Kay Regional Administrator Region VII U.S. E. P. A. 324 East 11th Street Ransas City, Missouri 64106

Region VII K.C., MO

ATTN: Mr. Steve Bush

Dear Mr. Bush:

On December 14, 1983, we sent our last load of capacitor cores and oil to our burn center, SCA Chemical Services, Chicago.

At that time, we had scheduled for incineration four tanker loads of oil and five loads of capacitor cores which would have completed destruction of all dated material, which needed to be destroyed by December 31, 1983.

Those loads were, at first, placed on hold and then later cancelled due to repairs required on the incinerator (see attached letter from SCA).

We therefore request from you a letter granting us an extension of 60 days in which to accomplish this destruction which would be suitable to send our clients, who are concerned about destruction requirements.

Sincerely,

ack Van Gundy

. Do Van Du

President

JVG/te

Mr. Jack Van Gundy PCB Treatment, Inc. 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Van Gundy:

This letter is to inform you that we have received your August 18, 1983 and October 21, 1983, proposed modifications to your PCB capacitor processing line. We co not consider these modifications as substantial changes. As such, we do not feel the proposed changes will adversely affect your processing of PCB capacitors. You may proceed with implementation of these modifications.

You should be advised that all terms and conditions of the approval granted to PCB Treatment, Inc. on July 5, 1983, remain effective and unchanged. If you have any questions, please contact Stephen Busch of my staff at 374-6531.

Sincerely yours,

Morris Kay Regional Administrator

ARWM/WMBR-PMTS:SBusch:lmh:x6531:11-25-83:Disk 4/5pg2

PMTS Busch Harrington

WMBR Morby

ARWM Spratlin

ARWM Walgoner

PCB Treatment, Inc., Process Modification

Director, Air and Waste Management Division

Morris Kay Regional Administrator

PCB Treatment, Inc. has proposed several modifications to their capacitor processing line. We have reviewed the proposed modification. The modification should have no adverse effect on the process.

I, therefore, recommend you approve the modifications.

David A. Wagoner Director, Air and Waste Management Division

ARWM/WMBR-PMTS:SBusch:lmh:x6531:11-25-83:Disk 9/4

**PMTS** Busch

PMTS Harrington

WMBR45 Morby

ARWM Spratlin ARWM Wagoner

LUKH 816-421-3011 810-421-1012

Davis & Clayman, P.C. Attombeye at Law

TWENTY-THIRD PLOOR BRYANT BLDG

1102 GRAND AVENUE Kanasa City, Missouri 64106

October 27, 1983

Mr. Lyndell Harrington, P.E. Chief Permits Section Waste Management Branch Air and Waste Management Division U.S. Environmental Protection Agency 324 East 11th Street Kansas City, Missouri 64106

HAND DELIVERED

chile sec

Re: Amendment to capacitor processing approval of P.C.B. Treatment, Inc.

Dear Mr. Harrington:

M D. CLAYMAN

W J. DAVIL

J. R. MARCUS E.B. TANNER OF COUNSEL

> Enclosed please find a letter from Jack Van Gundy, President of P.C.B. Treatment, Inc. which contains drawings of the proposed modification to the approved P.C.B. Treatment, Inc. capacitor process as discussed with Mr. Steve Busch, of your office. This information is forwarded under Condition No. 1 of the interim approval dated July 5, 1983.

> Please note the claim of confidentiality on the contents of the letter and enclosures. Please feel free to call if you have any questions or objections to the proposed change.

> > Very Truly Yours,

DAVIS & CLAYMAN, P.C.

EPA-ARW 1/WMBRied

RECEIVED

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AIR AND WASTE CUMPLIANCE BRANCH

JRM/dp

PCB Treatment, Inc. 2100 Wyandotte Kansas City, MO 64108 816-221-3660

October 21, 1983

Mr. Lyndell Harrington, P.E. Chief, Permits Section Waste Management Branch Air and Waste Management Division U.S. Environmental Protection Agency 324 East 11th Street Kansas City, Missouri 64106

ATTENTION: Steve Busch

SUBJECT: Amendment to capacitor processing approval

Dear Mr. Harrington:

We have found that the bandsaw we are using to cut open capacitors in our capacitor processing operation is very ineffective. Therefore, we intend to remove the saw from the capacitor line and replace it with an expanded metal table-top within a welded steel vat. (See the attachment for a drawing of this "cutting" table.) We intend to use this new section as a cutting surface upon which to cut open capacitors with an air hammer.

As per Dennis Nix's phone conversation with Mr. Steve Busch, we will assume that this change is not objectionable to you if we have not received a reply within 30 days and will proceed with the change as stated above.

For your information, we intend to thoroughly decontaminate the bandsaw, test its surface for contamination, and resell it after decontamination.

Very Truly Yours,

ack Van Gundy, President

Attachm TSCA CONFIDENTIAL

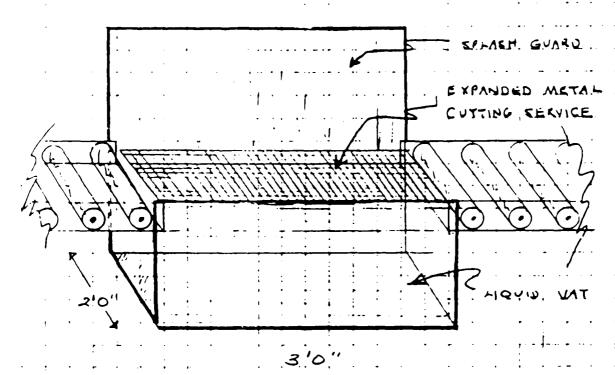
JVG/d BUSINESS INFORMATION

DOES NOT CONTAIN NATIONAL SECURITY DEFORMATION (E.O. 12065)

CONFIDENTIAL

DeclassifiED 10-22-86,

TREMENT TO THE CPL MENDANTA



FRONT . 18" . HIGH

BACK 4/ GPLACH GUARD 36" HIGH

CAPACITERS, WILL MOVE FROM RIGHT ... TO LEFT.

PCB TREATMENT, INC., 21.00 WYMNDOTTE.

KANSAS CITY, MD 64198

TH 816-221-3660

TSCA CONFIDENTIAL
BUSINESS INFORMATION
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CONFIDERTIAL

Davis & Clayman, P.C.

Attorneys at Law

TWENTY-THIRD FLOOR BRYANT BLDG

1102 GRAND AVENUE

Kanaas City, Missouri 64106

TELEPHONE 816-421-3011 816-421-3012

J R MARGUS

E B TANNER

OF COUNSEL

M D. CLAYMAN

October 3, 1983

Mr. Morris Kay Regional Administrator Region VII 324 E. 11th Street Kansas City, Missouri 64106

Re: PCB Treatment, Inc. - "Quality Assurance Program" and "Closure Plan"

Dear Mr. Kay:

Pursuant to the grant of interim approval of the PCB Treatment, Inc., process for PCB capacitors dated July 5, 1983, enclosed please find the Quality Assurance Program and Closure Plan. Please note on the enclosures the claim of confidentiality for the entire contents of both documents.

Please advise if you have any questions.

Very truly yours,

DAVIS & CLAYMAN, P.C.

Jeffley Kilrara

JRM/dr

Enclosures

cc: w/Enclosures

Mr. Jack Van Gundy PCB Treatment, Inc.

2100 Wyandotte

Kansas City, MO 64108

RECEIVED

JC. U5 1983

AIR AND WASTE COMPLIANCE BRANCH

response drefted

## P.C.B., Inc. of Missouri

(Ron) 612 464-2817 (Dan) 605 256-6254

2100 WYANDOTTE KANSAS CITY, MISSOURI 64108 816-221-3660

#### EPA-ARWM/PMTS

AUG 1 8 1983

August 18, 1983

#### Region VII K.C., MO

.r. Steve \_uscn Envioronmental Protection Agency 524 East 11th Kansas City, Missouri 64105

EPA-ARWM/PMTS

AUG 1 81983

Region VII K.C., MO

Proposed Amendments To Capacitor Processing Line For P.C.B. INC.

Dear Mr. Busch:

We propose to make the Following changes in the existing capacitor processing line:

Replace existing cil drainage system with new system.
 Install new and more powerful exhaust system.

- 3. Place line within metal pan with 2" lip. workers will stand on floor grids of expanded metal.
- 4. Slightly relocate line within presently occupied rooms.
- 5. Replace band saw cutting system with air hammers at least temporarily.

These changes are being requested for reasons of safety, cleanliness, and increased productivity.

The attached drawing illustrate the line after the proposed changes.

For clarifications or further information, contact Dennis Wix at 221-3660.

Thank you for your time and consideration.

Very truly yours,

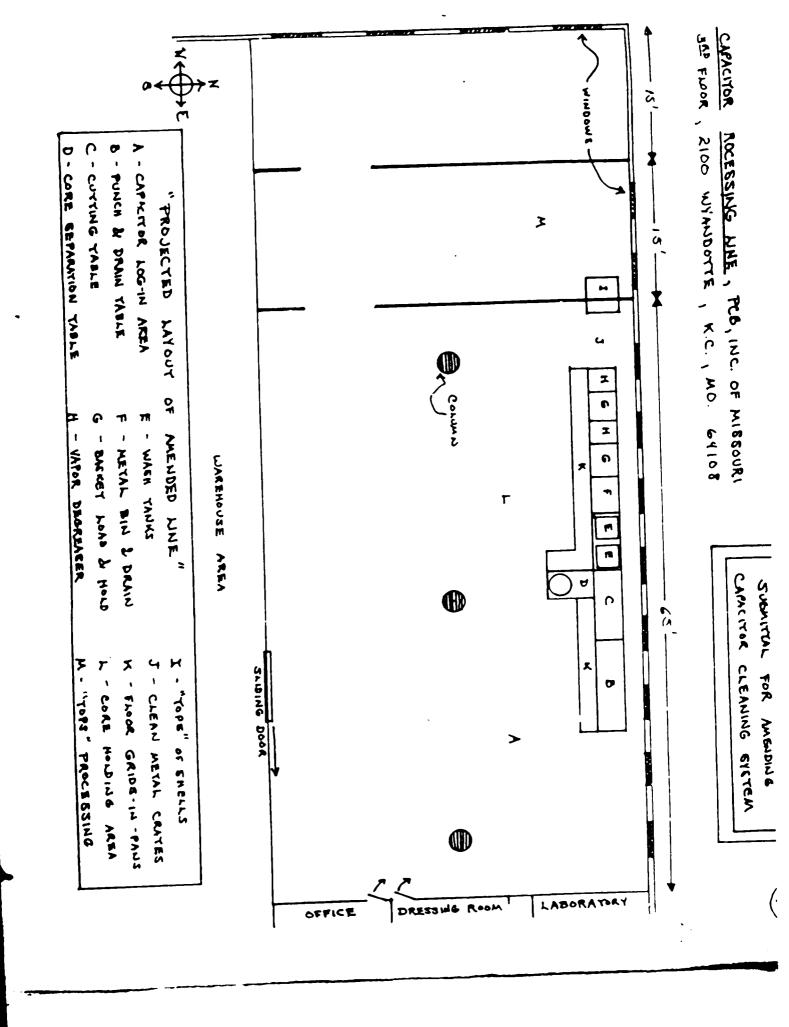
P.C.A., ITC. OF MISSOURI

Dennis Hix Consultant

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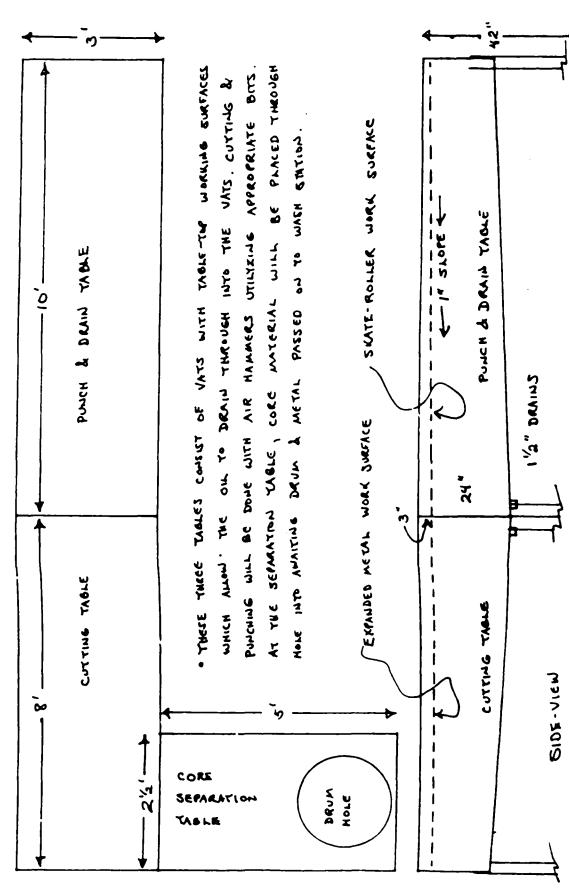
co: Fr. Jack Van Cundy Mr. Mike Canhova



(V)

FRONT END OF AMENDED LING
PCE, I.D.C. OF MISSOURI , 2100 WIMDOTTE , KC. , MO 64108

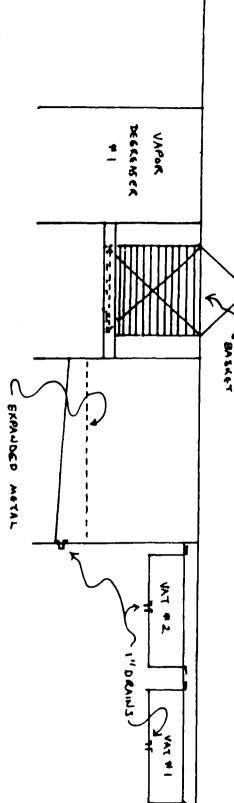
TOP-UEN



MIDDLE OF AMENDED LINE
PCB, INC. OF MISSOURI, 2100 WYANDOTTE, U.C., MO 64108

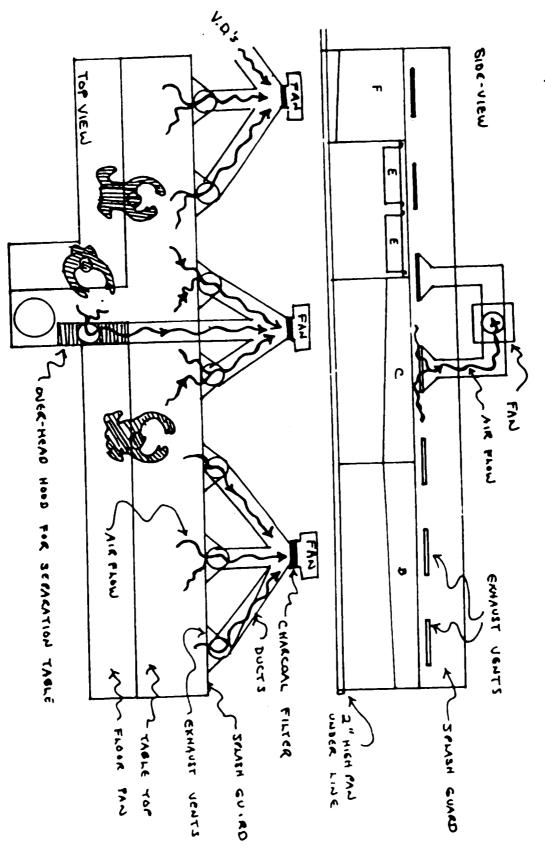
# TOP-VIEW

	V.D. BASKET HOLDING ACEA
	VHOR DEGRENSER R
>	U.D. BASKET
	WELVE ALL BIN
	WASH TABLE
	NAT 4 I



שנאר. METAL BIN \*WASH TARKE HAS REMOVED VAYS - KEROSENE IS THEN HOADED IN BASKET FOR IS TO ALLOW DENIZABLE ACTOR MAKE CYCLE CHANDING CYCLE IN VAPOR DEGREASER SCRUB & RIVER MILL BE PERFORMED HERE AS BEFORE

VENTILATION SYSTEM FOR CAPACITOR PROCESSING LINE RG, INC. OF MISSOURI., DIOD WYANDOTTE, W.C., MO, 61108



THIS DEALING IS A ROUGH IDEA AND WITH UNDOUGHOLY BE MODIFIED DURING CONTRACTIAL EACH DUCT WITH HAVE A DAMPER TO ADJUST AIR PLOW . AIR VELOCITY WITH BE BUFFICIONT ONCT CATCH VANGE OF TABLE YOUTHINGE.

DISCUSSIBNA WITH

CONTRACTORS.

(<u>F</u>)

To: Steve Bush

From: Frank Zondca

Date: August 16, 1983

Steve, it is with some degree of disappointment that I must inform you that both Bob Schneider and I are no longer directly involved with the capacitor operation we built for C.B. Oil Inc. We have agreed to be available to this company on a temporary consulting basis.

It is with a great deal of gratification we extend to you for all your help and understanding during the past nine months. If there is any way that we can assist you, please feel free to call.

Sincerely, Frank Zondos

Frank Zondca

Bob Schneider

#### UNITE STATES ENVIRONMENTAL PROTECTIC. GALLCY

August 3, 1983

Alternate PCB Disposal, PCB Treatment, Inc.

Michael J. Senderson Chief, Air and Waste Compliance Branch

Robert L. Morby Chief, Waste Management Branch

Information pertisent to the review of the PCB Treatment, Inc., application for alternate disposal has been received in the TSCA CBI system. The information may be reviewed by an authorised number of your staff. Contact the TSCA DCO for access.

Frye:dgr:TOPE:8-3-83

CONCURRENCES							
SYMBOL	Frye	Alderman	Sanderson	1			
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DATE	8/3/83	8/ /83	8/ /83		, , , , , , , , , , , , , , , , , , , ,		
BPA Fac	SPA Form 1329-1 (12-76)						

#### UNITEC'S (ATES ENVIRONMENTAL PROTECTION AGENCY

August 3, 1983 DATE

SUBJECT Alternate PCB Disposal, PCB Treatment, Inc.

FROM

Michael J. Senderson Chief, Air and Waste Compliance Branch

Robert L. Morby

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CHAPTER TO THE CONTRACT OF THE PROPERTY OF THE

Chief, Waste Management Branch

re-reviewed)

Information pertinent to the review of the PCB Treatment, Inc., application for alternate disposal has been received in the TSCA CBI system. The information may be reviewed by an authorized member of your staff. Contact the TSCA DCO for access.

PHONE CALL | DISCUSSIO | FIELD TRIP **RECORD OF** COMMUNICATION (Record of stem checked above) LYNN HARRINGTON ACTS, INC. 221 3660 TIME
SUBJECT PCB INC Operation Bob called to notify us of their intent to begin operation by the 1st (Monday or Tuesday) of next week I told him we would eccept the phone call as netification, but I also ask him to follow-up with 2 letter CONCLUSIONS, ACTION TAKEN OR REQUIRED

INFORMATION COPIES

10

EPA Form 1306-4 (7-72) REPLACES EPA NG FORM \$200-0 MICH MAY BE USED UNTIL SUPPLY IS SAMAUATED

Mr. Steve Bush U.S. Environmental Protection Agency 324 East 11th Street Kansas City, Missouri

Dear Mr. Bush:

Enclosed, please find ancillary data for consideration of our pending application for approval for destruction of contaminated capacitors.

This data consists of gas chromatographic analysis of capacitor swab tests, obtained synchronously with those obtained by yourself during our recent demonstration of May 12, 1983. These swab tests were analyzed in our laboratory facilities and independently by General Testing Laboratories. Copies of the chromatograms from both laboratories are enclosed.

The analytical results of these tests are summarized below, and in (mg/100 sq. cm.):

Cay	1 processes	-	0.0009	General Testing Not Detectable
#2	processed	from batch 1 through 1 wash degreasing	0.0006	Not Detectable
<b>#</b> 3	processed	from batch 2 through 2 washes degressing cycle	0.0022 As Araclor 1260	30.9 As Araclor 1242
#4	processed	from batch 2 through 1 wash degreasing cycles	0.0008	Not Detectable

We recognize that substantial interlaboratory variation exists and that results are strongly affected by the differences in precise location from which the samples were obtained, as well as differences in instrumentation, etc.

We hope that this data will prove useful for further evaluation of our pending application. DeclassIFIEL

TSCA CONFIDENTIAL BUSINESS INFORMATION

DOES NOT CONTAIN NATIONAL SECURITY INFORMATION (E.O. 12065) Sincerely,

T.K. Dobbs. The Schneider B. Schneider Sol Schneider F. Zondca Trank John

		,

## appropriate Request of P.C.B. Destruction Method

#### Section 1

FCB lieatment line, is located at 2100 Wyandotte, Nansas City, Missouri. The one site facilities at this location dealing with FCB destruction are as follows.

First floor loading and unloading duck is accessed by the alley in the real of the building.

Storage facilities consist of the 7th and approximately two-thirds of the 3rd floor.

The balance of the 3rd floor which is enclosed contains the PCB destruction process line. Also in this area is our process labused for testing and quality control.

Our proposed destruction method on the 3rd floor will require approval.

FCB Treatment Inc. is owned by Mr. Jack VanGundy 2100 Wyandotte, Kansas City, Missouri 64108, phone 221-3660.

The principal manager of this facility is Mr. Jack YanGundy and the supervisor of operations is Mr. Jim Scott.

The EPA contacts for the 3rd floor destruction process are as follows:

Mr. VanGundy Address and phone same as above.

Mr. Jim Scott: Same

Bob Schneider: Safety and quality control manager--same

Frank Zondca: Frocess supervisor-"same

# TSCA CONFIGENTIAL BUSINESS INFORMATION

DOES NOT CONTAIN NATIONAL SECURITY INFORMATION (E.O. 120

## Process Description

Section IT

To destruct capacitors by the following method:

- 1. To record all data necessary for FCB Treatment Inc. to comply with all E.F.A., state and local requirements.
- 2. To open and drain the capacitor by the use of an air operated drill.
- 3. To saw the top/side and or bottom of the capacitor for core removal using a power backsaw or air chisel.
- 4. To remove all components from the capacitor i.e., oil, core, tup insulators, side and or bottom and place into approved containers for shipment to an approved EPA burn center.
- 5. To scrub, clean, and decontaminate canister of the capacitor to the approved level of .01mg/100 sq cm by using kerosene in the scrub tank to remove heavy concentrations of oil, place in vapor cleaning stations containing 111 Trichloroethylane for final cleaning.

#### Operating Procedure

Drums containing FCB capacitors will be moved from the storage area by lot and storage number on a daily basis. Drums will be placed in the staging area for opening. The drum will be unsealed and the capacitor unloaded.

At the loading area all data per capacitor will be logged in the daily work log, i.e., where from, date, etc. All capacitors will be manually loaded on the entrance conveyor. They will travel to the lift conveyor which is controlled at the puncture station.

Capacitor will be punctured top, bottom, and side by a 1/2 inch air drill. Once the puncture occurs the capacitor will be allowed to drain. Air may be applied as necessary for faster draining if necessary. From the drain station the capacitor will manually be placed in the saw fixture for sawing. Both the top and bottom of the capacitor will be cut off leaving access to the core which will be removed and along with the top of the capacitor will be placed in a drum for storage and shipment to the burn center. The bottom will be placed on the conveyor to go to the wash station.

At the scrub/degreesing station the canister will manually work in the ist wash tank. In the wash tank the canister will be washed and placed into the next tank for draining. Then mover to the ist vapor chamber for degreesing approximately 15 minutes, removed and placed into the 2nd vapor chamber for the 2nd vapor chamber for the final degreesing and

leaning. Three dist the consister will then be manually placed on pallets for 24 hours (minimum) storage. If all sampling swab test thow less than Atmq/1005q cm. Carrister will then be released for disposition. Disposition will be salvage metal sale made locally.

A 1% average outgoing suality(ang) inspection plan will be used for the purpose of sample testing and will provide a 95% confidence level. All samplings will be made after the wash and degreasing process has been completed.

The process time is described to handle approximately 10,000 lbs per 3 hour shift and we expect to handle a minimum volume of 10,000 lbs per week.

Process controls include automatic shut-off on the compressor, automatic shut-off on the power saw and automatic heat control shut-off on the vapor degreesing units.

Safety features include filtered exhaust at the saw, wash and degreasing stations. Prip pans under all conveyors and all work stations. Drum over fill floats will be used at all drum areas.

See attached drawings and pictures.

Anticipated Performance of the Unit

Until such time as approval is received and this unit can be placed into full production all performance figures stated, have not by a verified by actual production results.

The two controlling factors of this line process are the saw (time to make cut or outs) and the degreasing units. Also due to the varing sizes of the capacitoes the time to saw and degrease will also vary.

Saw: Anticipate orening 17 per hour X 8 hours - 336 units 136 units X Avg. weight of 84 lbs per unit= 11.424 lbs per shift

Degressing unit—Anticipated performance. Average number of capacitors in on unit at a time= 4.9 X 15 minutes in the unit= 17.6 units per hour.

#### Equipment list

Compressor Will be stationed outside of the actual working area and the air piped in.

Air will be gived to the following line processes:

To be used on impact wrench. Draw Penring area Functure area To be used on 2 tir drills and cylinder information. For blade cleaning and flushing. Saw operation

Wash/Degreasing area. For spray/flush and clean-ups.

Conveyor and Fower Conveyors

All conveyors are set for gravity feed except for one 3 foot power conveyor used to elevate capacitors to correct work station heigth at the puncture area.

Air Drills

Will be  $\Gamma$  drills using approximately a 1/2" bit for puncturing the capacitor.

Used to make top and bottom cuts on the capacitor saw hlade will have a flush and wipe unit installed for blade cleaning.

Wash Tanks

Are elevated and mounted on concrete blocks. Fach tank will have a shut off and drain and will drain in to separate drums.

Degreasing Units

Dual degreasing units are mount on drip pans and set on the floor. Water is piped to the units for cooling the coils and the units have their own filtered exhaust system.

Overhead Hoist

Mounted on a cart above degrearing units to be used for loading and unloading the units. Used or waste cleaning solution kerosene and 111 Trichloroethylene will be moved in 55 gallon drums to the storage area for re-cycling and re-use, or for shipment to an approved burn center.

Drip Fans Will be under the entire line operations.

4

Morro Chemiste,

Alexander

arouted fluids drained from capacitors will be ito draws, sealed, recorded and stored for shipment oved ETA burn center. Storage not to exceed 45

will be cleaned immediately, recorded on the daily and reported as necessary. Any injury or illness is a result of the normal operating conditions will may be aftendion, recorded and reported in writing him 74 hours of the ordinance.

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ained daily into unums, sealed, 'abelied, and resemble kentusine and 11) frichlomoethyland will be chipping to an approved burn center. In the near hope to the contract these cleaning agents for resuse.

control start up and time operation 27 units out a units oversed and processed will be selected at tested with all data recorded. Fach unit will be showed for 23 horses awarting test results.

mened will be stored in nutgoing storage area for coriod awaiting lest results. If tests are accessable is respected for stripment. It tests are resolvent from that was rejected will be mough the degreesing units and restected. All accepted or reserved

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will perform all tests and ist results will be reIt lab chemist.

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e laboratory analysis and Lin Section VI.

## Calety

#### Section 19

Control of the section of the section

- All stanthup, operating, and clean up procedures are to be followed at all times.
- Air regulators installed and operational.
- Drip pans and splash quards under all conveyors and around 3. drill and wash stations.
- Exhaust system containing charcoal filters. 4.
- Quardiants on all conveyors. Availability of approved safety equipment i.e., fire extinquisher, frist aid kit, eye wash station, safety clothing.
- All machinery quarded and quards in place.
- fell hand timels boot in designated prease, not on the floor.
- 9. Approved contective cluthing provided and wast be worn at all times.
- 10. Possible contaminated protective clothing must be removed in the proscribed area before leaving the work area or plant.

# Sperating Safety

- I. The P.C.B. Inc. safety check list must be reviewed and signed by all personnel working in the process area.
- All start up and clear up procedures are to be followed at all times.
- 3. No power equipment including hand tools are to be operated unless more than one employee is in the area.
- 4. All ventilating and exhaust equipment is to be on and operational viriou to any expection is drained or cawed open.
- 5. All machinery quands must be in place.
- A . All air regulators and lines to hand looks are to be set at the approxed to b B , G is tendered.
- At sprits are to be cleaned up numediately and reported to the supervisor.
- 8. Drill bits and saw blade should be monitored regularly to be sure heat level is controlled and cooling system is operational on the saw.
- 9. Do not force power saw--follow operating manual at all times.

## THE LITTING COURSE WILLIAM CONTROL OF THE

The objective of the months of the supervisor needs to be successed to the safety program in his area.

The objective of the months and the development of safe work

The objective of the mark of the safety program in his area.

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Li The supervisor should first know what the Safety Policy is underwhelf ty and authority.

FCB Treetwent. As vitally interested in accident prevention. It is to ended well-being of all and the verseted heckers of versions are always of wasteful and one of wasteful and incident peakers to enditional and conditions to head to his education to be educations. The professional and the continuous to the educations and lose of working conditions, equipment and facile company to provide safe working conditions, equipment and facile titles.

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be acquainted with these procedure and to keep the instructions within close incressability in the event of an accident.

3. Accident reports - Timeless and Thoroughness

It is imperative that one-the job injuries be reported as soon as they happen. Supervisors must insure that their work force be reminded of their regnonsibility to report accidents immediately. Injuries reported other than during the shift in which they occur will normally be treated as personal carary.

9. Accountability Through Training

A new employee training program includes

- \* New employee safety orientation.
- Understanding plant safety rules and resulting actions if they are not followed.
- \* Periodic (at least monthly) safety meetings.
- \* One-on-one training for special situations such as difficult jobs or slow learners.
- \* Special training for emergency situations.
- \* Joo sufety analysis and in traction.

If the supervisor is to teach times affectively, he must know them well.

# F. C. R. Treatment Inc.

## Salety Check List

ι.	Report	anv/all	1. ~ zardous	conditions	immediately.
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- Importance of good housekeeping and cleaning of all spills.
- 3. Do not run in work areas or while at work.
- 4. Know locations of all exits, medical and emergency equipment.
- 5. Know fire and disaster procedures.
- 5. Smoking policy.

Ļ

HISTORY WIND CONTRACTOR OF THE PROPERTY OF

- Never walk or stand on a skid or pallet, go around obstacles not over them.
- 8. Neep aistes clear at all times.
- Wear proper clothing and safety prolection appropriate for the rob and approved by E.F.A. including shoes.
- io. Lifting, bend knees not back.
- II. Keep unprotected sharp objects out of pockets.
- 12. Read and obey signs, tags, markers identifying hazardous areas
- 13. Horse play is unacceptable behavior.
- 14. Report injuries immediately to your supervisor.
- 15. Report all spills of contaminated materials immediately.
- 16. Operate machinery only if authorized to do so.
- 17. All jewelry is to be removed while working on the process line or operating machinery/hand tools.
- 18. Use solvents/flammable liquids only for the purpose intended and authorized by your supervisor.
- 19. Do not climb, jump, or sit on conveyors.
- 20. Do not climb, jump, or sit on drums.
- 21. Never stand skids/pallets on edge or lean against any object.
- 22. Look in all directions when moving drums.

The above check list and guidelines are intended for the protect

tion of all employees and to insure their well being while on the job.

Date	Signed by
	Approved by

ALESSA SERVICES

#### Stantoup Procedures

- Lighting, heating, and ventilating checked, turned on and operating prior to start up.
- 2. All drain pans, containers, and drums are to be checked for fullness. It full, remove according to procedure.
- All machine and conveyor quards are to be in position and secure.
- 4. Perform oil up and preventive maintenance on all power equipment.
- 5. Saw blade wash tank checked for fullness and to be sure it is operational.
- 6. Exhaust filter checked and in place, replace as necessary.
- 7. Exhaust blowers turned on and operational.
- 8. All air regulators checked and set at prescribed level.
- Nash and degrease tank, checked and filled to appropriate levels.
- All safety equipment and materials in approved locations and in good repair.
- ii. All operating personnel must wear approved rafety clothing which includes mask, glasses, a was, racket, pants, and boots
- 12. Check daily log book and all data sheets for supervisors approval and for filling in appropriate area.
- 13. Check sample canister and test results for approved disposition of descontaminated capacitor canister.

# Flat of Shift Shut Down and Clean-Up Procedures:

- 1. All do in cans are to be commaned and wiped down.
- 2. At ocasus are to be shell off.
- 3. All diagnos containers checked for fullness and removed if full and replaced with empty container.
- 4. All tall liquid drain containers are to be sealed, labelled, logied, and would be out along area for shipment to approved destination. Approved by supervisor.
- 5. All sould new to be checked by your supervisor before cleanup is complete and to be such all data has been recorded.
- All hand tools are to be cleaned, wiped, and placed in appropriate area.
- 7. Divil buts are to be washed with appropriate cleaning agent before staring.
- 8 Saw blade tank is to be cleaned and re-filled.
- 9 Sow thole and work table to be washed and wiped down dry.
- 10. Demonstantinated capacitor carristers are to be skided by number and moved to the storage area for holding. No canisters are to be served from this area without the supervisors approval.
- All floors and work viations are to be swept and checked for spills.
- 12. All those towers materials, and liquids used in clean-up must be placed in approved containers for shipment to burn center.
- 13. All wower is to be shut off at the ureaker panel.
- 14. All exhaust fanc are to be shut off.
- 15. All protective clothing must be removed in assigned area for storium and compse.

## Material Recovery.

It is the intent of C.C.E. Tac. to recover the following:

1. Canister and base, for sale as scrap metal.

The closning arents used. (kerosene and 111 trichloroethylane) will be shipped to an approved burn renter, however it is the intent of PCG Treatment to continue to work on and achieve an approved method to re-cycle these agents for re-use.

All other components and materials will be placed in approved containers (drums) sealed and stored for shipment to an EPA approved burn center.

Arrangements have been made with the following to buy all components and materials:

Ensco Inc. 1015 Louisiana St. Little Rock, Ark. 72202

Mr. Mike ferrient-Sales Mar. Mr. Charles Robertson-V.F. Mar. Iting

# Operating Conditions

Operating conditions for the work areas including the process line

## are as follows

- Heating/air conditioning will be controlled to 65 degrees and will be shut down at the end of the normal work day.
- All fire doors will be kept shut during normal operations, except during the loading of the staying area.
- 3. Fire extinguishers will be mounted in designated areas and checked per city code and ordinance.
- 4. Any and all spills will be cleaned immediately.
- Process line will be cleaned at the end of each work shift and all clean up procedures followed.
- All personnel working on the line will wear approved safety clothing i.e., boots, gloves, mask, etc.
- 7. Emission control. exhaust fank will be turned on at the start of each corr deplace of the cherked daily to be sure they are in place and not clogged. All charcoal filters are to be changed (replaced with a new filter) on a weekly basis (Friday-major clean-up) and verified by the supervisor in charge.

## Tri Containment

The entire process from will be equipped with 6 inch high drip pan with 3 drains. All distributes will drain into approved containeers. The wash and degreese station with approved splash controls will drain in to 55 gallion drums for re-cycle. See drawings. Wash and degreese tanks will be tested daily for contamination. At the point that the kerosene and 111 Trichloroethylene exceeds .01 mg/100 sq cm the tanks will be drained and re-filled with virgin agents. The drying tanks will be cleaned at the end of each week's operation.

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# Environmental Impacts

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# A. Toxicity Dels

In order to limit the spread of contamination strategic points the guidhout the some ation shall be monitored by swab tests on a periodic basis as indicated helow. These areas include

- 1. Floor space in the areas in which the capacitors are opened, drained, cut, and degreased. If concentration levels exected  $0.10~\rm{myz}$  ,  $\delta\omega$  m the floor shall be decontaminated prior to resumption of operations
- 2. Floor space and door handles leading to and out of the accession esc area shall be monitored hisweekly for contamination. Contamination levels of floor space leading from the change room shall not exceed 0.10mg/100cm. If levels in excess of 0.10mg/100 om are deterted, the floor shall be deconfamiliated and checked grain . In the execution that decontamination be corrubting, with kerolene does not achieve equiped tevels the floor space shall be varietal with 2 reat . Choicebapping operations brint.
- All personnel including laborators personnel shall be rein ... with the salumet blood amples quarterly for inhoratory inalysis of P.C.B. compensation in the blood. Island tests will be conducted at St. Mark's Mossicial, Ransas City, Mo. At least one such test will be conducted union to contral operation to establish background levels.
- 4. The Ciliber officent half be accordened twice monenty by quabilities to the configuration of characteristics. The responsible that shall be hanged at least monthly. In the event that charcoul for talks a bookld prove to be a difference of an and the continue to the most small be an initial

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# Cleaning Agents

## Trichluraethylene

inschloscethylene used in the carol degrease) may be used unit the someonthation of get in the solvent reaches a maximum of 30% by volume. This conventiation is indicated by hydrometer reading of absorber of C

be changed. Alors the second of the second

Participant configuration may be drawed units.

The care of the drawing configuration of the care of the care of the care of the month for water the law mannings will make the law of the care of the

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filme an indements base been made with Osage lion & Princes, Time bases to purchase all iceas metal At this fine accordences to be seen to force to

## Compling and Analysis

## Joseph Com W.

Simplified location will be after the 2nd vapor degreasing process. Location on the caperitor to take the sample will be the insider side wall or each and the normal swah method will be used following all procedures for this type of test.

## Chemical Analysis

In order to assure that the maximum permissable FCB contamination level for capacitors of 0.00 mg/100cm is acheived, it is necessary that chemical analysis be performed at regular intervals. These chemical analysis are conducted by a trained laboratory technician under the direction and quidance of a degreed chemist. The following illustrative of the method of analysis

## A. Sample Collection and Preparation

Sample of Lection is one formed by the laboratory technician after donored appropriate safety a lething. A representative area of 100 cm is wised with a clean filter caver (Whatman \$54 or equivalent), and the filter caver extracted twice with 10ml alreads of pesticide grade isoportions. The solvent is qualitatively transferred to a 25ml volumetric flask and the volume adjusted to 25ml.

## B. Analysis

The sample, preplied as directed is analyzed via gas chromatom graphy (Schimadzu GC Mino?) employing electron capture detection and a digital integrator as recommended by the protocol entitled, "The Analysis of Polychlorinated Biphenylo in Transformer Fluid and Waster Oils," issued June 24, 1980 by the Environmental Monitoring and Support Laboratory, Office to Sesearch and Development, U.S. Fivironmental Protection Agency, Cincinnati, Ohio.

The quantification of PCR's is achieved using commercial mixtures of PCR's as standards. The results are calculated and reported on the basis of  $mg/100cm^2$ . A permanent record of the chromatograms is maintained with appropriate decumentation.

## 7. Analytical Rosults

The quantification of FCE levels is achieved using commerical mixtures of PCB's as standards. The concentration of PCB contaminantion on the capacitor is determined by reference to the standard curve generated as described in section VI B above.

The analytical results are expressed in units of ppm (microgram/ gram). This result it converted to milligrams by the following equations.

By definit on 100m = ) microgram/gram and 1 milligram = 1000 micrograms therefore. (1 microgram)(1 milligram divided by 1000 micrograms)= .001 milligrams. (1. milligrams) = 100 cm<sup>2</sup>, the results take the final units of milligrams/100 sq. centimeters.

## 5. Documentation of Analytical Results:

Samples analysed by was chromatography shall be labeled to clearly indicate identity of the original sample. Chromatograms are dentified by a GC number. This number is recorded in a daily log book which contains the sample identification and description. The chromatogram is also identified with the sample Batch number and manifest number and cleaning sycle, it necessary. The date and time of each analysis is also recorded.

The original chromatomams are filed by GC identification number. A copy of the results is returned to the capacitor room supervisor for his file. These files are maintained for five years as a permanent record. A suitable cross-reference system correlating laboratory results and manifest number shall be instituted and maintained.

## I may be would be Control

### A. Tasti warentetisa

be tested to an analytical results shall be tested to an alytical results shall be tested to a many common function. Standard operating protectives for analytical balances, and gas chromatographs shall be developed and as atomain a record, as the second entry filed in complete many as an active (0.1.7.) purdelines.

## P. Bernest of Chammatour aphir Dala

Accuracy of analytical date is primarily dependent on parameters such as instrument operation, standard preparation, and founds errors

## 1. Instrumentation

The jaken when you concently equipped with a Schimadzu GC minists in a charmatograph. However, this instrument will be superceded by the acquisition of a Varian 3700 chromatograph equipped with a linear Stection Capture Detector, auto samples and digital electronic intergrator. Detector timeariety and auto samples pertormance shall be checked coarterly. The instrument shall be calibrated daily by analysis of calibration standards from standard shock solutions which improvements the unknown sample in composition and in committation. The culticultion introduced generated must be uneaked daily using a laboratory control standard. Accorder and precision of the bill S.C. shall not exceed 15% of the known value.

on accuracy statement is generated by quadruplicate analysis of a concentration. The accuracy is defined as R,L,S, where R is the known concentration and C is the standard deviation.

An EMGI - Outliety control cample shall be analyzed quarterly. The results should suree within 15% of the true value.

Conactions twice but for analysis shall be tested in duplicate at least twice monthly. The of these tests will be sent to an independent laboratory on his General Testing Laboratories. The remaining test shall be tested in our laboratories.

These results shall agree within statistics: Limitations.

Other quality control programs may be developed and maintained as necessary.

Contingency Plan

Spill-

Emergency cooldinator for P.C.B. Inc. is

40. Jun Scott : Thomas 221-3660

- All spills must be reported immediately to the emergency coordinator.
- 2. All spills are to be cleaned up immediately using EPA approved methods and materials. [.E. dry-rite floor dry, etc.
- 3. The emergency coordinator will inspect the clean-up of all spills and will notify the spill response become at EPA. Phone 374-3778.
- 4. EPA and other local offic als should contact the emergency co-ordinator regarding spill information. Call Work 221-3660 Home 931-1477.

The entire storage and place, areas at P.C.B. Inc., 2100 Wyandotte, N.C.. Mo are contained according to FFA requirements

Posted

## Fire Procedure

- coordinator immediately Motofy the emergency
- off 2. Shut off all electives! equipment, if possible, shut of electricated on the north wall.
- Cover degreesing units and scrub tank.
- a located in the process area and identi-4. Fire extrovishers are located in the liked by red marking takes, and are to be us
  - 5. Do not attampt to could on put a langulmanor form. Evactuate the building and let out focal fire deportment do their job.
- ? 1 1 1 4 2 Swergends
- corner of the building area next a torage ٠ ۲ of the northeast - lotevale Ctairwell instead
  Ctairwell instead
  to lie fiering ele 11431140
  - fire emergency r ÷. So not ettampt to aver the eterators in cos
    - Loner years equitoment on site.

extinguishers station control Fire extingui 다 8 8

shovel, broom, floor

ma terralis

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**4** . . ,

## Marghatus Compliance.

Notifical on the  $\mathcal{D}_{\mathcal{A}}(x,x)$  and  $\mathcal{D}_{\mathcal{A}}(x,x)$  and often forms as  $\mathcal{D}_{\mathcal{A}}(x,x)$  and the sent to state and local accommod

If is also the intent of 19% Inc, to provide a safe place of purplicyment to all of amotorees. To assure another with safety and health regardenests at for the by the OSHA Act of 1970. For their to assure a fact a some life that BCR Inc. is in complicance with all OSHA regardenests, which includes the posting of the OSHA poster and a sound keeping comprisements.

Justin Plane Jamo mary Shut Down. Part L.

Flan I suspend on the complete to that the shut down is only tem-

POTER'S might be one west to passes

t. It is site across to this page inventory will be inventoried within 23 bounds of high lower data and all records operated. Action will be taken as never as related to inventory results, i.e. movement of all as discount on with notification to capacitic owners.

2. All considerabacities components and records will be inventioned within a home of contingent convolumes and storage dates, action will be taken as necessary, i.e., hold in storage taken to home center.

## 3. Objecte destruction facility

- 6. All the ends and logs will be locked up for safe keeping.
- F. All employees will be notified of shut down within 24 hours, and a notice will be posted in the process area.
- Process facilities, i.e., conveyors, pans, drite, saw, etc will be washed and cleaned thoroughly.
- D. Wash tanks and degreasing units will be drained andcleaned
- Fig. All draws continuous will be stored for resuse or shipment to an approved (TA born center.
- F. All hand tools and safety equipment will be checked, stored, as seen and too shipment to the burn center.
- O. The gaze constraint besteround but in the process area will be introducted to the light-section.
- Here is the constitution of the record of area will be sweet and mopped on which is not consider.

## Continues - Flan- Lemporary Shut Down.

Claim is be sent the the completion that the shull down will exceed 45

days but is not a permanant shut down.

1. Same as Dant Lexcept for the following

All caracitor owners will be notified in writing within 48 hours of the shut down, reason for the shut down, expected start-us date rif available) and disposition, if any, of on site capactions belonging to them.

2. Same as Part I except for the following

All contaminated components will be prepared for shipment and shipped to an approved IPA burn center within 30 days of shut down. All decontaminated components, i.e., canistor and bottom (scrap metal) in excess of 1000 lbs will be shipped and sold as scrap metal (locally).

3 Same as Part 1

Process area to be locked up. Authorized personnel only will be admitted.

... Singency Manin-Emergency Shut Down. Part 3.

Based on the degree and or situation of the emergency, and the experted time is one of the emergency, which will be determined in the FFA time following action will be taken

- I. Same a Bort of a set Cof this continuency plan.
- 2. Compet ato and from
  - As the breaker box
  - 2 All open disconnictations must be closed, small drain contiguished by the contiguished auxiliars stand by safety draw and committeed.
  - The Wash Service tanks must be covered.
  - D. All ago s must be closed.
  - E. All records and locumentation will be placed in fine proof cabinet.
  - F. All employees will exit via the fire exit or contingent stairways
- 3. Depending on the emersency and time allowed for shut down the following steps will be taken in addition to the above.
  - A. All capacities on line but not one will be replaced in from the ware received in. All drums will be placed back in the storage area.
  - 6. All components will be sealed in approved containers and removed from process area to shipping area.
  - 2. Also recommed and the process line will be cleaned accord-
  - The All consists and data will be bricked up to I removed from the constant to the supervisor in charge.

## Complementian Classic Mart 4.

the description of the state of

- 2. Closure will start within 72 names of notice and will be complete and final within 45 days of otion. If longer, justification must be made in writing to the FPA.
- Fig. FC: Treatment for concern as one the FFA that funding is available to closure if and when necessary.
- 4. Closure Slan Gutlime

EPA Facility I.N. No. MOD900633044 Owner Name - Jack Van Bundy Address and Chine No. 2100 Myandotte - N.C., Mo. 221-3660 Facility Address - 2100 Myandotte - N.C. Mo.

- 1. Facilit. Conditions
  - A. Januar Information
    - 1. Size of facility 60,000 signe feet
    - 2. Storage facility Drums

Capacity out to exceed 2500 drums at our our time.

- 3. Other facility on site. Reactor.
- 4. Waste Characterization.
  - A. Removed capaciton top
  - Core of capacitor.
  - C. Contaminated on (FCE) drained from capacitor.
  - D. Cludge from wash and service to k.
  - F contaminated Cleaning agents (quid.
- to have much to fine enter even on lite including processing not to exceed 3000 drums.
- C. Schedule for final closure.
  - 1. Final date waste accepted.
  - 2. Dates for completion of coventory disposal.
    - A. Date all pre-processing completed.
    - 2 Date all on-site disposal completed.
    - Obligate that all inventors has been disposed of on site.
    - Do Date that all inventors his been removed offsite.

ATTITUTE ONLY WOULD BE THE PROPERTY OF STREET Company of the compan paddius pur jemnipy stanishous person to a sources ad thim applies but the definition of the control of Tilled been to been noticed to the ns of banging ad Ilim eloftones haserman non tiff -uanus busnomes no presodesto not emperentative perfects. ?! Of no bus another 9071 begans the thin Lagund pur sum ip di ampisal, alsem jo tonomo jet j word to apeta you on atizano atzam to tour me montago STORTHORDS PRED BOTASONS isultion & deal gapage is agreed to do the collection extitions and esolo of beautiped emit safes rpagerawoo e coson o e.e. eponemay. thatenimethology the control of the second

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rpibbed to an Approved burn center. bre baleas (which ri fud ad lim aubies) hhe after its

TACTORAL CONT. Countrel: All closerny agents will be re-cycled through FOR

enditor and compated during course is as follows: Building of the control of indeed in the certain by the certain the training of

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and all documentation. That hat the proceedings to valify inventory

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After thrillty has been der caminaled.

## Pagolator - Compliance

Section UITI

Lucal

Fich Treatment has permission to test methods for EPA approval. Mayor's office has been notafied of test and demonstration date.

State

FOB Treatment to permission to lest method too FPA approval and the discourse. New atment of Natural Resources has been notified of test and demonstration date.

Federal

Previous permission explined April 177, 1983 and a request has been made to the regional CPA office for permission to continue our testing to achieve CPA centification.

Current Schedule

We have requested through EPA a test and demonstration of our design uction method for May 10, 1993. Dased on the results and pending approval we do not clan on actual production.

It should also be understood that compliance to all regulations and remainsments will be met before we go into full production with not; for also to capacito, compens,

## " monstration Plan

## Section VIIII

To be held at 0100 Weamforte, Kansas City, Mo. on May 12, 1983 at approximately 11 00 p.m.

Quantity, (to be determined by EPA representative) Type, PCB contaminated capacitors

In a previous test and demonstration for EFA our entire process was monitored. From this many changes have been made and the EFA representative will indicate to us what he wants to review.

Quality Assurance Slan

One sample per how or one sample per every 15 capacitors will be selected (a) random after the final degrees independent. A small test will be made on this sample, taken to the lab for testing a diamilistic of results, approximately every hour. Units produced during their time frame will be identified with sample. If results are favorable then that lot passes, if unfavorable then lot rejects and must be re-worked and a second fest made.

Stave Bush -- FDA (1991) escutative, Region 7, will evaluate all tests, data and the process demonstration.

See attached data for name, address, and qualifications of individual at FCD Inc. who will evaluate all internal tests and results.

TSCA CONFIDENTIAL
BUSINESS INFORMATION

DOES NOT CONTAIN NATIONAL SECURITY INFORMATION (E.O. 12065)

P. C. B. Treatment, Inc. Capacitor Disposal Approval Request

Director, Air and Waste Management Division

Morris Kay Regional Administrator

1

P.C.B. Treatment Inc. has requested the approval of their PCB capacitor disposal process. The process consists of a separation of the capacitor components and the recycling of some of the materials. All PCB contaminated material will be disposed of by incineration or an equivalent method. Approvals for similar capacitor disposal methods have been granted previously.

My staff has reviewed the P.C.B. Treatment, Inc. request and have observed a demonstration of the process. The disposal method will provide an effective disposal method in an environmentally sound manner. I recommend you grant interim approval to P.C.B. Treatment for their capacitor disposal process.

David A. Waçoner
Director, \* had Waste Management Division

ARMM: WMBR: PHTS: SBUSCH: DU: x6864:6/29/83: LMH: Disk D/99

PMTS PMTS WMBR TOPE ARM ARM RGAD Bushh Harrington Morby Prye Spratlin Regoner Kay

130 1-183 7-1-93

Mr. Jack Van Gundy, President P.C.B. Treatment, Inc. 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Van Gundy:

I hereby grant interim approval to the P.C.B. Treatment, Incorporated to process polychlorinated biphenyl (PCB) capacitors, in the manner described to the Environmental Protection Agency (FPA), Region VII office, in order to reduce the volume of material subject to PCB disposal requirements. This approval, which is subject to the attached conditions, is effective only for the P.C.B. Treatment, Incorporated facility at 2100 Wyandotte, Kansas City, Missouri 64108, and is granted pursuant to Section 6(e) of the Toxic Substances Control Act (TSCA) and 40 CFR 761.60(e). This approval is based upon the ability of the processing method employed to reduce the volume of material subject to PCB disposal requirements. Only the processed materials with non-detectable amounts of PCB will be considered non-PCB materials. All materials which contain detectable quantities of PCB shall be considered PCBs or PCB items and shall be managed accordingly. It is our understanding that there will be no emission of PCBs to the air or water (surface or groundwater). This approval is based on the Agency's present belief that the process described to EPA, Region VII, when properly managed, does not present a risk of injury to health or the environment and, within the confines of existing analytical capabilities, provides PCB destruction equivalent to an incinerator (40 CFR 761.70) or high efficiency boiler (40 CFR 761.60).

This interim approval shall be effective on August 1, 1983, and shall be effective for six (6) months, until February 1, 1984. This interim approval may be withdrawn, or further conditions may be added to it at any time. Moreover, violation of any condition included as part of this approval (see attachment) may subject P.C.B. Treatment, Incorporated to enforcement action and/or termination of the approval.

If you have any questions or comments regarding these matters, please contact me. The member of my staff most familiar with this subject, Mr. Stephen Busch, Chemical Engineer, Permits Section (816/374-6531) can also provide additional information.

Sincerely yours,

Morris Kay Regional Administrator

Enclosure

ARWM: WMBR: PMTS: SBUSCH: DU: x6864:6/24/83: LMH: Disk D-99

Busch Dusch PMTS Harrington WMBR Tripe
Morthy Frye
LUN A-1
(32) 7.143

ARWM Spratlin ARWM Wagoner RGAD Kay

151 mK 1/5/83



## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION VII 324 EAST ELEVENTH STREET KANSAS CITY, MISSOURI - 64106

JUL 5 1983

OFFICE OF

Mr. Jack Van Gundy, President P.C.B. Treatment, Inc. 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Van Gundy:

I hereby grant interim approval to the P.C.B. Treatment, Incorporated to process polychlorinated biphenyl (PCB) capacitors, in the manner described to the Environmental Protection Agency (EPA), Region VII office, in order to reduce the volume of material subject to PCB disposal requirements. This approval, which is subject to the attached conditions, is effective only for the P.C.B. Treatment, Incorporated facility at 2100 Wyandotte, Kansas City, Missouri 64108, and is granted pursuant to Section 6(e) of the Toxic Substances Control Act (TSCA) and 40 CFR 761.60(e). This approval is based upon the ability of the processing method employed to reduce the volume of material subject to PCB disposal requirements. Only the processed materials with non-detectable amounts of PCB will be considered non-PCB materials. All materials which contain detectable quantities of PCB shall be considered PCBs or PCB items and shall be managed accordingly. It is our understanding that there will be no emission of PCBs to the air or water (surface or groundwater). This approval is based on the Agency's present belief that the process described to EPA, Region VII, when properly managed, does not present a risk of injury to health or the environment and, within the confines of existing analytical capabilities, provides PCB destruction equivalent to an incinerator (40 CFR 761.70) or high efficiency boiler (40 CFR 761.60).

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If you have any questions or comments regarding these matters, please contact me. The member of my staff most familiar with this subject, Mr. Stephen Busch, Chemical Engineer, Permits Section (816/374-6531) can also provide additional information.

Sincerely yours,

Morris Kay

Regional Administrator

Enclosure

## Conditions of Interim Approval

## P.C.B. Treatment, Incorporated

- 1. `C.B. Treatment, Inc. may disassemble or process PCB capacitors, in order to reduce the volume of materials subject to U.S. Environmental Protection Agency (EPA) polychlorinated biphenyl (PCB) disposal requirements, as described in the information on file at the EPA Region VII office. No modification to the system may be made without prior approval from the EPA Region VII office. Modification of the system without notification or prior approval of the modification will void this approval.
- 2. All components of the capacitor must have no detectable PCB residues or PCB concentration in order to be considered a non-PCB item. Analytical data shall be available to demonstrate the components treated do not contain PCBs. If analytical data are not available, components of the capacitors must be considered PCB items. For purposes of compliance, realistic detection limits for various types of material shall be considered as follows:

Solids (large regular surface area) - 0.01 mg/100 cm<sup>2</sup> Solids (finely divided or irregular surface) - 0.2 mg/kg Liquids (oils or solvents) - 2 mg/kg

- 3. All liquids used in the processing of capacitors or capacitor components must be considered PCB liquids unless demonstrated to contain less than 2 mg/kg PCB. Disposal of these liquids, which are considered PCB liquids, must take place at an EPA approved incineration facility (meeting the requirements of 40 CFR 761.70) or treated by an EPA approved method which is an alternate to incineration (approved under 40 CFR 761.60(e)).
- 4. All components of a capacitor which contain a detectable quantity of PCB as defined in item #2 above, shall be disposed of at an EPA approved incineration facility (meeting the requirements of 40 CFR 761.70) or treated by an EPA approved method, which is an alternate to incineration (approved under 40 CFR 761.60(e)).
- 5. Any cutting tool or other device used in the processing of capacitors must be operated in a manner to prevent heating of material which may result in the vaporization of .CBs and the subsequent uncontrolled entry of PCBs to the environment. There shall be no release of PCBs to the environment.
- 6. Ventilation of the work area, to adequately protect workers from any vapors that might be generated in the processing of the capacitors shall be provided. P.C.B. Treatment, Inc. must comply with all Federal, State and local health, safety and environmental requirements for this approval to be considered valid.

- 7. P.C.B. Treatment, Inc. must report any release to the environment of PCBs which occur as a result of capacitor processing activities.
- 8. Any injury or any illness which occurs as a result of the processing of capacitors or the handling of PCBs must be reported to the EPA Regional Office, PCB Coordinator at (816) 374-3036.
- 9. Any reports required by conditions 7 and 8 above are to be submitted by telephone to the EPA Regional Office by the next regular business day and followed in writing within five days to the EPA Regional Administrator, 324 East 11th Street, Kansas City, Missouri 64106, and to the Director of the Office of Toxic Substances, Office of Pesticides and Toxic Substances, 401 M Street, S.W., Washington, D.C. 20460.
- 10. P.C.B. Treatment, Inc. must develop and maintain the following records:
  - The name of the person or firm whose capacitor is being processed;
  - b. The manufacturer, rated capacity and identification number of the capacitor;
  - The date the capacitor is received and the date or dates processed;
  - d. The ultimate disposition of all components of the capacitor; this should include the nature and quantity of materials being disposed of, and the location, disposal method, and date of disposal; and
  - e. A copy of the gas chromatograph or data record from test conducted to demonstrate final PCB concentrations, as specified in paragraph 3.
- 11. A thirty-day (30) advance notification must be provided to the Regional Administrator of Region VII and the State and local officials prior to the first operation of the PCB Treatment, Inc. process. All notifications must include the date and the exact location of the destruction activity. Sufficient information must be provided so that an unarmounted inspection of the destruction process may be conducted.
- 12. P.C.B. Treatment, Inc. must develop and submit to EPA an acceptable closure plan for terminating the PCB handling systems. The plan shall be submitted within three (3) months from the date of this approval. These plans shall include the decontamination or disposal of PCB contaminated equipment or process materials. A cost estimate for closure, under worst possible conditions, shall be included with the closure plan. The intended financial mechanism for closure as outlined in the closure plan should also be included in this plan.

- 13. A quality assurance program shall be established and submitted to EPA within three (3) months from the date of this approval, to ensure that the P.C.B. Treatment, Inc. process is properly operated and maintained.
- 14. USEPA reserves the right for its employees or agents to inspect P.C.B. Treatment, Inc. activities at any time.
- 15. The processing of a capacitor shall not be considered complete until all components of the capacitor are disposed of properly. Limitations and/or regulatic 4 which apply to capacitors shall also be considered applicable to capacitor components (e.g., in storage for disposal, disposal is not complete until all components are properly disposed of, thus storage is from the date of receipt to the date the last components of the capacitor is disposed of).
- 16. Thirty (30) days prior to the expiration date of this interim approval P.C.B. Treatment. Inc. shall submit a summary of the information required under item #10 of these conditions of approval with a sample of the data management log or data sheet, to the Region VII, Waste Management Branch. With this information shall be a statement by a responsible company official, that the company has complied with all conditions of this approval and Pederal PCB rules and regulations; or a statement which specifies that a certain condition of the approval or Pederal PCB rule or regulation was not met and the corrective action taken to insure compliance.
- 17. P.C.B. Treatment, Inc. must notify the EPA Waste Management Branch of the first intended date of operation of the P.C.B. Treatment, Inc. PCB capacitor disposal process. This notice must be provided seven (7) days prior to the start-up date. EPA intends to take additional samples during the interim approval period. Please contact Stephen P. Busch at 816/374-6531 for notification purposes.

UNITED ATES ENVIRONMENTAL PROTECTION AGENCY

DATE June 22, 1983

SUBJECT PCB Treatment, Inc.

Charles P. Hensley, Chief 079 1/ Laboratory Branch, ENSV

Robert L. Morby, Chief Waste Management Branch, ARWM

ATTN: Stephen P. Busch

Chemical Engineer, ARWM-WMBR

Activity: AC59

Analysis Type: PCB

Date: June 13, 1983

Analyst: Robert L. Greenall

Sample Number	Compounds
AC5910 AC5911 AC5912 AC5913 AC5914	None detected None detected PCB 1242 None detected PCB 1242 PCB 1254

No other PCB compounds were detected.

Quantity

19.5 mg/100 cm<sup>2</sup>

1.98 mg/100 cm<sup>2</sup>

1.60 mg/100 cm<sup>2</sup>

1.700 cm<sup>2</sup>

June 20, 1983

Mr. Steve Bush U.S. Environmental Protection Agency 324 East 11th Street Kansas City, Missouri

Dear Mr. Bush:

. . . . . . . .

ļ

Enclosed, please find ancillary data for consideration of our pending application for approval for destruction of contaminated capacitors.

This data consists of gas chromatic analysis of capacitor swab tests, obtained synchronously with the e obtained by yourself during our recent demonstration of May 12, 1983. These swab tests were analyzed in our laboratory facilities and independently by General Testing Laboratories. Copies of the chromatograms from both laboratories are enclosed.

The analytical results of these tests are summarized below:

Capacitor Test Number	P.C.B. Inc.	General Testing
1	0.0009	Non Detectable
2	0.0006	Non Detectable
3	0.0022 as Araclor 1260	30.9 as Araclor 1242
4	0.0008	Non Detectable

We recognize that substantial interlaboratory variation exists and that results are strongly affected by the differences in precise location from which the samples were obtained, as well as differences in instrumentation, etc.

We hope that this data will prove useful for further evaluation of our pending application.

T.K. Dobbs

B. Schneide

F. Zondca

RECEIVED

JUN 27 1983

ISCA CONFIDENTIAL

AIR AND WAR-



## General Testing Laboratories, Inc.

**Engineering** — Chemical Consultants





Date		198 <u></u>		Number 46350
Sample of _	4 Swabs			
Marked	Received in la	ab 5-13-83		
Client	PCB Inc. of M	issouri		
			PCB's	
			100 3	
# 10328	- 6.6 (+156		None Detected	
# 10329	60 (15)		None Detected	
# 10330	e.c. , 5 2		30.91 micrograms	AROCLOR 1242
# 10331	60. 00153		None Detected	

## TSCA CONFIDENTIAL BUSINESS INFORMATION

DOES NOT CONTAIN NATIONAL SECURITY INFORMATION (E.O. 1200

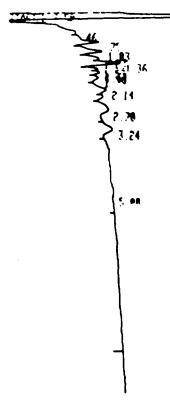
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GEN	ERAL TESTING LABORATORIES, INC.	
_	Lamence Poisses	
Rυ	James Colones	

General Testing Laboratories, Inc. 1517 Walnut St. Kansas City, MO 64108

> Report No. 46350 May 16, 1983

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General Testing Laboratories, ] 1517 Walnut St., Kansas City, MO 64108

ID 46358-183288

Report No. 46350 May 16, 1983

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> General Testing Laboratories, Inc. 1517 Walnut St. Kansas City, MO 64108

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Report No. 46350 May 16, 1983

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General Testing Laboratories, Ind 1517 Walnut St.

Kansas City, MO

64108

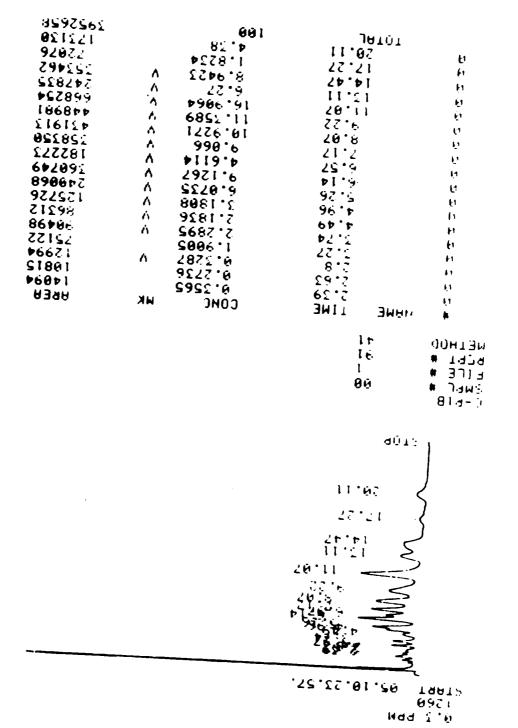
Report No. 46350 May 16, 1983

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C-R18
SMPL # 00
FILE # 1
PEPT # 90
METHOD 41

*	HAME	TIME	CONC	MK	AREA
9		2.05	9.9434		12732
9 9		2.41	9.6978		8203
ij		2.65	0.5233		7962
13		2.81	9.5888	y	7946
9		3.3	2.3723	•	32914
Ġ		7.75	2.4948	Y	
13		4.53	2.0141	7	33667
9		5.	_		27181
õ		5.3	3.1559	V	42588
g			5.9847	V	8 <b>0</b> 763
		6.2_	9.2795	Y	125227
9		6.63	4.3486	Y	58684
1)		7.23	8.9931	٧	121362
Ŋ		8.13	10.5997	٧	143043
Ŋ		9.3	10.7847	Ÿ	145539
13		11.18	16-7165_	. v	225589
9		13.21	5.9466	•	80249
9		14.55	8.9739	y	
ij		17.45	1.5053	7	121102
À		20.28			20314
••	701		4.166		56220
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*	NAME	TIME	CONC	MK	ÄREÄ
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Ø		2.47	3.0206		12282
9		2.62	9.6009	¥	14702
Ø		3.07	23.5672		36089
ø		3.46	19.5963	y	30008
9		4.03	5.9395		9095
0		4.25	6.9144	V	10588
Э		4.92	6.7457	•	10329
9		5.72	6.971		10675
9		6.69	4.3418		6648
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	_	_			0.000

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METHOD 41

*	NAME	TIME	CONC	MK	AREA
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Ģ		2.45	9.332		13234
i)		2.6	12.0204	¥	17947
H		3.95	26.1738		37120
13		3.44	29.1957	V	28514
a		3.99	5.9356		8418
n		4.23	6.2649	¥	8885
i <del>3</del>		4.9	5.1449		7296
A		5.7	4.8049		6814
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SECURITY INFORMATION CO. 1210 DOES NOT CONTAIN NATIONAL

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field sheets CONCLUSIONS, ACTION TAKEN OR REQUIRED INFORMATION COPIES

REPLACES EPA NO FORM 8500-5 MICH WAY BE USED UNTIL SUPPLY IS COMMISSED.

BPA Form 1300-4 (7-72)

FIELD SHEET ENVIRONMENTAL PROTECTION AGENCY - REGION VII SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115 STATION IDENTIFICATION MAGENTALA -<u>.. 83</u> 5487110 NAME (001 59 10 1505 ----COLLECTION BATE 14m/110 44m1 (001 146 MO -1487118 ... -------COMPOSITE SAMPLE DATA 81GIN 0411 18 \_ \_ =0 -\_\_ 1464\_ 100#MINI (001 -\_ =0 \_ 1996 : 01 GA1 DUE MG COMPOSITE PERIOD SAMPLES NAME COOL WATER CHEMISTRY LABOSA1087 -----SAMPLE CONTAINER 146 (0108 P01518VA1IVE 34 MPLE | 783 37111 | WO ...... SIMASES .

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FIELD SHEET ENVIRONMENTAL PROTECTION AGENCY - REGION VII ANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115 ----------14 MPL | 8 .......... COMPOSITE SAMPLE DATA 146 NO \_ \$10M DATE TE \_\_ \_ #0 \_ \_ 841\_\_ 1001F#ENT COOL ... \_ #0 \_ . ... Tiens ... 1000 . OF GAL DUE MG SAMPLIE NAME COOL. COMPOSITE PERIOD WATER CHEMISTRY ...... SAMPLE CONTAINED ---P41518 VA 11V1 ---14 m P ( ) | 163 3 P ( ) | | | | | 160

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FIELD SHEET

FIROMENTAL PROTECTION AGENCY REGION VII
SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115

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# FIELD SHEET WIRONMENTAL PROTECTION AGENCY REGION VII SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115

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FIELD SHEET

ENVIRONMENTAL PROTECTION AGENCY - REGION VII SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115 STATION IDENTIFICATION 110881 NO \_ TICAL COL OH 4 681451 Olinto 01=18 783 .. \$3 14545 ----54MF118 MAMI (091 148 40 -1407111 NAM1 (001 COMPOSITE SAMPLE DATA 148 NO \_ BEGIN BATE TE .... \_ =0 \_ \_\_ 047\_\_\_ \_\_\_\_ 11864 \_\_\_ -1000 . OF GAL PURMS COMPOSITE PERIOR WATER CHEMISTRY ...... ---..... 146 (0104 PRESERVATIVE -08:11 116:0% 14.MPL1 | 765 19111 | WO

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/ 104 P242 19 /1

UNITED ATES ENVIRONMENTAL PROTECT AGENCY

DATE 5-3-83

SUBJECT Transmittal of Laboratory Data

EPA-ARWM/PMTS

- FROM Charles P. Hensley COX Chief, Laboratory Branch, ENSV MAY 0 5 1983

10 Steve Busch

Meglua VII K.C., MO

Analyses have been completed for the following activities and the data results are attached.

Activity No.	Description
AC 59	Pro Treament 2 nc
	Pro Treament, Inc. (complete transmital)
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Attachments

cc: Data Files

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	SURVEI	LLANCE	AND A	AVIRONMENT	IVISION, 25	FUNSTON RC	AD, KA	INSAS	II CITY, KANSA	5 65115
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ENVIRONMENTAL PROTECTION AGENCY — REGION VII

AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115

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SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115 COMPOSITE SAMPLE DATA WATER CHEMISTRY 1341803 COTTO MON 39710 (011161-00 0411 1011101 MI 111 BM 1144 #0-1341103 MKIEIOM Low SIMATINGS ITAMES - 1141 401 11 TO 11 10 11 PC 13 BRAN PCB PISTE ALABOR content 140 (0104 800 8/100 8 13450 प्रथय COMPOSITE PERIOD 1411 VA 815104 712 Trai con 84 1100 1487111 1003 1888 100 10 10 10 #00011 1160m Contro 180141081 100) IRAN SIISHAL ፧ 8 5 8 5 8 5 8 2 ě 100 10 \$1541 TWW O 0

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FIELD SHEET

ENVIRONMENTAL PROTECTION AGENCY — REGION VII
SURVEILLANCE AND ANALYSIS DIVISION, 25 FUNSTON ROAD, KANSAS CITY, KANSAS 65115

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### UNITED S' TES ENVIRONMENTAL PROTECTIO GENCY

DATE March 30, 1983

subject PCB Treatment, Inc.

Robert L. Greenall CFF For Chemist, Organic Analysis Section, ENSV-LABO

TO Stephen P. Busch Chemical Engineer, ARMM-MMBR

Activity: AC59

Analysis Type: PCB's

Date: March 18, 1983: Analyst: Robert L. Greenall

Sample Number	Compo un ds	Quantity
AC5900	PCB 1254	$1.2 \times 10^3 \text{mg}/100 \text{ cm}^2$
AC5901	PCB 1254	$3.3 \times 10^2 \text{mg/}100 \text{ cm}^2$
AC5 902	PCB 1254	$1.0 \times 10^2 \text{mg/} 100 \text{ cm}^2$
AC5903	PCB 1254	$8.9 \times 10^{-4} \text{mg/}100 \text{ cm}^2$
AC5904	PCB 1254 PCB 1248	$6.6 \times 10^{1} \text{mg/100 cm}_{2}^{2}$ $3.4 \times 10^{1} \text{mg/100 cm}_{2}^{2}$

No other PCB compounds were detected

EPA Perm 1329-6 (Rev. 3-76)

January 5, 1984

Mr. Glenn P. Sweeney
Director, Technical Services
Krause & Heil, Inc.
103 Galster Road
Fast Syracuse, New York 13057

Re: P.C.B. Treatment, Inc.

Dear Mr. Sweeney:

Responding to your inquiry, I have enclosed copies of letters I received from the FPA Pegion VII ortics in Kansas City pertaining to P.C.D. Treatment, Incorporated.

The July 5, 1983 letter from the Region VII administrator to P.C.B. Treatment, Inc. allows the company to process PCB capacitors until Pebruary 1, 1984, limited by the three pages of conditions which accompany the letter. It is expected that this approval will be extended.

The October 6, 1983 letter from the Region VII Administrator to P.C.B. Treatment, Inc. allows the company to destroy mineral oil dielectric fluids contaminated with not more than 10,000 parts per million of PCHs. Three pages of conditions are enclosed with this letter as well.

I trust this material will answer your questions regarding the capability of P.C.P. Treatment, Inc. to dispose of PCEs. Please feel free to contact Mr. Stephen P. Busch of the Region VII office at 816 374-6531 it you have any questions.

Yours truly,

Gregory T. Halbort Attorney Office of Regional Counsel

EPA-ARWM/PMTS

JAN 1 : 1984

Namica VM K.C., MO

Enclosures cc: Mr. Stephen F. Husch

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#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

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APR 18 1983

Mr. Bob Schnider P.C.B. Treatment, Inc. 2100 Wyandotte Kansas City, Missouri 64108

Dear Mr. Schnider:

This letter is to notify you that, due to the recent procedural amendment of the approval authority for PCB disposal facilities and guidance for obtaining an approval, your activities in this subject area may need to be modified somewhat. Changes, published in the March 30, 1983, Federal Register (enclosed), include granting approval authority to the Assistant Administrator for Pesticides and Toxic Substances. Thus, facilities which will be operated in more than one region should consider EPA's Office of Toxic Substances in Washington, D.C. as their primary contact for PCB disposal approval activities. Facilities which will be operated in only one region should still consider the Regional Office as the primary contact for disposal approvals. Also, the Pegional Administrator will continue to have the authority to approve all research and development (R and D) on PCB disposal methods involving less than 500 pounds of material, regardless of whether the disposal facility will be operated in more than one region.

The procedure for obtaining a PCB disposal approval has been modified slightly. An approval request should contain the information specified on the (enclosed) proposed "Format for an Approval Request of a PCB Destruction Method" for those requests to be submitted to Region VII. For mobile facilities, contact the Office of Toxic Substances for an appropriate format.

If you have any questions, please contact Stephen P. Busch of my staff at (816) 374-6531.

Sincerely yours,

Robert L. Morby Chief, Waste Management Branch

Air and Waste Management Division

Enclosures

## P.C.B., Inc. of Missouri

(Ron) 612 464-2817 (Dan) 605 256-6254 2100 WYANDOTTP.
KANSAS CITY, MISSOURI 64108
816-221-3660

April 14, 1983

City of Kansas City, Missouri Mayor's Office 414 East 12th Street Kansas City, Missouri 64106

Attn: Enviornmental Control

#### Gentlemen:

This letter is written notification to you and your office, that P.C.B. Treatment, Inc. 2100 Wyandotte, Kansas City, MO., has requested through the Regional Enviornmental Protection Agency office in Kansas City, Missouri, a demonstration and testing of their line process to destruct P.C.B. Contaminated Capacitors.

This demonstration will take place on our site at, 2100 Wyandotte Kansas City, Missouri, on or about May 11th or 12th, 1983 depending on confirmation from the E.P.A.

Sincerely,

P.C.B. TREATMENT, INC.

Jack Van Gundy

JVG:lvg

April · 14,1983

TO: Enviormental Protection Agency

Region ?

324 e. 11th. St. Kansas City Missouri

From: P.C.B. Treatment Inc.

2100 Wyandotte

Kansas City Missouri

Att: Mr Steve Bush

Changes and some modifications have been made in our line process to distruct capacitors. The most major change has been the installation of our degreasing unit. This unit uses Jll trychlorethlene and when heated creats a vapor cleaning process. Since you are well aware of our previous test results, we felt these changes were necessary.

We are again requesting a demostration and testing from your office on May 11 or 12 at 1:00 P.M. and await confirmation from you on the exact day and time. Also please be advised that based on the revised regulations, a letter requesting permission to continue our testing and notification letters have been mailed to the state and local officials. Attached copies for your info.

Sincerely:

CC To: Mr Jack Van Gundy

Bob Schneider Frank Zondca

### P.C.B., Inc. of Missouri

(Ron) 612 464-2817 (Dan) 605 256-6254

2100 WYANDOTTE KANSAS CITY, MISSOURI 64108 816-221-3660

April 13, 1983

Enviornmental Protection Agency Regional Administrator 324 East 11th Kansas City, dissouri 64106

Attn: Document Control Office of P.C.B. Disposal

#### Gentlemen:

It is our understanding that based on the revised Federal Regulations, our permission for testing our line process to destruct capacitors will expire April 29, 1983. Further, it is necessary for us to request permission and to receive a permit if we wish to continue to test our process after April 29, 1983.

We are requesting at this time permission to continue to test our process to the point of certification from E.P.A. The quantity we wish to use for testing is approximately 1,500 lbs.

Briefly, our process consists of the following:

As in line operation where we drill and drain the capacitor prior to opening. Once drained, we make two cuts with a Startrite power hack saw, remove the core and place in containers to be shipped to an approved burn site. The case then travels by conveyor to asscrub station prior to being placed in our degreasing chamber. In the degreasing chamber we use III Trychlorethlene which is heated creating a vapor cleaning process. The case remains in this chamber approximately 20 minutes, then are removed and placed in our holding area awaiting lest results.

If further information is needed by your office, please contact us as soon as possible, (221-3660).

Sincerely,

P.C.B. Treatment, Inc.

Jack Van Gundy'

Jack Van Gunds

JVG:lvg

TSCA CONFIDENTIAL BUSINESS INFURMATION APR 1 4 1983

TOPS NOT CONTAIN HARIONAL HAZARDOUS MATERIALS

Date 4/2/83

EPA-ARWM/PMTS

APR 05 1983

Region VII K.C., MO

Mr. Steve Bush Enviormental Protection Agency Kansas City; Missouri

From: Bob Schneider / Frank Zondca

PCB Treatment

Kansas City Missouri

Mr. Bush

It is our understanding that we were unsuccessful in our initial testing to de-contaminate capacitors. We certainly appreciate your time and help during this testing and want to take this opportunity to thank you. Since then we have made several changes, some per your recommendation and feel we are ready for a second test from your office (EPA.).

We have set Monday April 11; 1983 for our second test and would prefer this test in the P.M., say between 1:00 and 2:00. If this date and time is not convienant for you please let us know as soon as possible.

Sincerely bob.

Bob Schneider & Frank Zondca

# UNITED TATES ENVIRONMENTAL PROTECTI AGENCY

DATE March 30, 1983

SUBJECT PCB Treatment, Inc.

Robert L. Greenall Chiffer Chemist, Organic Analysis Section, ENSV-LABO

TO Stephen P. Busch Chemical Engineer, ARWM-WMBR

Activity: AC59

Analysis Type: PCB'c

Date: March 18, 1983: Analyst: Robert L. Greenall

Sample Number	Compou ds	Quantity
AC5900	PCB 1254	$1.2 \times 10^3 \text{mg}/100 \text{ cm}^2$
AC5901	PCB 1254	$3.3 \times 10^2 \text{mg}/100 \text{ cm}^2$
AC5902	PCB 1254	$1.0 \times 10^2 \text{mg}/100 \text{ cm}^2$
AC5903	PCB 1254	$8.9 \times 10^{-4} \text{mg}/100 \text{ cm}^2$
AC5904	PCB 1254 PCB 1248	$6.6 \times 10^{1} \text{mg}/100 \text{ cm}_2$ 3.4 x $10^{1} \text{mg}/100 \text{ cm}$

No other PCB compounds were detected

EPA-ARWM/PMTS
APR 0 1 1983

major VII K.C., MO

CHAIN OF CUSTODY RECORD. RONMENTAL PROTECTION AGENCY - F ION VII DATE OF COLLECTION SHEET NAME OF SURVEY OR ACTIVITY 01 WORK LEADER (PRINT) Treatmen Inc VOUCHER OR RECEIPT NO. DESCRIPTION OF SHIPMENT FIECE(S) CONSISTING OF BOX(S) ICE CHEST(S); OTHER \_ TYPES OF CONTAINERS CONTENTS OF SHIPMENT CUSTAINER GLASSIAR DO SOTTLE SIO SOTT LABORATORY TYPES OF CONTAINERS CUBITAINER GLASS JAR DO BOTTLE BIO. BOTTLE
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ENVIRONMENTAL PROTECTION AGENCY - REGION VII
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ENVIRONMENTAL PROTECTION AGENCY - REGION VII

FIELD SHEET

FIELD SHEET
ENVIRONMENTAL PROTECTION AGENCY - ALCOHOLOUS

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Steve.

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Hope you find This Ruptable.

THRAKS Sinceraly Los Selvier

KURSIFIED 28-26-21 ()

#### P. C. B. Treatment Inc.

## Safety Check List:

- l. Report any/all hazardous conditions immediately.
- 2. Importance of good gousekeeping and cleaning of all spills.
- 3. Do not run in work areas or while at work.
- 4. Know locations of all exits, medical and emergency equipment.
- 5. Know fire and disaster procedures.
- Smoking policy.
- 7. Never walk or stand on a skid or pallet, go around obstacles not over them.
- 8. Keep aisles clear at all times.
- 9. Wear proper clothing and safety protection appropriate for the job and approved by E.P.A. including shoes.
- IC Lifting, bend knees, not back.
- 1. Keep unprotected sharp objects out of pockets.
- 12. Read and obey signs, tags, markers identifying hazardous areas
- 13. Horse play is unacceptable behavior.
- 14. Report injuries immediately to your supervisor.
- 15. Report all spills of contaminated materials immediately.
- ló. Operate machinery only if authorized to do so.
- 17. All jewelry is to be removed while working on the process line or operating machinery/hand tools.
- 18. Use solvents/flammable liquids only for the purpose intended and authorized by your supervisor.
- 19. Do not climb, jump, or sit on conveyors.
- 20. Do not climb, jump, or sit on drums.
- Never stand skids/pallets on edge or lean against any object.
- 22. Look in all directions when moving drums.

The above check list and guidelines are intended for the protection of all employees and to insure their well being while on the job.

Date	Signed by
	Approved by

-

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## Start-up Procedures:

- Lighting, heating, and ventilating checked, turned on and operating prior to start up.
- 2. All drain pans, containers, and drums are to be checked for fullness. If full, remove according to procedure.
- 3. All machine and conveyor guards are to be in position and secure.
- 4. Perform oil up and preventive maintenance on all power equipment.
- 5. Saw blade wash tank checked for fullness and to be sure it is operational.
- Exhaust filter checked and in place, replace as necessary.
- 7. Exhaust blowers turned on and operational.

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- 8. All air regulators checked and set at prescribed level.
- 9. Wash and scrub tank checked and filled to appropriate levels.
- All safety equipment and materials in approved locations and in good repair.
- II. All operating personel must wear approved safety clothing which includes mask, glasses, gloves, jacket, pants, and boots
- 12. Check daily log book and all data sheets for supervisors approval and for filling in appropriate area.
- 13. Check sample blocks and test results for approved disposition of de-contaminated capacitor blocks.

## End of Shift Shut Down and Clean-Up Procedures:

- l. All drip pans are to be cleaned and wiped down.
- 2. All drains are to be shut off.
- 3. All drains containers checked for fullness and removed if full and replaced with empty container.
- 4. All full liquid drain containers are to be sealed, labelled, logged, and moved to out going area for shipment to approved destination. Approved by supervisor.
- 5. All spills are to be checked by your supervisor before cleanup is complete and to be sure all data has been recorded.
- 6. All hand tools are to be cleaned, wiped and placed in appropriate area.
- 7. Drill bits are to be washed with appropriate cleaning agent before storing.
- 8. Saw blade tank is to be cleaned and re-filled.
- 9. Saw table and work table to be washed and wiped down dry.
- 10. De-contaminated capacitor blocks are to be skided by number and moved to the storage area for holding. No blocks are to be moved from this area without the supervisors approval.
- II. All floors and work platforms are to be swept and checked for spills.
- 12. All shop towels, materials, and liquids used in clean-up must be placed in approved containers for shipment to burn center.
- 13. All power is to be shut off at the breaker panel.
- 14. All exhaust fans are to be shut off.
- 15. All protective clothing must be removed in assigned area for storing and re-use.

Process Description:

To destruct PCB capacitors by the following method.

To record all data necessary for P.C.B. Treatment Inc and to comply with all EPA requirements.

To open and drain the capacitor by the use of air operated 1/2 drills.

To saw the top and bottom off the capacitor for core removal using a power hacksaw.

To clean/scrub the bottom and canister or block portion of the capacitor and de-contaminate to approved specifications (less than 2 ppm) for sale as scrap metal. Cleaning agent used is kerosene.

To place all other component into approved containers for shipment to an approved EPA burn center.

To re-cycle used kerosene through the PCB of K. C. reactor for re-use in the de-contaminating process of P.C.B. Treatment Inc..

See attached drawings and diagrams.

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## Equipment List:

Compressor: Will be stationed out side of the actual working area and the air piped in.

Air will be piped to the following line processes: Drum opening area: To be used on impact wrench. Puncture Area: To be used on 2 air drills and

cyclinder operation.

Saw Area: For blade cleaning and flushing. Ejection Area: For possible use on cyclinder type ejection.

Wash/Scrub Area: For spray/flush and clean-ups.

Conveyor and Power Conveyor:

All conveyors are set for gravity feed except for one 8 foot power conveyor used to elevate capacitors to correct work station height at the puncture area.

Air Drills: Will be 2 drills using approximately a 1/2" bit for puncturing the capacitor.

Saw: Used to make top and bottom cuts on the capacitor saw blade will have a flush and wipe unit installed for blade cleaning.

Wash and Sc ub Tanks:

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Are elevated and mounted on concrete blocks. Each tank will have a shut off and drain and will drain in to separate drums.

Used or waste cleaning solution will be moved in 55 gallon drums to the reactor area of PCB Inc. for recycling and re-use.

Drip Pans: Will be under the entire line operations.

#### Oil Containment:

The entire process line will be equiped with 6 inch high drip pan with 3 drains. All oil/liquids will drain into approved containers. The wash and scrub station with approved splash controls will drain in to 55 gallon drums for a cycle. See drawings. Wash and scrub tanks will be tested daily for contamination. At the point that kerosene reaches 2 ppm, the flush tank will be drained and re-filled with virgin kerosene. The spray and dry tanks will be cleaned at the end of each week's operations.

Emission Control and Vapor Hanagement

The puncture and saw stations will be venied by overhead vents
with blowers pulling air through 2 stage charcoal filters, and in
to the outside atmosphere.

The wash and scrub station will be hooded and with a blower
pulling the air through filters and outside.

## Material Recovery:

It is the intent of P.C.B. Inc. to recover the following:

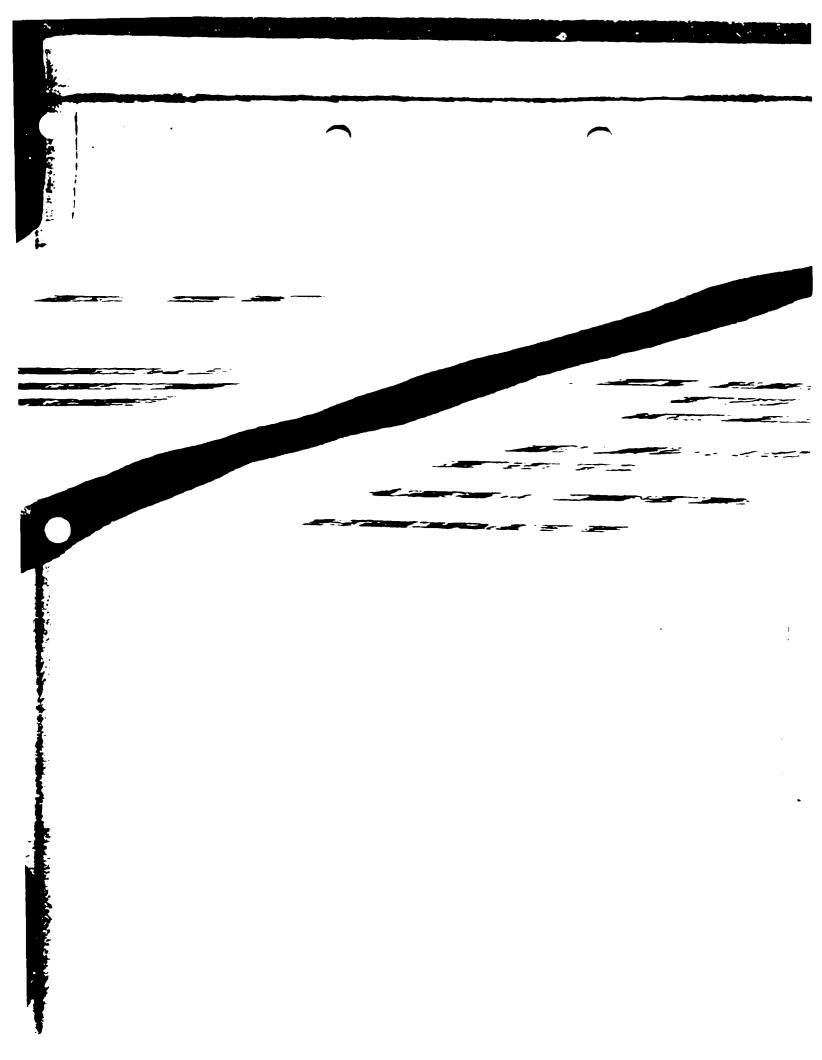
- l. Canister or capacitor block and base, for sale as scrap metal.
- 2. Kerosene to be re-used in the wash and scrub process.

All other components and materials will be placed in approved containers (drums) sealed and stored for shipment to an EPA approved burn center.

Operating conditions for the work areas including the process line are as follows:

- Heating/air conditioning will be controlled to 65 degrees and will be shut down at the end of the normal work day.
- All fire doors will be kept shut during normal operations, except during the loading of the staging area.
- Fire extinguishers will be mounted in designated areas and checked per city code and ordinance.
- Any and all spills will be cleaned immediately.
- Process line will be cleaned at the end of each work shift and 5. all clean up procedures followed.
- All personnel working on the line will wear approved safety clothing i.e., boots, gloves, mask, etc.
- Emission control, exhaust fans will be turned on at the start 7. of each work day and left on during line operations. Filters will be checked and changed on a regular basis.

ATT TO SEE SEET LOVE LITTE LANDS sample fails the test all 100 units must be re-worked.



Selection: One sample per each 100 will be selected at the point the core is removed, marked, and tested for PPM prior to wash and scrub.

Balance of samples will be selected and tested after the dry station.

All paper work will accompany each sample.

See attached diagram and test sheet.

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Section 4 Safety

### Operating Safety:

- I. The P.C.B. Inc. safety check list must be reviewed and signed by all personnel working in the process area.
- 2. All start up and clean up procedures are to be followed at all times.
- 3. No power equipment including hand tools are to be operated unless more than one employee is in the area.
- 4. All ventilating and exhaust equipment is to be on and operational prior to any capacitor is drained or sawed open.
- 5. All machinery guards must be in place.
- 6. All air regulators and lines to hand tools are to be set at the approved O.S.H.A. standard.
- 7. All spills are to be cleaned up immediately and reported to the supervisor.
- 8. Drill bits and saw blade should be wonitored regularly to be sure heat level is controlled and cooling system is operational on the saw.
- 9. Do not force power saw--follow operating manual at all times.

Section 4 Safety

# Operating Safety:

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- 8. Drill bits and saw blade should be monitored regularly to be sure heat level is controlled and cooling system is operational on the saw.
- 9. Do not force power saw--follow operating manual at all times.

# Section 4 Safety:

# Operator Safety.

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- All start-up, clean-up, and operating procedures are to be followed at all times.
- 2. All jewelry is to be removed prior to work.
- Protective clothing must be worn at all times.
- 4. All operating personnel should obtain help in lifting weights heavier than 80 lbs.
- 5. All protective clothing is to be removed in the designated area prior to leaving the work area or the plant.
- 6. Never leave machines/hand tools running unattended.
- 7. Always be sure that more than one person is in the area before starting machinery.
- 8. Do not rest feet, hands, or other parts of the body on a machine or conveyor while running.
- 9. Do not start any conveyor or machine without first checking that all is clear.
- 10. Make certain all guards are in place before starting equipment and never make adjustments while machine is running.
- Pli. Do not operate any piece of machinery or hand tool unless specifically authorized to do so.
- 12. Shut off all power equipment before cleaning or oiling.
- 13. Keep all rags in approved containers.
- 14. Good housekeeping is essential for safety. Return all tools and supplies to their proper location and place trash in approved receptacles. Keep floors clean of all liquids and objects.

#### Drum Overfill Control.

All drums used to hold capacitor components, fluids drained from catacitors and used cleaning agents will be equipped as follows.

#### Drain Stations

Bung hole type drums will be used at the drain station to drain all used kerosene into. Drum will not be filled to more than 90% of catacity, at which time the full drum will be removed and replaced with an empty drum. Drum fullness will be checked by an attached float control flag, allowing the operator to see when drum is full to capacity.

# 2. Core Ejection Station

See thru plexi-glass lid. Drum is visible from the saw station. Drum will hold the core, top and bottom of the capacitor case. Drum will be filled to capacity at which time the steel drum lid will be sealed to the drum, and labeled and stored in assigned storage area for shipment to the burn center.

#### 3. Wash and Scrub Tank

Bung hole type drums will be used at the wash and scrub tanks station to drain all used kerosene into. Drums will not be filled to more than 90% of capacity, at which time the full drum will be removed and replaced with an empty drum. Drum fullness will be checked by an attached float control flag allowing the operator to see when drum is full.

All drums will be checked hourly by the supervisor in charge. Again all spills and or possible overfill are to be cleaned up immediately and reported to the supervisor.

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#### EFFECTIVE SAFETY PROGRAM

The objective is to increase the awareness of the individual front line Manager as to the role he must play in the establishment of a safe work environment, the development of safe work practices, and the maintenance of the safety program in his area.

There are a number of details that the supervisor seeds to be aware of in order to be effective in promoting and maintaining a worthwhile program.

l. The supervisor should first know what the Safety Policy is and what it specifies as to his responsibility and authority.

POLICY

PCB Treatment. is vitally interested in accident prevention. It is interested because it involves the safety and well-being of all our people. In addition, accidents are indicative of wasteful and inefficient operations. They result in needless damage to property and equipment...which leads to interference with work plans, dissatisfaction, and loss of good will. It is the policy of the company to provide safe working conditions, equipment and facilities. This policy conforms to the requirements specified in the Occupational Safety and Health Act of 1970.

2. The supervisor should know what his total responsibilities are and how he is expected to integrate safety with them: which areas, operations, machines, personnel he directs; what is to be done about maintenance and repairs, working conditions, provisions of

guards, protective devices, and housekeeping responsibilities.

- 3. The supervisor should know what the safety regulations are and how they apply, what disciplinary action is permitted, and under what circumstances.
  - A. Department safety manual
  - B. Constructive criticism by supervisor
- 4. Instructing and training workers to be safety oriented. No matter how well safety is engineered into a Plant or a job, much of the safety of employees depends upon their own conduct. Some people work safely in dangerous surroundings whereas others have accidents on jobs that seem quite safe. Controlling people is, therefore, a necessary part of the accident prevention program.
- 5. Determining safe work methods for each job by identification of potential hazards.

#### JOB SAFETY ANALYSIS

- A. Select the job to be analyzed.
- B. Break the job down to be analyzed.
- C. Identify the hazards and potential accidents.
- D. Develop ways to eliminate hazards and potential accidents.
- 6. The supervisor should be aware of what safety devices and personal protective equipment are to be used on each job, and the procedures for making them available.
  - A. Safety inspections
  - 8. Prompt correction
- 7. In the event of an accident, the supervisor must know who to contact. Emergency accident procedures are outlined in detail, in the safety manual. It is the responsibility of each supervisor to

be acquainted with these procedure and to keep the instructions within close accessability in the event of an accident.

8. Accident reports — Timeless and Thoroughness

It is imperative that on-the-job injuries be reported as soon as they happen. Supervisors must insure that their work force be reminded of their responsibility to report accidents immediately. Injuries reported other than during the shift in which they occur will normally be treated as personal injury.

9. Accountability Through Training

A new employee training program includes:

\* New employes safety orientation.

ACT BEEF PRINTERS

- \* Understanding plant safety rules and resulting actions if they are not followed.
- \* Periodic (at least monthly) safety meetings.
- \* One-on-one training for special situations such as difficult jobs or slow learners.
- \* Special training for emergency situations.
- \* Job safety analysis and instruction.

If the supervisor is to teach things effectively, he must know them well.

Continuency Plan--Temporary Shut Down. Part L.

Plan is based on the knowledge that the shut down is only temporary -- not to exceed 45 days.

- l. All on-site capacitor storage inventory will be inventoried within 24 hours of shut down date and all records up-dated. Action will be taken as necessary related to inventory results, i.e., movement of and or disposition with notification to capacitor owners.
- 2. All on-site capacitor components and records will be inventoried within 24 hours of shut-down date. Contingent on volumes and storage dates, action will be taken as necessary, i.e., hold in storage—ship to burn center.
- 3. On-site destruction facility:
  - A. All records and logs will be locked up for safe keeping.
  - B. All employees will be notified of shut down within 24 hours and a notice will be posted in the process area.
    - . Process facilities, i.e., conveyors, pans, drill, saw, et will be washed and cleaned thoroughly.
  - D. Wash tanks will be drained and cleaned.
    - . All drain containers will be stored for re-use or shipmer to an approved EPA burn center.
  - F. All hand tools and safety equipment will be checked, stored, or prepared for shipment to the burn center.
  - G. All capacitors not destroyed but in the process area will be returned to the storage area.
  - H. All floors in the process area will be swept and mopped down thoroughly.

Contingency Plan--Temporary Shut Down.

Plan is based on the knowledge that the shut down will exceed 45 days but is not a permanant shut down.

- L. Same as Part L except for the following:
  All capacitor owners will be notified in writing within 48 hours of the shut down, reason for the shut down, expected start—up date (if available) and disposition, if any, of on site capacitors belonging to them.
- 2. Same as Part L except for the following:
  All contaminated components will be prepared for shipment and shipped to an approved EPA burn center within 30 days of shut lown. All decontaminated components, i.e., canistor and bottom (scrap metal) in excess of 1000 lbs will be shipped and sold as scrap metal (locally).
- 3. Same as Part I Process area to be locked up. Authorized personnel only will be admitted.

Contingency Plan--Temporary Shut Down.

Plan is based on the knowledge that the shut down will exceed 45 days but is not a permanant shut down.

- L. Same as Part 1 except for the following: All capacitor owners will be notified in writing within 48 hours of the shut down, reason for the shut down, expected start—up date (if available) and disposition, if any, of on site capacitors belonging to them.
- 2. Same as Part L except for the following:
  All contaminates components will be prepared for shipment and shipped to an approved EPA burn center within 30 days of shut down. All decontaminated components, i.e., canistor and bottom (scrap metal) in excess of 1000 lbs will be shipped and sold as scrap metal (locally).
- 3. Same as Part I Process area to be locked up. Authorized personnel only will be admitted.

Contingency Plan--Emergency Shut Down. Part 3.

Based on the degree and or situation of the emergency, and the expected time frame of said emergency, which will be determined by the EPA, the following action will be taken:

- l. Same as Part I, or Part 2 of this contingency plan.
- 2. Immediate shut down:
  - A. All power to equipment must be shut of: at the breaker box
  - B. All open drain containers must be closed, small drain containers are to be emotied into auxiliary stand by safety drum and drum sealed.
  - C. Wash/scrub tanks must be covered.
  - D. All doors must be closed.
  - E. All records and documentation will be placed in fire proof cabinet.
  - F. All employees will exit via the fire exit or contingent stairways.
- 3. Depending on the emergency and time allowed for shut down the following steps will be taken in addition to the above.
  - A. All capacitors on line but not open will be replaced in drums they were received in. All drums will be placed back in the storage area.
  - B. All components will be sealed in approved containers and removed from process area to shipping area.
  - C. All equipment and the process line will be cleaned according to normal clean up procedures.
  - D. All records and data will be picked up and removed from the area by the supervisor in charge.

## Contingency Plan--Closure. Part 4.

- l. All companies and or owners of contaminated capacitors with which PCB Treatment Inc. has done or is doing business with shall be notified in writing of PCB Treatment closure within 7 days of closure notice.
- 2. Closure will start within 72 hours of notice and will be complete and final within 45 days of notice. If longer, justification must be made in writing to the EPA.
- 3. PCB Treatment Inc. owners assure the EPA that funding is available for closure if and when necessary.
- 4. Closure Plan Outline:

EPA Facility I.D. No. MOD980633044

Owner Name: Jack Van Gundy

Address and Phone No. 2100 Wyandotte K.C., Mo 221-3660

Facility Address: 2100 Wyandotte K.C., Mo-

- L. Facility Conditions
  - A. General Information
    - 1. Size of facility: 60,000 square feet
    - 2. Storage facility: Drums

Capacity not to exceed 2500 at any

one time.

- Other facility on site. Reactor.
- 4. Waste Characterization.
  - A. Removed capacitor top.
  - B. Core of capacitor.
  - Contaminated oil (PCB) drained from capacitor.
  - D. Sludge from wash and scrub tank.
  - E. Contaminated cleaning agents--liquid.
- B. Maximum amount of inventory ever on site including processing not to exceed 3000.
- C. Schedule for final closure.
  - I. Final date waste accepted.
  - Dates for completion of inventory disposal.
    - A. Date all pre-processing completed.
    - B. Date all on-site disposal completed.
    - C. Date that all inventory has been disposed of on site.
    - D. Date that all inventory has been removed offsite.

- 3. Final date facility decontaminated.
- 4. Final date closure completed.
- 5. Total time required to close the facility.
- 6. Justification if closure is longer than 6 months.

# 2. Removing all inventory:

- A. Maximum amount of waste on-site in any stage of processing:
  - Total amount of waste/residue in drums and number of drums will not exceed 1500 gallons and or 30 drums.
- B. Method and procedure for disposing or removing inventory.
  - All non-processed capacitors will be shipped to an approved burn center and or land fill.
  - 2. All capacitor components, oil and sludge will be sealed in approved containers (drums) and shipped to an EPA approved burn center.

# 3. Decontaminating the Facility:

- A. All equipment and or facilities requiring cleaning. Conveyors and drip pans--wash/scrub. All hand tools-including air drills--wash/scrub. Power saw-remove blade--wash/scrub. Wash and scrub tanks and grates--wash/scrub. Total work area--wash and scrub.
- B. f'' waste and residue will be put in drums, sealed and shipped to an approved burn center.
- C. All cleaning agents will be re-cycled through PCB Treatment Inc. reactor.

# 4. Closure certification:

- A. An estimated number of inspections by the certifying engineer anticipated during closure is as follows:
  - Start of closure proceedings to varify inventory and all documentation.
  - Once during inventory removal and when removal is complete.
  - 3. After facility has been decontaminated.

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# P.C.B., Inc. of Missouri

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(Ron) 612 464-2817 (Den) 605 256-6254 2100 WYANDOTTE KANSAS CITY, MISSOURI 64108 816-221-3600

February 15, 1983

Mr. Marvin Fry Envioronmental Protection Agency 324 East 11th Kansas City, Missouri 64105

Dear Mr. Pry:

PCB Treatment, Inc., Kansas City, Missouri has completed the installation of their in-line process to destruct PCB Contaminated Capacitors. Preliminary tests have been run and we feel we are successful in the destruction of and in decontamination of the capacitor case for salvage.

This letter is an invitation to you and to Mr. Steve Bush to ettend a demonstration of this process. We are also requesting at the same time that you make whatever test necessary and based on your test results, we are requesting certification of this process.

We recognize that you have a very busy schedule and for this reason are setting a tentative date of Monday, February 28th, 1983, 10:00 a.m., for this demonstration. At that time we will also supply you with a complete operation, safety and closure procedures.

Please confirm this date with us or let us know what date and time you would be available for this demonstration.

Sincerely.

Frank Zondca Bob Schneider

F2:1v

cc: Mr. Steve Bush

EPA-ARWM/PMTS

FEB 171983

Region VH K.C., MO

# PCB Treatment Capacitor Process info '83

Steve Bush Environmental Protection Agency Kansas City Missouri

# Steve;

Fer our last conversation, I have put together a rough draft of our understanding of the required documentation and paper work for our operation. As we discussed, I am very new at this and certainly appreciate any help you can give me.

Please review at your earliest convience and note any additions and/or changes you feel are necessary.

Thanking you in advance
Sincerely
Bob Schneider

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## F. C. B. Treatment Inc.

#### Safety Check List:

- Report any/all hazardous conditions immediately.
- Importance of good gousekeeping and cleaning of all spills.
- Do not run in work areas or while at work.
- 4. Know locations of all exits, medical and emergency equipment.
- 5. Know fire and disaster procedures.
- 6. Smoking policy.
- 7. Never walk or stand on a skid or pallet, go arous butacles not over them.
- B. Keep aisles clear at all times.
- 9. Wear proper clothing and safety protection appropriate for the job and approved by E.F.A. including shoes.
- 10. Lifting, bend knees, not back.
- ll. Keep unprotected sharp objects out of pockets.
- 12. Read and obey signs, tags, markers identifying hazardous areas
- 13. Horse play is unacceptable behavior.
- 14. Report injuries immediately to your supervisor.
- 15. Report all spills of contaminated materials immediately.
- ló. Operate machinery only if authorized to do so.
- 17. All jewelry is to be removed while working on the process line or operating machinery/hand tools.
- 18. Use solvents/flammable liquids only for the purpose intended and authorized by your supervisor.
- 19. Do not climb, jump, or sit on conveyors.
- 20. Do not climb, jump, or sit on drums.
- 21. Never stand skids/pallets on edge or lean against any object.
- 22. Look in all directions when moving drums.

The above check list and guidelines are intended for the protection of all employees and to insure their well being while on the job.

Date	Signed by
	Approved by

### Start-up Procedures:

- Lighting, heating, and ventilating checked, turned on and operating prior to start up.
- 2. All drain pans, containers, and drums are to be checked for fullness. If full, remove according to procedure.
- All machine and conveyor guards are to be in position and secure.
- Perform oil up and preventive maintenance on all power equipment.
- Saw blade wash tank checked for fullness and to be sure it is operational.
- 6. Exhaust filter checked and in place, replace as necessary.
- 7. Exhaust blowers turned on and operational.
- 8. All air regulators checked and set at prescribed level.
- 9. Wash and scrub tank checked and filled to appropriate levels.
- 10. All safety equipment and materials in approved locations and in good repair.
- 11. All operating personel must wear approved safety clothing which includes mask, glasses, gloves, jacket, pants, and boots
- 12. Check daily log book and all data sheets for supervisors approval and for filling in appropriate area.
- 13. Check sample blocks and test results for approved disposition of de-contaminated capacitor blocks.

#### End of Shift Shut Down and Clean-Up Procedures:

- 1. All drip pans are to be cleaned and wiped down.
- 2. All drains are to be shut off.
- 3. All drains containers checked for fullness and removed if full and replaced with empty container.
- 4. All full liquid drain containers are to be sealed, labelled, logged, and moved to out going area for shipment to approved destination. Approved by supervisor.
- 5. All spills are to be checked by your supervisor before cleanup is complete and to be sure all data has been recorded.
- All hand tools are to be cleaned, wiped, and placed in appropriate area.
- Drill bits are to be washed with appropriate cleaning agent before storing.
- 8. Saw blade tank is to be cleaned and re-filled.
- 9. Saw table and work table to be washed and wiped down dry.
- 10. De-contaminated capacitor blocks are to be skided by number and moved to the storage area for holding. No blocks are to be moved from this area without the supervisors approval.
- II. All floors and work platforms are to be swept and checked for spills.
- 12. All shop towels, materials, and liquids used in clean-up must be placed in approved containers for shipment to burn center.
- 13. All power is to be shut off at the breaker panel.
- 14. All exhaust fans are to be shut off.
- 15. All protective clothing must be removed in assigned area for storing and re-use.

#### frocess Description

To destruct PCB capacitors by the following method.

To record all data necessary for F.C.B. Treatment Inc and to comply with all EPA requirements.

To open and drain the capacitor by the use of air operated 1/2 drills.

To saw the top and bottom off the capacitor for core removal using a power hacksaw.

To clean/scrub the bottom and canister or block portion of the capacitor and de-contaminate to approved specifications (less than 2 ppm) for sale as scrap metal.

To place all other component into approved containers for shipment to an approved EPA burn center.

To re-cycle used cleaning agents through the PCB of K.C. reactor for re-use in the de-contaminating process of P.C.B. Treatment Inc..

See attached drawings and diagrams.

#### Equipment List

Compressor: Will be stationed out side of the actual working area and the air piped in.

Air will be piped to the following line processes:

Drum opening area: To be used on impact wrench.

Puncture Area: To be used on 2 air drills and

cyclinder operation.

Saw Area: For blade cleaning and flushing. Ejection Arga: For possible use on cyclinder type ejection.

Wash/Scrub Area: For spray/flush and clean-ups.

Conveyor and Power Conveyor:

All conveyors are set for gravity feed except for one 8 foot power conveyor used to elevate capacitors to correct work station height at the puncture area.

Air Drills: Will be 2 drills using approximately a  $1/2^{\rm H}$  bit for puncturing the capacitor.

Saw: Used to make top and bottom cuts on the capacitor saw blade will have a flush and wipe unit installed for blade cleaning.

Wash and Scrub Tanks:

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Are elevated and mounted on concrete blocks. Each tank will have a shut off and drain and will drain in to separate drums.

Used or waste cleaning solution will be moved in 55 gallon drums to the reactor area of PCB Inc. for recycling and re-use.

Drip Pans: Will be under the entire line operations.

## Cil Containment:

The entire process line will be equiped with 6 inch high drip pan with 3 drains. All oil/liquids will drain into approved containers. The wash and scrub station with approved splash controls will drain in to 55 gallon drums for re-cycle.

See attached drawings.

# Emission Control and Vapor Management

The puncture and saw stations will be vented by overhead vents with blowers pulling air through 2 stage charcoal filters, and in to the outside atmosphere.

The wash and scrub station will be hooded and with a blower pulling the air through filters and outside.

# Material Recovery:

It is the intent of P.C.B. Inc. to recover the following:

- 1. Canister or capacitor block and base, for sale as scrap metal.
- Cleaning agents to be re-used in the wash and scrub process.

All other components and materials will be placed in approved containers (drums) sealed and stored for shipment to an EPA approved burn center.

### Operating Conditions:

Operating conditions for the work areas including the process line are as follows:

- Heating/air conditioning will be controlled to 65 degrees and will be shut down at the end of the normal work day.
- All fire doors will be kept shut during normal operations, except during the loading of the staging area.
- 3. Fire extinguishers will be mounted in designated areas and checked per city code and ordinance.
- 4. Any and all spills will be cleaned immediately.

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- 5. Process line will be cleaned at the end of each work shift and all clean up procedures followed.
- 6. All personnel working on the line will wear approved safety clothing i.e., boots, gloves, mask, etc.
- 7. Emission control, exhaust fans will be turned on at the start of each work day and left on during line operations. Filters will be checked and changed on a regular basis.

#### Section 2. Process Chemistry

#### PCB Distribution None

All contaminated fluids drained from capacitors will be drained into drums, sealed, recorded and stored for shipment to an approved EPA burn center. Storage not to exceed 45 days.

#### Side Reactors:

All spills will be cleaned immediately, recorded on the daily work logs, and reported as necessary. Any injury or illness occuring as a result of the normal operating conditions will receive immediate attention, recorded and reported in writing to EPA within 24 hours of the occurance.

#### Re-Agents/Solvents:

Will be drained daily into drums, sealed, labelled, and recorded. Stored for shipping to PCB of K.C. for re-cycle and re-use.

#### Process Testing:

During the initial start up and line operation 27 units out of each 100 units opened and processed will be selected at random and tested with all data recorded. Each unit will be marked and stored for 24 hours awaiting test results.

#### Mass Balance:

All units opened will be stored in out going storage area for a 24 hour period awaiting test results. If test are accepted, units will be prepared for shipment. If tests are rejected that portion of production that was rejected will be re-worked through the scrub and wash station and re-treated. All units both accepted or rejected must be recorded and kept on file.

Once the approved cleaning and de-contaminating agents and methods are achieved the sample testing can be reduced to 12 units per each 100 units opened. In this situation if 1 sample fails the test all 100 units must be re-worked.

## Section 3. Sampling and Analysis

Selection: One sample per each LOO will be selected at the point the core is removed, marked, and tested for ppm prior to wash and scrub.

Balance of samples will be selected and tested after the dry station.

All paper work will accompany each sample.

See attached diagram and test sheet.

#### Section 4: Safety

- All start-up, operating, and clean up procedures are to be followed at all times.
- 2. Air regulators installed and operational.
- 3. Drip pans and splash guards under all conveyors and around drill and wash stations.
- 4. Exhaust system containing charcoal filters.
- 5. Guard rails on all conveyors.
- ó. Availability of approved safety equipment i.e., fire extinguisher, first aid kit, eye wash station, safety clothing.
- 7. All machinery guarded and guards in place.
- 8. All hand tools kept in designated areas, not on the floor.
- Approved protective clothing provided and must be worn at all times.
- 10. Possible contaminated protective clothing must be removed in the prescribed area before leaving the work area or plant.

## Section 4 Safety

# Operating Safety:

- 1. The P.C.B. Inc. safety check list must be reviewed and signed by all personnel working in the process area.
- All start up and clean up procedures are to be followed at all times.
- 3. No power equipment including hand tools are to be operated unless more than one employee is in the area.
- 4. All ventilating and exhaust equipment is to be on and operational prior to any capacitor is drained or sawed open.
- 5. All machinery guards must be in place.
- 6. All air regulators and lines to hand tools are to be set at the approved O.S.H.A. standard.
- 7. All spills are to be cleaned up immediately and reported to the supervisor.
- 8. Drill bits and saw blade should be monitored regularly to be sure heat level is controlled and cooling system is operational on the saw.
- 9. Do not force power saw--follow operating manual at all times.

## Section 4 Safety

## Operator Safety

- All start-up, clean-up, and operating procedures are to be followed at all time.
- 2. All jewelry is to be removed prior to work.
- 3. Protective clothing must be worn at all times.
- 4. All operating personnel should obtain help in lifting weights heavier than 80 lbs.
- 5. All protective clothing is to be removed in the designated area prior to leaving the work area or the plant.
- 6. Never leave machines/hand tools running unattended.
- 7. Always be sure that more than one person is in the area before starting machinery.
- 8. Do not rest feet, hands, or other parts of the body on a machine or conveyor while running.
- Do not start any conveyor or machine without first checking that all is clear.
- 10. Make certain all guards are in place before starting equipment and never make adjustments while machine is running.
- II. Do not operate any piece of machinery or hand tool unless specifically authorized to do so.
- 12. Shut off all power equipment before cleaning or oiling.
- 13. Keep all rags in approved containers.
- 14. Good housekeeping is essential for safety. Return all tools and supplies to their proper location and place trash in approved receptacles. Keep floors clean of all liquids and objects.

#### Operating Procedure

Drums containing FCB capacitors will be moved from the storage area by lot and storage number on a daily basis. Drums will be placed in the staging area for opening. The drum will be unsealed and the capacitor unloaded.

At the loading area all data per capacitor will be logged in the daily work log, i.e., where from, date, etc. All capacitors will be manually loaded on the entrance conveyor. They will travel to the lift conveyor which is controlled at the puncture station.

Capacitor will be punctured both top and bottom simultaneously by a 1/2 inch air drill. Once the puncture occurs the capacitor will be stood up right at the drain station and allowed to drain for 4 minutes. Air may be applied as necessary for faster draining. From the drain station the capacitor will manually be placed in the saw fixture for sawing. Both the top and bottom of the capacitor will be cut off leaving the case (block) to go to the ejection station. The top of the capacitor will be placed in a drum for storage and shipment to the burn center. The Bottom will be placed on the conveyor to go to the wash station.

From the saw the case (block) will manually be placed into ejection fixture where the core is pressed out and placed into a drum for storage and shipment to the burn center. The case (block) is then put on the conveyor to the scrub/wash tanks.

At the scrub/wash station the case (block) will.manually (small) hoisted (large) moved from the conveyor into the lst dip tank. In the first dip tank the case (block) will be dipped and flushed 4 times, then moved to the second tank for spray/and or scrub. From the 2nd dip tank the case (block) will be placed over the third tank for drain and drying. Approximately 5 minutes.

Once dry the case (block) will then be manually placed on pallets for 24 hours (minimum) storage. If all sampling swab test show less than 2 ppm, (blocks) will then be released for disposition. Disposition will be salvage metal sale made locally.

A one percent A.O.Q.L. inspection plan will be used for the purposes of sample testing and will provide a 95 percent confidence level. All samplings will be made after the wash and scrub process has been completed.

See attached test sheet.

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## EFFECTIVE SAFETY PROGRAM

The objective is to increase the awareness of the individual front line Manager as to the role he must play in the establishment of a safe work environment, the development of safe work practices, and the maintenance of the safety program in his area.

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There are a number of details that the supervisor needs to be aware of in order to be effective in promoting and maintaining a worthwhile program.

l. The supervisor should first know what the Safety Policy is and what it specifies as to his responsibility and authority.

POLICY

PCB Treatment. is vitally interested in accident prevention. It is interested because it involves the safety and well-being of all our people. In addition, accidents are indicative of wasteful and inefficient operations. They result in needless damage to property and equipment...which leads to interference with work plans, dissatisfaction, and loss of good will. It is the policy of the company to provide safe working conditions, equipment and facilities. This policy conforms to the requirements specified in the Occupational Safety and Health Act of 1970.

2. The supervisor should know what his total responsibilities are and how he is expected to integrate safety with them: which areas, operations, machines, personnel he directs, what is to be done about maintenance and repairs, working conditions, provisions of

guards, protective devices, and housekeeping responsibilities.

- 3. The supervisor should know what the safety regulations are and how they apply, what disciplinary action is permitted, and under what circumstances.
  - A. Department safety manual
  - B. Constructive criticism by supervisor
- 4. Instructing and training workers to be safety oriented. No matter how well safety is engineered into a Plant or a job, much of the safety of employees depends upon their own conduct. Some people work safely in dangerous surroundings whereas others have accidents on jobs that seem quite safe. Controlling people is, therefore, a necessary part of the accident prevention program.
- 5. Determining safe work methods for each job by identification of potential hazards.

#### JOB SAFETY ANALYSIS

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- A. Select the job to be analyzed.
- B. Break the job down to be analyzed.
- C. Identify the hazards and potential accidents.
- D. Develop ways to eliminate hazards and potential accidents.
- 6. The supervisor should be aware of what safety devices and personal protective equipment are to be used on each job, and the procedures for making them available.
  - A. Safety inspections
  - B. Prompt correction
- 7. In the event of an accident, the supervisor must know who to contact. Emergency accident procedures are outlined in detail, in the safety manual. It is the responsibility of each supervisor to

be acquainted with these procedure and to keep the instructions within close accessability in the event of an accident.

8. Accident reports -- Timeless and Thoroughness

It is imperative that on-the-job injuries be reported as soon as they happen. Supervisors must insure that their work force be reminded of their responsibility to report accidents immediately. Injuries reported other than during the shift in which they occur will normally be treated as personal injury.

9. Accountability Through Training

A new employee training program includes:

- \* New employee safety orientation.
- # Understanding plant safety rules and resulting actions if they are not followed.
- \* Periodic (at least monthly) safety meetings.
- \* One-on-one training for special situations such as difficult jobs or slow learners.
- \* Special training for emergency situations.
- \* Job safety analysis and instruction.

If the supervisor is to teach things effectively, he must know them well.

Contingency Flan--Temporary Shut Down. Part L.

Plan is based on the knowledge that the shut down is only temporary --not to exceed 45 days.

- l. All on-site capacitor storage inventory will be inventoried within 24 hours of shut down date and all records up-dated. Action will be taken as necessary related to inventory results, i.e., movement of and or disposition with notification to capacitor owners.
- 2. All on-site capacitor components and records will be inventoried within 24 hours of shut-down date. Contingent on volumes and storage dates, action will be taken as necessary, i.e., hold in storage-ship to burn center.
- 3. On-site destruction facility:
  - A. All records and logs will be locked up for safe keeping.
  - B. All employees will be notified of shut down within 24 hours and a notice will be posted in the process area.
  - C. Process facilities, i.e., conveyors, pans, drill, saw, etc will be washed and cleaned thoroughly.
  - D. Wash tanks will be drained and cleaned.
  - E. All drain containers will be stored for re-use or shipment to an approved EPA burn center.
  - F. All hand tools and safety equipment will be checked, stored, or prepared for shipment to the burn center.
  - G. All capacitors not destroyed but in the process area will be returned to the storage area.
  - H. All floors in the process area will be swept and mopped down thoroughly.

Contingency Plan--Temporary Shut Down.

Plan is based on the knowledge that the shut down will exceed 45 days but is not a permanant shut down.

L. Same as Fart L except for the following:
All capacitor owners will be notified in writing within 48 hours of the shut down, reason for the shut down, expected start—up date (if available) and disposition, if any, of on site capacitors belonging to them.

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- 2. Same as Part I except for the following:
  All contaminated components will be prepared for shipment and shipped to an approved EPA burn center within 30 days of shut down. All decontaminated components, i.e., canistor and bottom (scrap metal) in excess of 1000 lbs will be shipped and sold as scrap metal (locally).
- 3. Same as Part l Process area to be locked up. Authorized personnel only will be admitted.

Contingency Plan--Emergency Shut Down. Part 3.

Based on the degree and or situation of the emergency, and the expected time frame of said emergency, which will be determined by the EPA, the following action will be taken:

- 1. Same as Part 1, or Part 2 of this contingency plan.
- 2. Immediate shut down:
  - A. All power to equipment must be shut off at the breaker box
  - B. All open drain containers must be closed, small drain containers are to be emptied into auxiliary stand by safety drum and drum sealed.
  - C. Wash/scrub tanks must be covered.
  - D. All doors must be closed.
  - E. All records and documentation will be placed in fire proof cabinet.
  - F. All employees will exit via the fire exit or contingent stairways.
- 3. Depending on the emergency and time allowed for shut down the following steps will be taken in addition to the above.
  - A. All capacitors on line but not open will be replaced in drums they were received in. All drums will be placed back in the storage arma.
  - B. All components will be sealed in approved containers and removed from process area to shipping area.
  - C. All equipment and the process line will be cleaned according to normal clean up procedures.
  - D. All records and data will be picked up and removed from the area by the supervisor in charge.

#### Contingency Plan--Closure. Part 4.

- l. All companies and or owners of contaminated capacitors with which PCB Treatment Inc. has done or is doing business with shall be notified in writing of PCB Treatment closure within 7 days of closure notice.
- 2. Closure will start within 72 hours of notice and will be complete and final within 45 days of notice. If longer, justification must be made in writing to the EPA.
- 3. FCB Treatment Inc. owners assure the EPA that funding is available for closure if and when necessary.
- 4. Closure Plan Outline:

EPA Facility I.D. No.

Dwner Name: Jack Van Gundy

Address and Phone No. 2100 Wyandotte K.C., Mo 221-3660

Facility Address: 2100 Wyandotte K.C., Mo

- l. Facility Conditions
  - A. General Information
    - L. Size of facility: 60,000 square feet
    - 2. Storage facility: Drums

Capacity not to exceed 2500 at any one time.

- 3. Other facility on site. Reactor.
- 4. Waste Characterization.
  - A. Removed capacitor top.
  - B. Core of capacitor.
  - C. Contaminated oil (PCB) drained from capacitor.
  - D. Sludge from wash and scrub tank.
  - E. Contaminated cleaning agents--liquid.
- B. Maximum amount of inventory ever on site including processing not to exceed 3000.
- C. Schedule for final closure.
  - l. Final date waste accepted.
  - 2. Dates for completion of inventory disposal.
    - A. Date all pre-processing completed.
    - B. Date all on-site disposal completed.
    - C. Date that all inventory has been disposed of on site.
    - D. Date that all inventory has been removed offsite.

- 3. Final date facility decontaminated.
- 4. Final date closure completed.
- 5. Total time required to close the facility.
- 6. Justification if closure is longer than 6 months.

### 2. Removing all inventory:

- A. Maximum amount of waste on-site in any stage of processing:
  - Total amount of waste/residue in drums and number of drums will not exceed 1500 gallons and or 30 drums.
- B. Method and procedure for disposing or removing inventory.
  - All non-processed capacitors will be shipped to an approved burn center and or land fill.
  - All capacitor components, oil and sludge will be sealed in approved containers (drums) and shipped to an EPA approved burn center.

### 3. Decontaminating the Facility:

- A. All equipment and or facilities requiring cleaning. Conveyors and drip pans—wash/scrub. All hand tools—including air drills—wash/scrub. Power saw-remove blade—wash/scrub. Wash and scrub tanks and grates—wash/scrub. Total work area—wash and scrub.
- B. All waste and residue will be put in drums, sealed and shipped to an approved burn center.
- C. All cleaning agents will be re-cycled through PCB Treatment Inc. reactor.

## 4. Closure certification:

- A. An estimated number of inspections by the certifying engineer anticipated during closure is as follows:
  - l. Start of closure proceedings to varify inventory and all documentation.
  - Once during inventory removal and when removal is complete.
  - 3. After facility has been decontaminated.

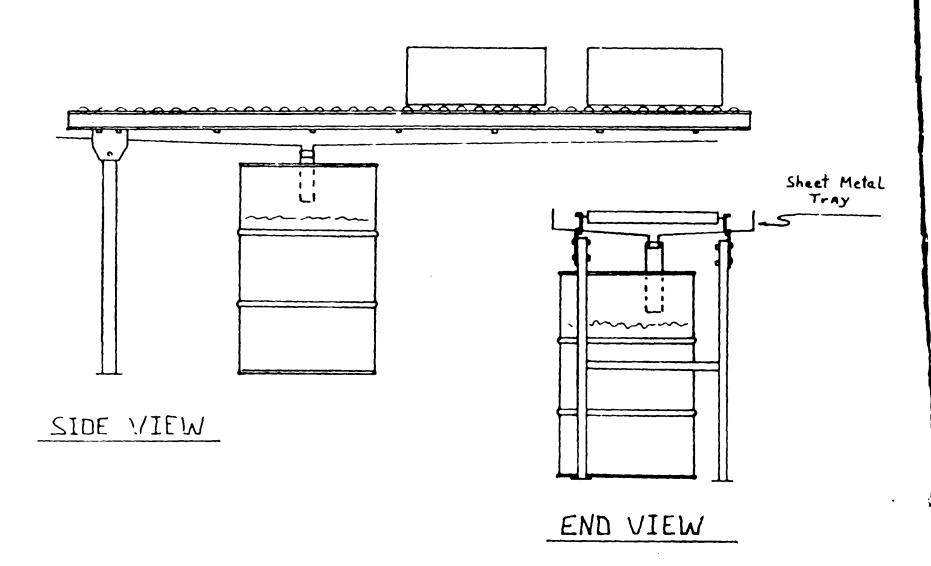
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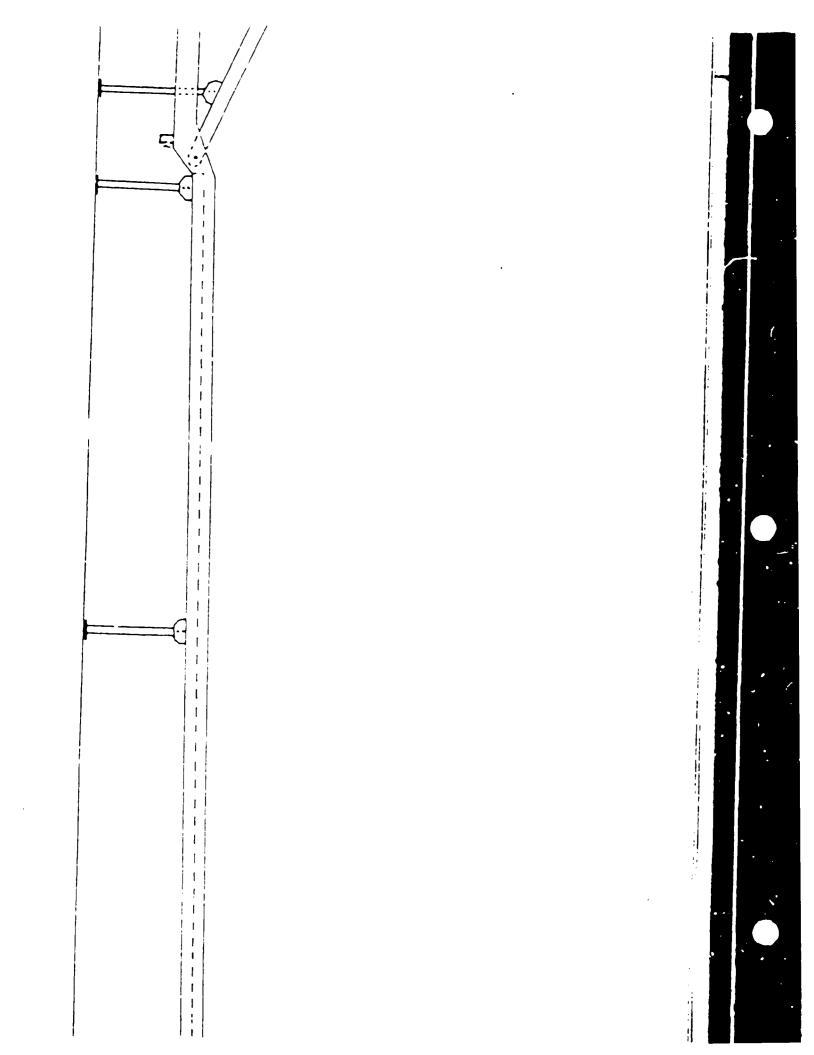
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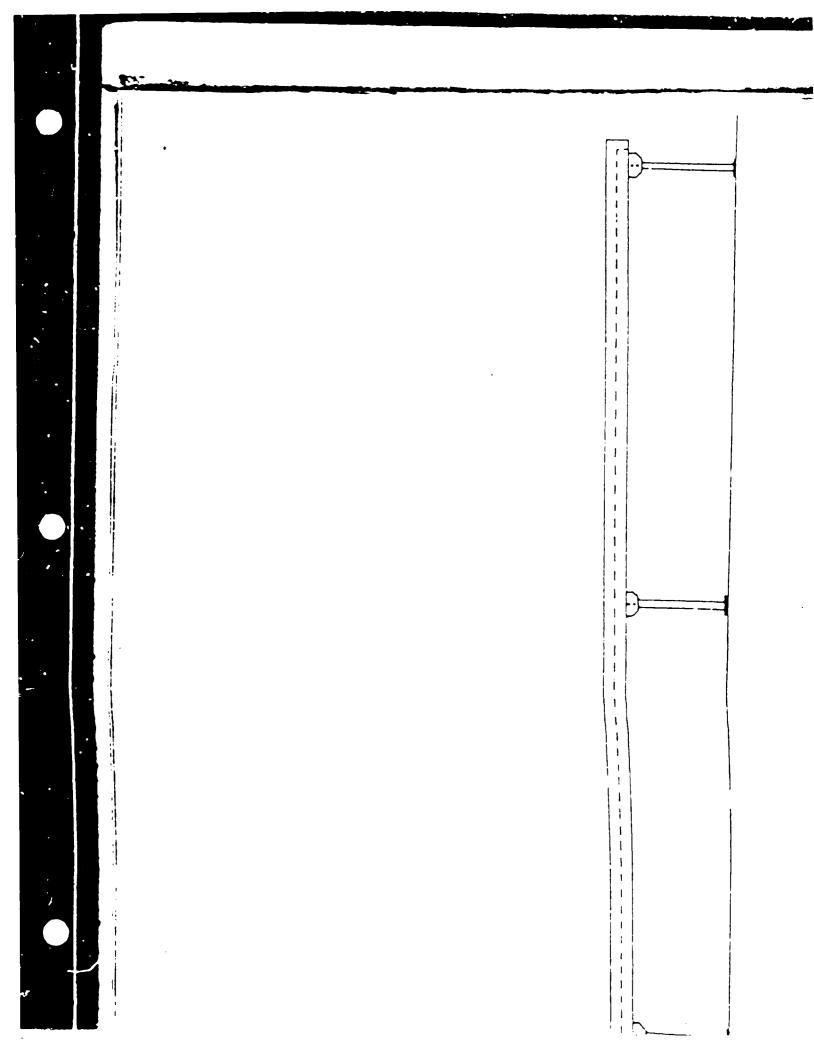
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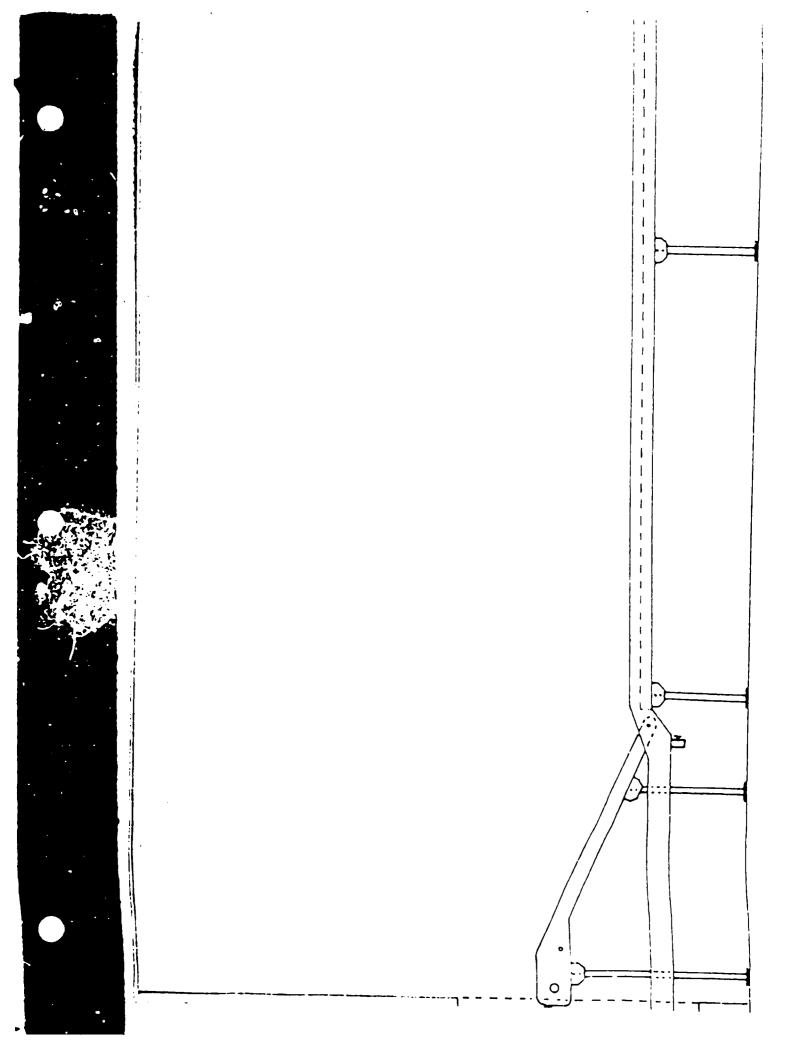


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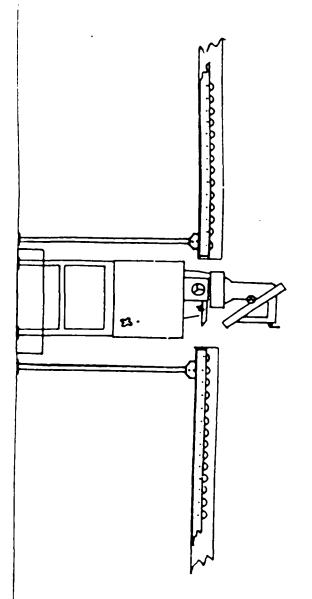


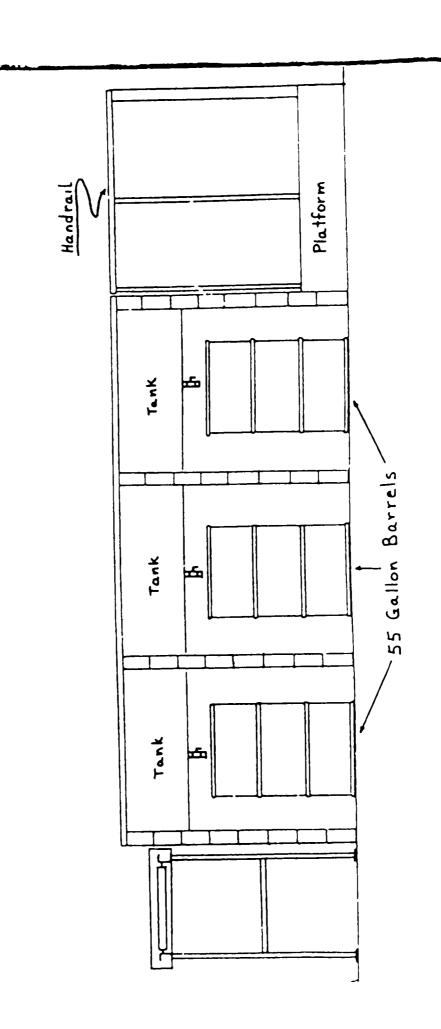


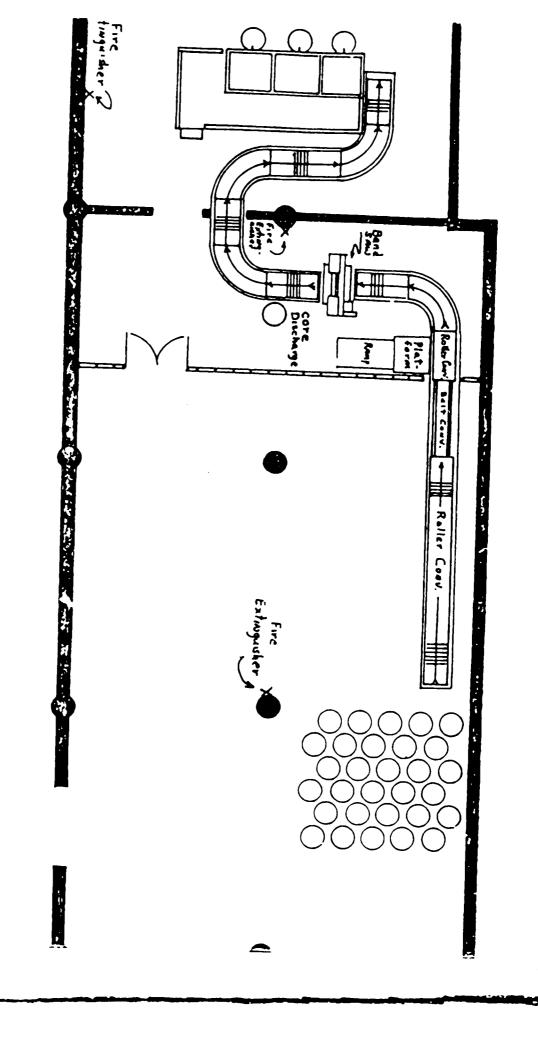


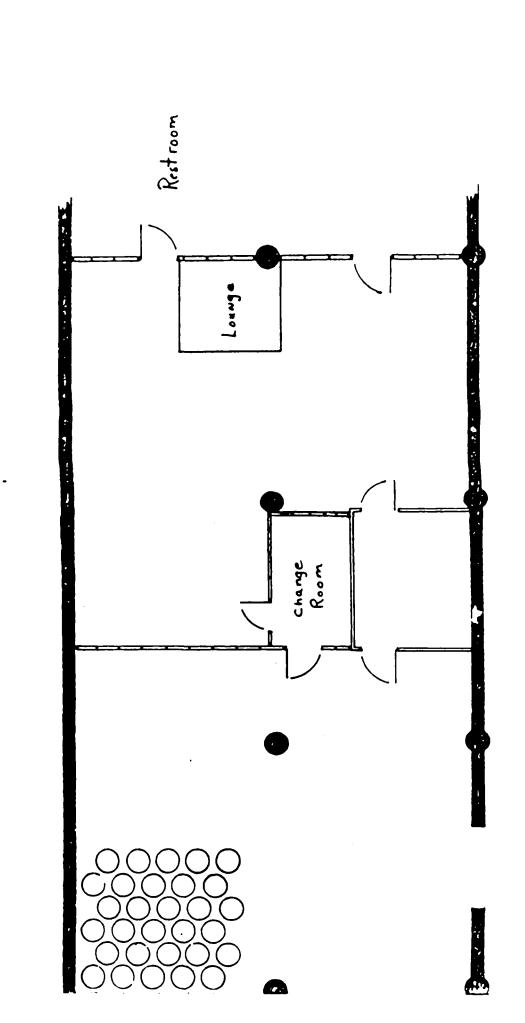


Sawing Station









#### Approval Request of P.C.B. Destruction Method

#### Section I

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PCB Treatment Inc. is located at 2100 Wyandotte, Kansas City, Missouri. The on site facilities at this location dealing with PCB destruction are as follows. First floor loading and unloading dock is accessed by the alley in the rear of the duilding. Storage facilities consist of the 7th and approximately two-thirds of the 3rd floor. The balance of the 3rd floor which is inclosed contains the PCB destruction process line. Also in this area is our process labused for testing and quality control. Our proposed destruction method on the 3rd floor will require approval.

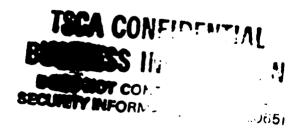
PCB Treatment Inc. is owned by Mr. Jack VanGundy 2100 Wyandotte, Kansas City, Missouri 64108, phone 221-3660. The principal manager of this facility is Mr. Jack VanGundy and the supervisor of operations is Mr. Jim Scott. The EPA contacts for the 3rd floor destruction process are as follows:

Mr. VanGundy: Address and phone same as above.

Mr. Jim Scott: Same

Bob Schneider: Safety and quality control manager--same

Frank Zondca: Process supervisor -- same



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#### Process Description

#### Section II

To destruct capacitors by the following method:

- ! To record all data necessary for PCB Treatment Inc. to comply with all F.P.A., state and local requirements.
- 2. To open and drain the capacitor by the use of an air operated drill.
- 3. To saw the top/side and or bottom of the capacitor for core removal using a power backsaw.
- 4. To remove all components from the capacitor i.e., oil, core, top insulators, side and or bottom and place into approved containers for shipment to an approved EPA burn center.
- 5. To scrub, clean, and decontaminate canister or block portion of the capacitor to the approved level (less than 2 ppm) by using kerosene in the scrub tank to remove heavy concentrations of oil, place in vapor cleaning stations containing III Trychlorethlane for final cleaning.

#### Operating Procedure

Drums containing PCB capacitors will be moved from the storage area by lot and storage number on a daily basis. Drums will be placed in the staging area for opening. The drum will be unsealed and the capacitor unloaded.

At the loading area all data per capacitor will be logged in the daily work log, i.e., where from, date, etc. All capacitors will be manually loaded on the entrance conveyor. They will travel to the lift conveyor which is controlled at the puncture station.

Capacitor will be punctured top, bottom, and side by a 1/2 inch air drill. Once the puncture occurs the capacitor will be allowed to drain. Air may be applied as necessary for faster draining if necessary. From the drain station the capacitor will manually be placed in the saw fixture for sawing. Both the top and botto of the capacitor will be cut off leaving access to the core which will be removed and along with the top of the capacitor will be placed in a drum for storage and shipment to the burn center. The bottom will be placed on the conveyor to go to the wash station.

At the scrub/degreasing station the case (block) will manually (small) hoisted (large) moved from the conveyor into the lst mash tank. In the wash tank the case (block) will be washed and placed into the nest tank for draining. Then moved to the lst vapor chamber for degreasing approximately 15 minutes, removed and placed into the 2nd vapor chamber for the final degreasing and

cleaning. Once dry the case (block) will then be manually placed on pallets for 24 hours (minimum) storage. If all sampling swab test show less than 2 ppm, (blocks) will then be released for disposition. Disposition will be salvage metal sale made locally.

A one percent A.O.Q.L. inspection plan will be used for the purposes of sample testing and will provide a 95 percent confidence level. All samplings will be made after the wash and degreasing process has been completed.

The process line is desinged to handle approximately 10,000 lbs per 8 hour shift and we expect to handle a minimum volume of 50,000 lbs per week.

Process controls include automatic shut of on the compressor, automatic shut of on the power saw and automatic heat control shut off on the vapor degreasing units.

Safety features include filtered exhaust at the saw, wash and degreasing stations. Drip pans under all conveyors and all work stations. Drum over fill floats will be used at all drum areas.

See attached drawings and pictures.

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Anticipated Performance of the Unit

Until such time as approval is received and this unit can be placed into full production all performance figures stated, have not been varified by actual production results.

The two controlling factors of this line process are the saw (time to make cut or cuts) and the degreasing units. Also due to the varing sizes of the capacitors the time to saw and degrease will also vary.

Saw: Anticipate opening 17 per hour X 8 hours = 136 units 136 units X Aug. weight of 84 lbs per unit= 11.424 lbs per shift

Degreasing unit: Anticipated performance. Average number of capacitors in on unit at a time= 4.9 X 15 minutes in the unit= 19.6 units per hour.

#### Equipment List:

Compressor: Will be stationed out side of the actual working area and the air piped in.

Air will be piped to the following line processes:

Drum opening area: To be used on impact wrench. Puncture area: To be used on 2 air drills and

cylinder information.

Saw operation: For blade cleaning and flushing. Wash/Degreasing area: For spray/flush and clean-ups.

Conveyor and Fower Conveyor:

All conveyors are set for gravity feed except for one 8 foot power conveyor used to elevate capacitors to correct work station height at the puncture area.

Air Drills: Will be 2 drills using approximately a 1/2" bit for

puncturing the capacitor.

Saw: Used to make top and bottom cuts on the capacitor

saw blade will have a flush and wipe unit installed

for blade cleaning.

Wash Tanks: Are elevated and mounted on concrete blocks. Each

tank will have a shut off and drain and will drain

in to separate drums.

Degreasing Units:

Dual degreasing units are mount on drip pans and set on the floor. Water is piped to the units for cooling the coils and the units have their own fil-

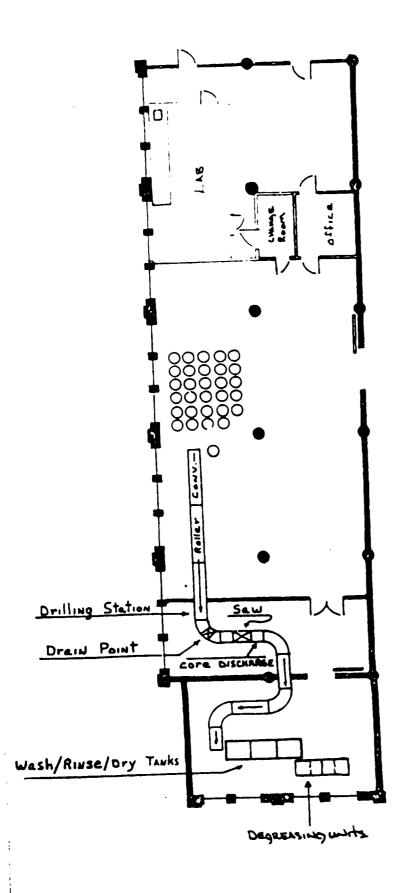
tered exhaust system.

Overhead Hoist:

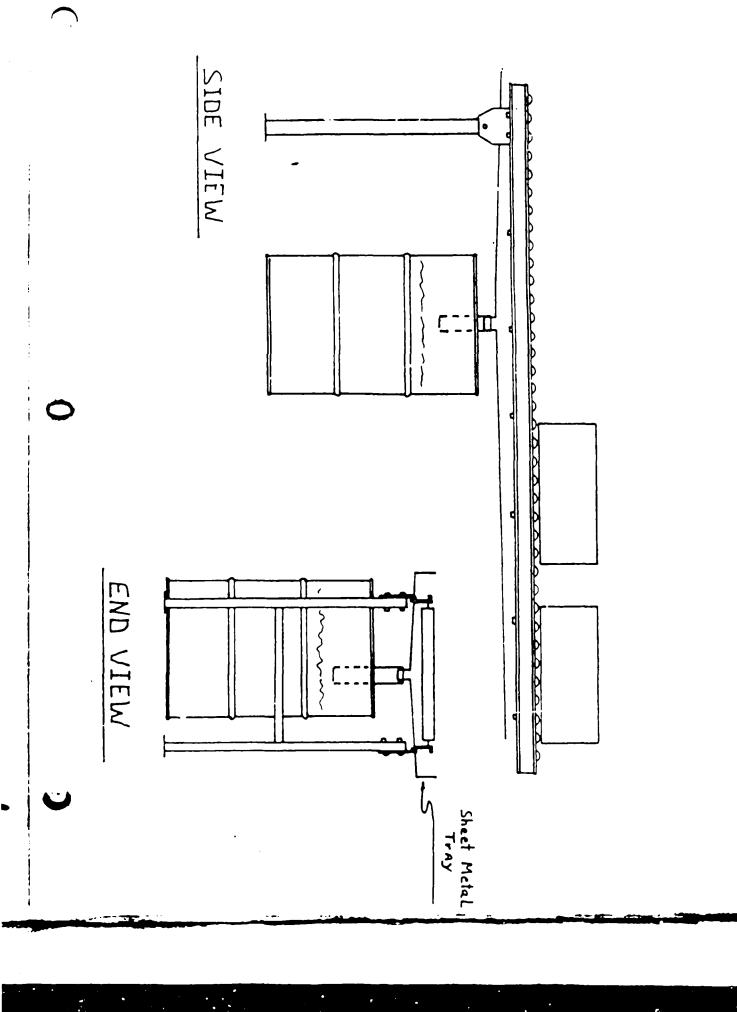
Mounted on a rail above degreaing units to be used for loading and unloading the units. Used or waste cleaning solution kerosene and III Trychlorethlane will be moved in 55 gallon drums to the storage area for re-cycling and re-use, or for shipment to an

approved burn center.

Drip Pans: Will be under the entire line operations.



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## Process Chemistry

### Section III

PCB Distribution: None

All contaminated fluids drained from capacitors will be drained into drums, sealed, recorded and stored for shipment to an approved EPA burn center. Storage not to exceed 45 days.

## Side Reactors:

All spills will be cleaned immediately, recorded on the daily work togs, and reported as necessary. Any injury or illness occuring as a result of the normal operating conditions will receive immediate attention, recorded and reported in writing to EDA within 24 hours of the occurance.

### Re-Agents/Solvents:

Will be drained daily into drums, sealed, labelled, and recorded. Used kerosene and III Trychlorethiane will be stored for shipping to an approved burn center. In the near future we hope to re-cycle these cleaning agents for re-use.

## Process Testing:

During the initial start up and line operation 27 units out of each 100 units opened and processed will be selected at random and tested with all data recorded. Each unit will be marked and stored for 24 hours awaiting test results.

## Mass Balance:

All units opened will be stored in out going storage area for a 24 hour period awaiting test results. If tests are accepted, units will be prepared for shipment. If tests are rejected that portion of production that was rejected will be re-worked through the degreesing units and re-tested. All units both accepted or rejected must be recorded and kept on file.

Once the approved cleaning and demonstration agents and methods are achieved the sample testing can be reduced to 12 units per 100 units opened. In this situation if I sample fails the test all 100 units must be re-worked.

# Sampling and Analysis

1. Selection: One sample per each 100 will be selected at the point the core is removed, marked, and tested for ppm prior to wash and degrease.

Palance of samples will be selected and tested after the dry station.

2. Testing: A trained lab technician will perform all tests and document results. All test results will be reviewed and verified by our lab chemist.

3. Action Resulting From Test:

Accepted lots will be processed in a normal manner. Rejected lots must be verified by the chemist. All rejected lots must be processed through the decreasing units and re-tested.

### Section 4 Safety

### Operating Safety

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- 1. The P.C.B. Inc. safety check list must be reviewed and signed by all personnel working in the process area.
- 2. All start up and clean up procedures are to be followed at all times.
- 3. No power equipment including hand tools are to be operated unless more than one employee is in the area.
- 4. All ventilating and exhaust equipment is to be on and operational prior to any capacitor is drained or sawed open.
- 5. All machinery guards must be in place.
- 6. All air regulators and lines to hand tools are to be set at the approved 0.5.H.A. standard.
- 7. All spills are to be cleaned up immediately and reported to the supervisor.
- 8. Drill bits and saw blade should be monitored regularly to be sure heat level is controlled and cooling system is operational on the saw.
- 9. Do not force power saw--follow operating manual at all times.

## Section 4: Safety

- All start-up, operating, and clean up procedures are to be followed at all times.
- 2. Air regulators installed and operational.
- 3. Drip pans and splash quards under all conveyors and around drill and wash stations.
- 4. Exhaust system containing charcoal filters.
- 5. Guard rails on all conveyors.
- 6. Availability of approved safety equipment i.e., fire extinguisher, first aid kit, eye wash station, safety clothing.
- 7. All machinery guarded and guards in place.
- 8. All hand tools kept in designated areas, not on the floor.
- Approved protective clothing provided and must be worn at all times.
- 'O. Possible contaminated protective clothing must be removed in the prescribed area before leaving the work area or plant.

### Section 4 Safety:

### Operator Safety:

- l. All start-up, clean-up, and operating procedures are to be followed at all times.
- 2. All jewelry is to be removed prior to work.
- 3. Protective clothing must be worn at all times.
- 4. All operating personnel should obtain help in lifting weights heavier than 80 lbs.
- 5. All protective clothing is to be removed in the designated area prior to leaving the work area or the plant.
- 6. Never leave machines/hand tools running unattended.
- 7. Always be sure that more than one person is in the area before starting machinery.
- 8. Do not rest feet, hands, or other parts of the body on a machine or conveyor while running.
- Do not start any conveyor or machine without first checking that all is clear.
- 10. Make certain all guards are in place before starting equipments and never make adjustments while machine is running.
- II. Do not operate any piece of machinery or hand tool unless specifically authorized to do so.
- 12. Shut off all power equipment before cleaning or oiling.
- 13. Keep all rags in approved containers.
- 14. Good housekeeping is essential for safety. Return all tools and supplies to their proper location and place trash in approved receptacles. Neep floors clean of all liquids and objects.

# F. C. B. Treatment Inc.

# Safety Check List:

	Feport any/all hazardous conditions immediately.	
	Importance of good gousekeeping and cleaning of all spills.	
	Do not run in work areas or while at work.	
	Know locations of all exits, medical and emergency equipment.	
	Know fire and disaster procedures.	
	Smoking policy.	
	Never walk or stand on a skid or pallet, go around obstacles	
	not over them.	
	Keep aisles clear at all times.	
9.	Wear proper clothing and safety protection appropriate for the	
	job and approved by E.F.A. including shoes.	
	Lifting, bend knees, not back.	
	Keep unprotected sharp objects out of pockets.	
12	ead and obey signs, tags, markers identifying hazardous areas	
	Horse play is unacceptable behavior.	
	Report injuries immediately to your supervisor.	
	Report all spills of contaminated materials immediately.	
	Operate machinery only if authorized to do so.	
17.	All jewelry is to be removed while working on the process line	
	or operating machinery/hand tools.	,
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	and antionismont the their trains	{
19.	Do not climb, jump, or sit on conveyors.	
20.	Do not climb, jump, or sit on drums.	·
11.	Never stand skids/pallets on edge or lean equinst any object.	1
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### EFFECTIVE SAFETY PROGRAM

The objective is to increase the awareness of the individual front line Manager as to the role he must play in the establishment of a safe work environment, the development of safe work practices, and the maintenance of the safety program in his area.

There are a number of details that the supervisor needs to be aware of in order to be effective in promoting and maintaining a worthwhile program.

l. The supervisor should first know what the Safety Policy is and what it specifies as to his responsibility and authority.

POLICY

PCB Treatment. is vitally interested in accident prevention. It is interested because it involves the safety and well-being of all our people. In addition, accidents are indicative of wasteful and inefficient operations. They result in needless damage to property and equipment...which leads to interference with work plans, dissatisfaction, and loss of good will. It is the policy of the company to provide safe working conditions, equipment and facilities. This policy conforms to the requirements specified in the Occupational Safety and Health Act of 1970.

2. The supervisor should know what his total responsibilities are and how he is expected to integrate safety with them, which areas, operations, machines, personnel he directs; what is to be done about maintenance and repairs, working conditions, provisions of

guards, protective devices, and housekeeping responsibilities.

- 3. The supervisor should know what the safety regulations are and how they apply, what disciplinary action is permitted, and under what circumstances.
  - A. Department safety manual
  - B. Constructive criticism by supervisor
- 4. Instructing and training workers to be safety oriented. No matter how well safety is engineered into a Plant or a job, much of the safety of employees depends upon their own conduct. Some people work safely in dangerous surroundings whereas others have accidents on jobs that seem quite safe. Controlling people is, therefore, a necessary part of the accident preven on program.
- 5. Determining safe work methods for each job by identification of potential hazards.

### JOB SAFETY ANALYSIS

- A. Select the job to be analyzed.
- B. Break the job down to be analyzed.
- C. Identify the hazards and potential accidents.
- D. Develop ways to eliminate hazards and potential accidents.
- 6. The supervisor should be aware of what safety devices and personal protective equipment are to be used on each job, and the procedures for making them available.
  - A. Safety inspections
  - B. Prompt correction
- 7. In the event of an accident, the supervisor must know who to contact. Emergency accident procedures are outlined in detail, in the safety manual. It is the responsibility of each supervisor to

be acquainted with these procedure and to keep the instructions within close accessability in the event of an accident.

8. Accident reports -- Timeless and Thoroughness

It is imperative that on-the-job injuries be reported as soon as they happen. Supervisors mist insure that their work force be reminded of their responsibility to report accidents immediately. Injuries reported other than during the shift in which they occur will normally be treated as personal injury.

9. Accountability Through Training

A new employee training program includes:

- \* New employee safety orientation.
- Understanding plant safety rules and resulting actions if they are not followed.
- \* Periodic (at least monthly) safety weetings.
- \* One-on-one training for special situations such as difficult jobs or slow learners.
- \* Special training for emergency situations.
- \* Job safety analysis and instruction.
- If the supervisor is to teach things effectively, he must know them well,

### Start-up Procedures:

- Lighting, heating, and ventilating checked, turned on and operating prior to start up.
- 2. All drain pans, containers, and drums are to be checked for fullness. If full, remove according to procedure.
- 3. All machine and conveyor guards are to be in position and secure.
- 4. Perform oil up and preventive maintenance on all power equipment.
- 5. Saw blade wash tank checked for fullness and to be sure it is operational.
- 6. Exhaust filter checked and in place, replace as necessary.
- 7. Exhaust blowers turned on and operational.
- 8. All air regulators checked and set at prescribed level.
- Wash and degrease tanks checked and filled to appropriate levels.
- 10. All safety equipment and materials in approved locations and in good repair.
- il. All operating personnel must wear approved safety clothing which includes mask, glasses, gloves, jacket, pants, and boots
- 12. Check daily log book and all data sheets for supervisors approval and for filling in appropriate area.
- 13. Check sample blocks and test results for approved disposition of de-contaminated capacitor blocks.

End of Shift Shut Down and Clean-Up Procedures.

- l. All drip pans are to be cleaned and wiped down.
- 2. All drains are to be shut off.
- 3. All drains containers checked for fullness and removed if full and replaced with empty container.
- 4. All full liquid drain containers are to be sealed, labelled, logged, and moved to out going area for shipment to approved destination. Approved by supervisor.
- 5. All spills are to be checked by your supervisor before cleanup is complete and to be sure all data has been recorded.
- All hand tools are to be cleaned, wiped, and placed in appropriate area.
- 7. Drill bits are to be washed with appropriate cleaning agent before storing.
- 8. Saw blade tank is to be cleaned and re-filled.
- 9. Saw table and work table to be washed and wiped down dry.
- 10. De-contaminated capacitor blocks are to be skided by number and moved to the storage area for holding. No blocks are to be moved from this area without the supervisors approval.
- II. All floors and work platforms are to be swept and checked for spills.
- 12. All shop towels, materials, and liquids used in clean-up must be placed in approved containers for shipment to burn center.
- 13. All power is to be shut off at the breaker panel.
- 14. All exhaust fans are to be shut off.

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15. All protective clothing must be removed in assigned area for storing and re-use.

## Oil Containment:

The entire process line will be equiped with 6 inch high drip pan with 3 drains. All oil/liquids will drain into approved containers. The wash and degrease station with approved splash controls will drain in to 55 gallon drums for re-cycle. See drawings. Wash and degrease tanks will be tested daily for contamination. At the point that the kerosene and III Trychlorethlane reaches 2 ppm, the tanks will be drained and re-filled with virgin agents. The drying tanks will be cleaned at the end of each week's operation.

## Operating Conditions:

Operating conditions for the work areas including the process line are as follows:

- Heating/air conditioning will be controlled to 65 degrees and will be shut down at the end of the normal work day.
- 2. All fire doors will be kept shut during normal operations, except during the loading of the staging area.
- 3. Fire extinguishers will be mounted in designated areas and checked per city code and ordinance.
- 4. Any and all spills will be cleaned immediately.
- Process line will be cleaned at the end of each work shift and all clean up procedures followed.
- 6. All personnel working on the line will wear approved safety clothing i.e., boots, gloves, mask, etc.
- 7. Emission control, exhaust fans will be turned on at the start of each work day and left on during line operations. Filters will be checked and changed on a regular basis.

## Material Recovery:

It is the intent of P.C.B. Inc. to recover the following:

- l. Canister or capacitor block and base, for sale as scrap metal.
- 2. The cleaning agents used, (kerosene and III Trychlorethlane)

will be shipped to an approved burn center, however it is the intent of PCB Treatment to continue to work on and achieve an approved method to re-cycle these agents for re-use.

All other components and materials will be placed in approved containers (drums) sealed and stored for shipment to an EFA approved burn center.

### Drum Overfill Control.

All drums used to hold capacitor components, fluids drained from catacitors and used cleaning agents will be equipped as follows.

### 1. Drain Stations

Bung hole type drums will be used at the drain station to drain all used kerosene into. Drum will not be filled to more than 90% of catacity, at which time the full drum will be removed and replaced with an empty drum. Drum fullness will be checked by an attached float control flag, allowing the operator to see when drum is full to capacity.

### Core Ejection Station

Drum is visible from the saw station. Drum will hold the core, top and bottom of the capacitor case. Drum will be filled to capacity at which time the steel drum lid will be sealed to the drum, and labeled and stored in assigned storage area for shipment to the burn center.

### 3. Wash and Degreasing Tanks

Bung hole type drums will be used at the wash and degreasing tanks to drain all used kerosene and III Trychlorethlane into. Drums will not be filled to more than 90% of capacity, at which time the full drum will be removed and replaced with an empty drum Drum fullness will be checked by an attached float control flag allowing the operator to see when drum is full.

All drums will be checked hourly by the supervisor in charge. Again all spills and or possible overfill are to be cleaned up immediately and reported to the supervisor.

#### Environmental Impacts

Section V

Process Emission and/or Discharge

The puncture, saw, wash and degreasing areas are all vented by overhead vents with blowers pulling the air through 2 stage charcoal filters and into the outside atmosphere.

Toxicity levels will be monitored daily by our lab technicians and lab chemist with appropriate action taken as necessary.

Disposal consists of the following:

#### Capacitor Components:

Oil is drained into approved drums, sealed and stored for shipment to an approved burn center.

Top insulators, cut off top, side and/or bottom will be placed in drums same as above.

Canistor or block will be cleaned using kerosene and III Try-chlorethlane degreasing vapors.

#### Cleaning Agents:

Which are kerosene and III Trychlorethlane will be used until they reach their level of being contaminated and are no loner effective. At that time the used agents will be pumped into drums sealed and stored for shipment to an approved E.F.A. burn center.

In the future we hope to be able to re-cycle both agents for re-use.

Specific Site Information: 2100 Wyandotte is located in the industrial business area of downtown Kansas City, and the surrounding land is all industrial buildings. Surface water and run-off in this area is handled very easily by the existing sewer and drainage systems. There is no specific flood control in this area however, since our process operation is located on the 3rd floor the only existing problem relating to flood would be access to the building.

At the present time no arrangements have been made with other facilities for disposing of our products.

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#### Sampling and Analysis

#### Section VI

Sampling location will be after the 2nd vapor degreasing process. Location on the capacitor to take the sample will be the insideside wall or end and the normal swab method will be used following all procedures for this type of test.

#### Chemical Analysis

In order to assure that the maximum permissable FCB contamination level for capacitors of 0.02 mg/100cm is acheived, it is necessary that chemical analysis be performed at regular intervals. These chemical analyses are conducted by a trained laboratory technicism under the direction and guidance of a degreed chemist. The following illustrative of the method of analyses

#### A. Sample Collection and Preparation

Sample collection is performed by the laboratory technician after donning appropriate safety clothing. A representative area of 100 cm is wiped with a clean filter paper (Whatman #54 or equivalent), and the filter paper extracted twice with 10 ml abquots of pesticide grade isooctane. The solvent is quantitatively transmittered to a 25 ml volumetric flask and the solume adjusted to 25ml

#### B. Analysis

The sample, privated as directed, is analyzed via gas chromatography (Schimadoie, GC-Mini2) employing electron capture detection and a digital integrator as recommended by the protocol entitled, "The Analysis of Polychlorinated Riphenyls in Transformer Fluid and Waster Oils," issued June 24, 1980 by the Environmental Monitoring and Support Laboratory, Office to Research and Development, U.S. Environmental Protection Agency, Cincinnati, Ohio.

The qualification of PCR's is achieved using commenical mixtures of PCR's as standards. The results are colculated and reported on the basis of mg/190cm? A permanent record of the chromatograms is maintained with appropriate decumentar on.

Contingency Flans-Temporary Shut Down. Part 1.

Pinn is based on the knowledge that the shut down is only temporary --not to exceed 45 days.

- t. All on-site capacitor storage inventory will be inventoried within 24 hours of shut Jown date and all records up-dated. Action will be taken as necessary related to inventory results, i.e., movement of and or disposition with notification to capacitor owners.
- 2. All on-site capacitor components and records will be inventoried within 24 hours of shut-down date. Contingent on volumes and storage dates, action will be taken as necessary, i.e., hold in storage—ship to burn center.
- 3. On-site destruction facility:
  - A. All records and logs will be locked up for safe keeping.
  - B. All employees will be notified of shut down within 24 hours and a notice will be posted in the process area.
  - C. Process facilities, i.e., conveyors, pans, drill, saw, etc will be washed and cleaned thoroughly.
  - D. Wash tanks and degreasing units will be drained andcleaned
  - E. All drain containe's will be stored for re-use or shipment to an approved EPA burn center.
  - F. All hand tools and safety equipment will be checked, stored, or prepared for shipment to the burn center.
  - G. All capacitors not destroyed but in the process as will be returned to the storage area.
  - H. All floors in the process area will be swept and mopped down thoroughly.

Contingency Flan--Temporary Shut Down.

Flan is based on the knowledge that the shut down will exceed 45 days but is not a permanant shut down.

- I. Same as Part Lexcept for the following:
  All capacitor owners will be notified in writing within 48 hours of the shut down, reason for the shut down, expected start-up date (if available) and disposition, if any, of on site capacitors belonging to them.
- 2. Same as Part Lexcept for the following:
  All contam nated components will be prepared for shipment and shipped to an approved EPA burn center within 30 days of shut down. All decontaminated components, i.e., canistor and bottom (scrap metal) in excess of 1000 lbs will be shipped and sold as scrap metal (locally).
- Same as Fart 1
   Process area to be locked up. Authorized personnel only will be admitted.

Based on the degree and or situation of the emergency, and the expected time frame of said emergency, which will be determined by the FFA, the following action will be taken.

- Same as Part 1, or Part 2 of this contingency plan.
- 2. Immediate shut down:
  - A. All power to equipment must be shut off at the breaker box
  - B. All open drain containers must be closed, small drain containers are to be emptied into auxiliary stand by safety drum and drum sealed.
  - C. Wash/scrub tanks must be covered.
  - D. All doors must be closed.
  - E. All records and documentation will be placed in fire proof cabinet.
  - F. All employees will exit via the fire exit or contingent stairways.
- 3. Depending on the emergency and time allowed for shut down the following steps will be taken in addition to the above.
  - A. All capacitors on line but not open will be replaced in drums they were received in. All drums will be placed back in the storage area.
  - B. All components will be sealed in approved containers and removed from process area to shipping area.
  - C. All equipment and the process line will be cleaned according to normal clean up procedures.
  - D. All records and data will be picked up and removed from the area by the supervisor in charge.

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#### Contingency Plan--Closure. Fart 4.

- l. All companies and or owners of contaminated capacitors with which PCB Treatment Inc. has done or is doing business with shall be notified in writing of PCB Treatment closure within 7 days of closure notice.
- 2. Closure will start within 72 hours of notice and will be complete and final within 45 days of notice. If longer, justification must be made in writing to the EPA.
- 3. PCB Treatment Inc. owners assule the EPA that funding is available for closure if and when necessary.
- 4. Closure Plan Outline:

EPA Facility 1.0. No. MOD980633044

Dwner Name Jack Usin Gundy

Address and Phone No. 2100 Wyandotte K.C., Mo 221-3660

Facility Address: 2100 Wyandotte K.C., Mo

1. Facility Conditions

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- A. General Information
  - 1. Size of facility: 60,000 square feet
  - 2. Storage facility: Drums

Capacity not to exceed 2500 at any one time.

- 3. Other facility on site. Reactor.
- 4. Waste Characterization.
  - A. Removed capacitor top.
  - B. Core of capacitor.
  - C. Contaminated oil (FCB) drained from capacitor.
  - D. Sludge from wash and scrub tank.
  - E. Contaminated cleaning agents--liquid.
- B. Maximum amount of inventory ever on site including processing not to exceed 3000.
- C. Schedule for final closure.
  - 1. Final date waste accepted.
  - Dates for completion of inventory disposal.
    - A. Date all pre-processing completed.
    - B. Date all on-site disposal completed.
    - C. Date that all inventory has been disposed of
    - D. Date that all inventory has been removed offsite.

- 3. Final date facility decontaminated.
- 4. Final date closure completed.
- 5. Total time required to close the facility.
- 6. Justification if closure is longer than 6 months.

#### 2. Removing all inventory

- A. Maximum amount of waste on-site in any stage of processing:
  - Total amount of waste/residue in drums and number of drums will not exceed 1500 gallons and or 30 drums.
- B. Method and procedure for disposing or removing inventory.
  - All non-processed capacitors will be shipped to an approved burn center and or land fill.
  - 2. All capacitor components, oil and studge will be sealed in approved containers (drums) and shipped to an EFA approved burn center.

#### 3. Decontaminating the Facility:

- A. All equipment and or facilities requiring cleaning. Conveyors and drip pans--wash/scrub.
  All hand tools-including air drills--wash/scrub.
  Power saw-remove blade--wash/scrub.
  Wash and scrub tanks and grates--wash/scrub.
  Total work area--wash and scrub.
- B. All waste and residue will be put in drums, sealed and shipped to an approved burn center.
- C. All cleaning agents will be re-cycled through FCB Treatment Inc. reactor.

#### 4. Closure certification:

- A. An estimated number of inspections by the certifying engineer anticipated during closure is as follows:
  - l. Start of closure proceedings to varify inventory and all documentation.
  - 2. Once during inventory removal and when removal is complete.
  - 3. After facility has been decontaminated.

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#### Regulatory Compliance

Section VIII

Local:

Pch Treatment has permission to test methods for EPA approval. Mayor's office has been notified of test and demonstration dat

State:

PCB Treatment has permission to test method for EPA approval a the Missouri Department of Natural Resources has been notified test and demonstration date.

Federal:

Previous permission expired April 29, 1983 and a request has be made to the regional EPA office for permission to continue our testing to achieve EPA certification.

Current Schedule:

We have requested through EFA a test and demonstration of our c struction method for May 12, 1983. Based on the results and peing approval we do not plan on actual production.

We are hopeful of getting verable approval so production can ge under way as soon as possible on a very limited base. This wou be with the understanding that depending on test results some corrective action may be necessary.

It should also be understood that compliance to all regulations and requirements will be met before we go into full production with notification to capacitor owners.

#### Demonstration Flan:

Section VIIII

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To be held at 2100 Wyandotte, Kansas City, Mo. on May 12, 1983 at approximately 11:00 p.m.

Quantity: (to be determined by EPA representative). Type, PCP contaminated capacitors.

In a previous test and demonstration for EPA our entire process was monitored. From this many changes have been made and the EPA representative will indicate to us what he wants to review.

Quality Assurance Flan

One sample per hour or one sample per every 15 capacitors will be selected (at random) after the final degreasing process. A swab test will be made on this sample, taken to the lab for testing and analysis of results, approximately every hour. Units produced during this time frame will be identified with sample. If results are favorable then that lot passes, if unfavorable then lot rejects and must be re-worked and a second test made.

Steve Bush--EFA representative, Region 7, will evaluate all tests, data and the process demonstration.

## Address, 5-716 N. Aighland Blad stone, Missouri 64117

#### **EDUCATION**

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B.S., Chemistry/Mathematics, Southwestern Oklahoma State University, 1973.
M.S., Organic Chemistry, Oklahoma State University, 1978. "I. Acid-Catalyzed Dimerization of 1,2-Dihydronaphthalene. II. Photodimerization of 1,2-Dihydronaphthalene and Subsequent Reductive Carbon-Carbon Cleavage During Metal-Ammonia Reaction."

#### AREAS OF SPECIALIZATION

Organic analysis; chromatography (HPLC, GC, TLC); spectroscopy (NMR, IR, UV-vis, and MS); complete physicochemical characterization of unlabeled, mass-labeled, and radiolabeled organic compounds including the isolation, identification, and quantitation of impurities; organic synthesis; and clinical chemistry.

#### PROFESSIONAL EXPERIENCE

#### April 1981-Present, Midwest Research Institute, Kansas City, Missouri

Associate Chemist and Analytical Supervisor, BioOrganic Chemistry Department. Responsible for proposal generation and coordination of analytical support activities for continuing projects. Serves as a project leader for organic synthesis and analysis programs for industrial clients.

#### July 1978-March 1981, St. Francis Hospital, Wichita, Kansas

specialist in Analytical Microbiology. Responsible for developing analytical methods for mantitation of antimicrobial agents in body fluids. Conducted metabolite studies for experimental drug program including protocol development and isolation of quantitation of metabolites from serum and urine.

September 1974-May 1978, Oklahoma State University, Stillwater, Oklahoma

Research Associate, Chemistry Department. Responsible for synthesis of organis compounds. Skilled in synthesis and purification of polynoclear aromatic hydrocarbons

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THOMAS K. DOBBS

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PROFESSIONAL AFFILIATIONS AND ACTIVITIES

American Chemical Society

CONTINUING EDUCATION, SEMINARS, WORKSHOPS, AND SPECIAL TRAINING

HPLC Training Course, Waters Associates, 1979.

Served as Faculty Member for the Continuing Education Program of the American Association of Clinical Pathologists, 1980.

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#### **PUBLICATIONS**

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Eisenbraun, E. J., L. L. Ansell, T. K. Dobbs, L. E. Harris, D. V. Hertzler, and P. H. Ruehle, "Sodium-Ethylenediamine Reductive Dimerization of Naphthalene to 5,6,7,12,13,14-Kexahydro-5,13:6,12-dimethanodibenzo[a,f]cyclodecene," J. Org. Chem., 41, 2910 (1976).

Ruehle, P. H., T. K. Dobbs, L. L. Ansell, D. van der Helm, and E. J. Eisenbraun, "Carbon-Carbon Reductive Cleavage Euring Metal-Ammonia Reaction," J. Org. Chem., 42, 1098 (1977).

Vickery, E. H., C. E. Browne, D. L. Bymaster, L. L. Ansell, T. K. Dobbs, and E. J. Eisenbraun, "A Hetal Apparatus for Large-Scale Reaction of Grignard Reagents with 13CO<sub>2</sub>," Chem. Ind. (London), 904 (1977).

Burkes, J. E., Jr., D. van der Helm, T. K. Dobbs, L. L. Ansell, P. H. Ruehle, and E. J. Eisenbraun, "The Synthesis and Structure of Cis-anti-cis-5,6,6a, 6b,7,8,12b,12c-octahydrodibenzo[a,i]biphenylene, the Major Photodimer from 1,2-Dihydronaphthalene," Acta Crystallogr., 34, 496 (1978).

Browne, C. E., T. K. Dobb, S. S. Hecht, and E. J. Eisenbraun, "Stereochemical Assignment of b- and Z-2-(1-Naphthyl)-1-phenylpropene and Their Photocyclization to 5-Methylchrysene," J. Org. Chem., 43, 1656 (1978).

Browne, C. E., P. H. Ruehle, T. K. Dobbs, and E. J. Eisenbraun, "Carbon-13 NMR Analysis of Cyclobutane Dimers from Benzocycloalkones," Org. Magn. Res., 12, 553 (1979).

Dobbs, T. K., A. G. Holba, L. L. Ansell, and E. J. Eisenb.aun, "An improved Preparation of 1,2-Dihydronaphthalene," <a href="Crg. Prepr. Proc. nt.">Crg. Prepr. Proc. nt.</a> (submitted).

Dobbs, T. K., D. V. Hertzler, G. W. Keen, and E. J. Eisenbraun, "Regioselective, Acid-catalyzed Cyclodimerization of 1,2-Dihydronaphthalene, Mechanism and Single Crystal X-Ray Analysis of Two Octahydrobenzo[j]fluoranthenes,"
J. Org. Chem., 45, 4769 (1980).

Ruelle, P. H., T. K. Dobbs, L. L. Ansell, and E. J. Eisenbraun, "The Photo-dimerization of Methoxy Subscituted 1,2-Dihydronaphthalenes and Their Reduction Cleavage During Metal Ammonia Reaction," J. Org. Chem. (submitted).

Dobbs, T. K., and E. H. Gerlach, "A Novel Method for Quantitation of Cephalosporins in Serum by HPLC," Clin. Chem. (submitted).

#### PAPERS

Dobbs, T. K., D. V. Hertzler, G. W. Keen, E. J. Eisenbraun, R. Fink, M. B. Hossain, D. van der Helm, "Regioselective, Ac.d-catalyzed Cyclodimerization of 1,2-Dihydronaphthalene," Presented at the Second Chemical Congress of the North American Continent, Law Vegas, Nevada, August 1980.

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THOMAS K. DOBBS

Dobbs, T. K., A. R. Taylor, J. A. Barnes, B. D. Iscimenler, E. M. Holt. and E. J. Eisenbraun, "Acid Catalyzed Cyclization of 3,3',4,4'-Tetrahydro-1,1'-binaphthyl and the Single Crystal X-Ray Structure Determination of a New Polycyclic Stable Ozonide," Presented at the Pentasectional Meeting of the Americal Chemical Society, Bartlesville, Oklahoma, August 1981.

# TSCA CONFIDENTIAL BUSINESS INFORMATION

DOES NOT CONTAIN HATIONAL SECURITY INFORMATION (E.O. 12065)

7/82 C CC

### P.C.B., Inc. of Missouri

(Dan) 605 256-6254

2100 WYANDOTTE KANSAS CITY, MISSOURI 64108 816-221-3660

December 29, 1983

**EPA-ARWM/PMTS** 

DEC 25 1583 DEC 25 1583 Legion VII K.C. MO

Mr. Morris Kay
Regional Administrator
Region VII K.C., MO
Region VII
United States Environmental Protection Agency
324 East Eleventh Street
Kansas City, Missouri 64106

RE: Report due for securing final approval of process to handle polychlorinated biphenyl (PCB) capacitors

Dear Mr. Kay:

On July 5, 1983, we received interim approval to process the above material. The conditions for operation also required a supplemental report at the end of the year and prior to final approval.

I am enclosing herewith materials required in the end-of-year report consisting of a sample of the paperwork we utilize in handling all PCB materials that come into our possession, a statement regarding a change in the capacitor processing room and a summary of materials on hand and processed.

In addition, I am happy to take this opportunity to assure you of our confidence in the fact that we have not only limited to to the requirements imposed in handling such materials but to require you that we have exceeded those requirements to do not show have conformed to the federal laws and contact on the EPA and from DOT. Since we operate in most of the continental of states, we have made every effort to come the solution and local regulations, licensing procedures as said to the federal said.

states, we have made every effort to complete with the and local regulations, licensing procedurated safety regularization. Since we do qualify as licensed special value have installed spill control stations on each of our in vehicles and also on the few we have leased for special trips. These stations include complete protective clothing from head to foot and spill control materials in the form of pumps, brushes, shovels, plastic sheeting, absorbent, marking tape and drums into which waste may be loaded.

DUNGSILIED

Page 2
From: Jack Van Candy
To: Morris Kay
December 29, 1983

All drivers are trained in spill control and safety and are required to sign a statement before leaving on a trip that they have physically inspected their vehicle and its contests and that they are adequately provided for in case of an emergency and have been trained in spill control.

Proper waste hauler permits have been obtained in the states where such are required and are carried in the cab of the vehicle with other fuel licenses and insurance page.

All of our operations are covered by a first line liability insurance of \$1,000,000 and an umbrella coverage of an additional \$4,000,000.

New fire extinguishers have been placed in service at our facility and are under service by Edcor, (sic), the company from which they were obtained.

Our loading and unloading area is consistently washed down with kerosene and swept with floor dry after which swab tests are taken to ensure a healthy environment for our workers.

Spill control stations are maintained on each floor of our operation and are equipped in a manner similar to those stations on our trucks.

All materials reaching our dock are checked for proper labeling and count. During the past year, we have rejected one particulated improperly marked.

We have had ORM-E (RQ) labels specially imprinted with our own name, address and EPA number to insure both the accurateness and legibility of our shipments to the burn center or burial site. (A sample of the label is attached hereto.)

A daily walking inspection is made of our storage area with a special lookout for leaks or improper labeling. In addition, we have had two inspections made of our facility by outside specialists and have contracted with a consultant who makes periodic inspections and checks outgoing loads for safety and proper loading and labeling.

The summary of this report is that we have made every effort to be and believe we are in fact in compliance with both the spirit and the letter of the laws and regulations of the federal government, the various state governments and the municipalities in which we operate.

Page 3

From: Jack Van Gundy

To: Morris Kay December 29, 1983

Based on these facts and the materials accompanying this report, we do, therefore, request final approval of our capacitor Sincerely,

PCB INC OF MISSOURI

Jack Van Gundy, President

JV/te

Attach.

THE REPORT OF THE PARTY OF THE

**\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*** WASTE POLYCHLORINATED BIPHENYLS UN2315 ORM-E HAZARDOUS WASTE FEDERAL LAW PROHIBITS IMPROPER DISPOSAL IF FOUND, CONTACT THE NEAREST POLICE, OR PUBLIC SAFETY AUTHORITY, OR THE U.S. ENVIRONMENTAL PROTECTION AGENCY GENERATOR INFORMATION: NAME P.C.B. INC., OF MISSOURI ADDRESS 2100 Wyandotte CITY Kansas City STATE Mo. 64108 MANIFEST D NO MOD 980633044 WASTE STREAM DOCUMENT NO. DATE REMOVED FROM SERVICE DATE PLACED IN SERVICE TOTAL WT. IN KILOGRAMS. **CONTAINS HAZARDOUS OR TOXIC WASTES HANDLE WITH CARE!** 

### EXPLANATION OF PAPERWORK ON RANDOM SELECTED GENERATOR

The first document entitled "order form", Exhibit "A", is the initial contact between the generator and our Kansas City office. This form is a two-part self-carbon document, the original of which was given to our truck driver as a pick-up order and the copy was kept as an office memo for pricing purposes.

Upon arrival at the pick-up site, our driver checked to see that all material was properly labeled with PCB stickers and ORM-E labels; they verified the number of articles on the manifest. In the present instance, our driver placed ORM-E labels bearing appropriate information and PCB labels on each drum.

When the load was received at our dock on January 31, 1983, the warehouse foreman unloaded the truck and weighed each barrel and filled in the "capacitor inventory sheets", Exhibits "B-1" thru "B-25".

The drums of capacitors were weighed by the warehouse foreman and sent to the third floor of the warehouse for storage.

On August 30, 1983, they were delivered to the capacitor processing room and acknowledged as received by the processing room superintendant.

A "work order" from the business office, Exhibit "C", was delivered to the processing room the same date.

The capacitors contained in the drums were processed the same date and a "capacitor processing log", Exhibits "D-1" and "D-2", were simultaneously prepared.

During the processing, the metal from the capacitors was decontaminated in a vapor degreaser and swab tests were run on every 10th shell. The two tests made on the metal from this order were run on the Gas Chromtograph and the results on the tests (AR132 and AR132) showed less than 0.01 mg per 100 sq. centimeter contaminate as evidenced by the readings attached hereto as Exhibits "E-1" and "E-2" respectively.

Upon completion of processing, the oil and debris were packed in DOT approved drums and re-stored on the third floor of the warehouse. The cores were shredded and placed in liners in fibre drums and then in DOT approved drums and re-stored on the third floor of the warehouse for shipment.

The original material had arrived at our dock on manifest number 0176, Exhibit "F", attached hereto.

#### EXPLANATION OF PAPERWORK ON RANDOM SELECTED GENERATOR

Page Two

On October 6, 1983, the oil from the capacitors was shipped to SCA Chemical Services for incineration. The shipment was double-manifested on Illinois manifest number 0831791 and our manifest number 0534 respectively, herein identified as Exhibits "G" and "H", which were accompanied by an addendum identified herein as Exhibit "I".

Upon receipt at SCA in Chicago, the load was weighed in and the weight ticket evidencing this is attached as Exhibit "J".

On October 16, 1983, the oil was incinerated as evidenced by Exhibit "K" and "K-1".

On November 30, 1983, the shredded cores were shipped to SCA at Chicago for incineration as confirmed by Illinois manifest number 0847089 and our manifest number 0623 with an attached addendum and their receipt is evidenced by the weight ticket, Exhibits "L", "M", "N", and "O" respectively.

Destruction by incineration was accomplished December 3, 1983, as shown by Exhibits "P" and "Q".

On November 25, 1983, waste from the processing was sent to U.S. Ecology Landfill at Beatty, Nevada, under U.S. Ecology manifest number 6458 and our manifest number 0620 with attached addendum identified as Exhibits "R", "S", and "T" respectively.

We received back "Material Transfer Form" number 1468 evidencing the receipt of this waste attached hereto as Exhibit "U".

Further evidence of receipt and burial by U.S. Ecology is provided by their invoice number 33-12819, Exhibit "V" herein.

The foregoing presents a "birth to death" description of the handling of this representative transaction.

If there are any questions concerning the paperwork involved, please let us know.

#### ORDER FORM

nerator:	,	4	
Company Name:	ncinsko	Courty REM	1C.
Company Name: A	O. By 52	8, Warson,	IN 46580
Shipping Address:			
Area Code:		Telephone Number:	
Shipper Number:	<del></del>		
Carrier Number:			
12 Digit EPA Number: _	_		
Contact:	family	<del></del>	-
ed Adsorbent: Yes	No V	#	
ed Crates: Yes	No 🖳	#	
ed Drums: Yes (specify oil or wide mouth)	No V	#	······
	The above ade	porbent, crates and dru	me are loaded.

WAREHOUSE FOREMAN

MANIFEST 0 9/76	GENERATOR DECLISES COUNTY OF MO	
SERIAL . X 3/8044	MANUFACTURER (SENCIA / Electric	
PALLETD	RUMSINGLE	
ON PALLET	ON DRUM (C 33/26 )	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single / 11/25 (78)	L KVAR's	<del></del>
LOCATION IN WAREHOUSE	7th How (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/20/83	
10725 60	SENT TO WAREHOUSE ON 8/38/83	
(1.6.23		
Dunts 109-11-1 (6623	LOCATION SID FLOOR	TEST RESULTS
		TEST RESULTS
Dunts 109-111 Puter Qual Dunt 3 10534		TEST RESULTS
Dutis Que	LOCATION 318 Model	TEST RESULTS
	LOCATION 318 Model	TEST RESULTS

MANIFEST # 0126	GENERATOR KOSCIUSKO COUNTY BEINC	
SERIAL # 3/8062	MANUFACTURER GENERAL Electric	
<del></del>	SINGLE	
# ON PALLET	ON DRUM (123176)	
WEIGHT: pallet	KVAR's	
drum	KVAR's	- · · · · · · · · · · · · · · · · · · ·
single 2405.181	KVAR's	
LOCATION IN WAREHOUSE	Aflow (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Sun #5 109-114 (0623)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 \$ LOCATION	TEST RESULTS
Munt 3 (0534)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 312 Jerue	
Muntfig (Close) 15EC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 1-lâse	
2 17 50 MESULATORS MUN #23 (0620) US 80	SENT TO WAREHOUSE ON 8/30/83	

MANIFEST 0 0176	GENERATOR MOSCIUSTA COUNTY REMA	
SERIAL # X 3180//	MANUFACTURER <u>GENERAL ELECTRIC</u>	
	a SINGLE	
ON PALLET	• ON DRUM <u>C 033/76</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 30X25 (18)	KVAR's /00	
- /1 -	1 floor (1-28-83)	•
SENT TO CAPACITOR ROOM ON:	8/30/83	
Dunt 109-114 (0623)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Flage	TEST RESULTS
e Cartal Dun R xlum#3 (0534)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 LA SLACE	
Mener # 19 (01/130) USEC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Floor	
2 1x 50 MISULATOPS NSULATOPS (0628) 4580	SENT TO WAREHOUSE ON 8/30/63  LOCATION 311/1000	

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MANIFEST # 0/1/6	GENERATOR KASCIUSKA COUNTY AEIN	
SERIAL 0 X 3/812/	MANUFACTURER SENERAL ELECTRIC	
PALLET DRUM		
ON PALLET	● ON DRUM <u>CO 33/76</u> •	
WEIGHT: pallet	KVAR's	
drum	KVAR's	- <del></del>
single 44725 (18)	KVAR's 102	
LOCATION IN WAREHOUSE	Floor (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
· /0725 co.	SENT TO WAREHOUSE ON 8/30/83	
Quents 109-114 (0623)	LOCATION 318 Floor	EST RESULTS
· (Partial Sleum R	SENT TO WAREHOUSE ON 8/30/83	
Allewitt 3 (0534)	LOCATION_BLA & Lave	
. 19 Ples	SENT TO WAREHOUSE ON 8/30/83	
DEBOSS (0620)	LOCATION 318 A LOCATION	
Musel# 11 USEC	/ /	
MSULATORS	SENT TO WAREHOUSE ON \$ 130 /83	
Drum #33 (D628)	LOCATION 31 A Sloor	

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MANIFEST . 0176	GENERATOR SOSCIUSKI COURS RELIX	
SERIAL # 73/8038	MANUFACTURER (SEPPRAL E COTTO)	
PALLET DRUM		
ON PALLET	ON DRUM C 0.33/26	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 50725(28)	KVAR'S 100	
LOCATION IN WAREHOUSE	Floor (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/32/83	
107 25 co. Alwart (1623)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 A Floor	TEST RESULTS
Seited Stude R Drust 3 (CS34) E(14	SENT TO WAREHOUSE ON 8/30/83  LOCATION 310 Floor	
Jun 17 (1620) Jun 14 19 (1620) 458C	SERT TO WAREHOUSE ON 8 33 83  LOCATION 312 Slaos	
MUM #33 (DESO)	SENT TO WAREHOUSE ON \$\\\ 30/83\\\ LOCATION \(\frac{30/83}{2000}\)	

MANIFEST 0 0136	GENERATOR XOSCIUSKY COUNTY AFINC	
SERIAL 0 X 3/8068	MANUFACTURER <u>ENERAL Electric</u>	
FALLET DRUI	MSINGLE	
ON PALLET	● ON DRUM <u>C. Q.3.3/2</u> &	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single (00/25(18)	KVAR's /CT	
LOCATION IN WAREHOUSE	Sloor, (1-28.83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
10x 25 co.	SENT TO WAREHOUSE ON 8/3: /8 3	
(Cr33)	LOCATION BUSSIAN	TEST RESULTS
· Partial Drum &	SENT TO WAREHOUSE ON 8/30/83	
Aunit 3 (0534) SCA	LOCATION_ 311 floor	
	SENT TO WAREHOUSE ON 8 13 183	
19 lls w Drum #19 (0620) (158C	LOCATION 318 Flow	
43EC	SENT TO WAREHOUSE ON $\frac{S}{30/83}$	
Drum#23 4520	LOCATION 3 Ad Sloar	

EXHIBIT BY

MANIFEST 8 5/1/6 SERIAL 0 1/3/8037	GENERATOR SOSCIUSTS COUNTY REN MANUFACTURER EXIVERAL ELOUTIVA	<u>nc</u>
PALLET DRUN	SINGLE	
ON PALLET	ON DRUM <u>CC33/2k</u>	<del></del>
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 7 25.78 LOCATION IN WAREHOUSE	KVAR'S / CC 1 Alsas (1-28-83) 8/30/83	
€ 10725 Co. Juni# 'C9-114' (C623)	SENT TO WAREHOUSE ON 8/33/83  LOCATION 3/18/18/18/18	TEST RESULTS
Prottal bun R Leun #3 (0534)	SENT TO WAREHOUSE ON 8/30/53  LOCATION 311 3 WOL	leswither (11 th y) Jus 100 by Centerally
19 lly w New #19 (6620) VILLE #19 (15EC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3/18/2000	askard as open and
NSULATORS  Shum #23 (CG2N)  USEC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 31 Sloan	

MANIFEST # 0/76	GENERATOR KOSCIUSKO COUNTY BEIN
SERIAL . K3/8048	MANUFACTURER <u>GENERAL ELECTRIC</u>
PALLET DRUM	
ON PALLET	ON DRUM <u>CV3 3/26</u>
WEIGHT: pallet	KVAR's
<del>- 1</del>	KVAR's
single 8 4 25 (18)	KVAR'S
LOCATION IN WAREHOUSE	Lieu (1-28-83)
SENT TO CAPACITOR ROOM ON:	8/30/83
JUY 25 co.	SENT 10 WAREHOUSE ON 8/30/83  LOCATION 31 A LOON TEST RESULTS
Munter 3 (OF : U)	SENT TO WAREHOUSE ON 8/32/83  LOCATION 318 Slow
Aun'# 19 USEC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 314 Silvar
DISSULATORS (0620) Drumitt 23 4580	SENT TO WAREHOUSE ON \$ 1.30 /83  LOCATION 312 Slop

MANIFEST • 0/1/6	MANUFACTURER SUNGAME	
SERIAL # 28/895	MANUFACTURER SUNGAME	
PALLET DRUI	M_8SINGLE	
ON PALLET	ON DRUM (033/26)	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 90 S(13i)		<del></del>
OCATION IN WAREHOUSE	Alson (1-28-83)	
SENT TO CAPACITOR ROOM ON:	2/30/83	<del></del>
1 / 07 25 Co.	SENT TO WAREHOUSE ON 8/30/83	
ways 109-114	LOCATION 318 SLOWS TEST	RESULTS
	SENT: WAREHOUSE ON 8/32/83  LOCATION 311 Alvae	RESULTS
	SENT WAREHOUSE ON 8/30/83	RESULTS

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MANIFEST & 0/26	GENERATOR KOSCIUSKO COUNTY UEINC  MANUFACTURER Sangame	_
SERIAL 0BP 781894	MANUFACTURER Sangame	_
PALLET DRU	IMSINGLE	_
ON PALLET	• ON DRUM <u>CO 33/76</u>	_
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single/(CV25-(130)		
LOCATION IN WAREHOUSE	hot las (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
10925 CO. Munty 109-11d (0623)	SENT TO WAREHOUSE ON 8/30/63  LOCATION 3 18 1 1000	TEST RESULTS
elun#3 (0534) SC #	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 A SOLUTION STATEMENT OF THE STATE	
19 lles (0620) Lunt/19 USEC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 A LUAN	
1 2 4 50 DESULATORS (0600) Dunit 93 (15EC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 \$ LOON	

MANIFEST 0 0/16	GENERATOR ASCIUSES COUNTY BEMO	<del></del>
SERIAL 48/782/47	MANUFACTURER Sangan	
PALLET DRUY	SINGLE	
ON PALLET	ON DRUM (CO.33/26)	- <del></del>
WEIGHT: pallet	KVAR's	
drum	KVAR's	
	KVAR'S TOO	
LOCATION IN V. AREHOUSE	Ilaan (1.28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
10725 Co. Asunsils 104-114 (OG23)	SENT TO WAREHOUSE ON 8/30/63  LOCATION 3. A Slow	TEST RESULTS
Quenti 3 (05:4)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 1 1 1000	
19 lles W New 41 19 45 80	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Slove	
AUY 50  /MISULATORS (0621)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Floor	

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MANIFEST • 0/76	GENERATOR DELIUSAS (BUNKY REINC	- <del></del>
SERIAL • BP 255 229	MANUFACTURER Sangance	<del></del>
PALLET DRU	M_8 SINGLE	
ON PALLET	• ON DRUM <u>CO33176</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 12 by 25 (130)	KVAR's	
LOCATION IN WAREHOUSE	(Alson (1-28-82)	
SENT TO CAPACITOR ROOM ON:	8/3c/83	
10725 Co. 10725 (0623)	SENT TO WAREHOUSE ON 8/30/83	<del></del>
levast 5/09-114 (0623)	LOCATION 3rd Alas	TEST RESULTS
Dai 21 A		Motestan del Assaulas er label Swale Pest
Duw #3 SCA	SENT TO WAREHOUSE ON 8/30/83	( Shall is fresh it
Duw #3 SCA	LOCATION 3 Soldan	
. Glin	SENT TO WAREHOUSE ON 8/30/83	less than norms
DEBRIS (D/A 25)	LOCATION 3 S S S S S S S S S S S S S S S S S S	Jer 100 sq leaterater
Aunt/11 (15 EC	LOCATION OLS OLOGO	
USEC MISULATORS (Eligo) MISULATORS (Eligo)	SENT TO WAREHOUSE ON 8 190 183	
MISULATORS ( 120)	LOCATION 318 Floor	

MANIFEST • D/76  SERIAL • BP 78/977	GENERATOR NISOMUSK, CHUATY REME'  MANUFACTURER Sungano	
	RUMSINGLE	
	• ON DRUM <u>C033/74</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 3 3 4 2 5 U3U  LOCATION IN WAREHOUSE	12/00 (1-28-83)	
SENT TO CAPACITOR ROOM ON: _	8/30/83	
10725 Co Due 145/04-114 (0623)	LOCATION BUSINESS LOCATION BUS	TEST RESULTS
ilumsti : CA	SENT TO WAREHOUSE ON 8/30/83 LOCATION 318 SLADY	
14-lbs (0430) Ann. #19 45EC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 S S S S S S S S S S S S S S S S S S	
1 Say 50 1 Misulators (0620)	SENT TO WAREHOUSE ON 8/30/83	

-

EXh1BIT B

MANIFEST 0 0176		
SERIAL • BP 782144	MANUFACTURER Sangame	
PALLET		
# ON PALLET	# ON DRUM C 0.33/26 6	
WEIGHT: pallet	KVAR's	<del></del>
drum	KVAR's	
	(30) KVAR's 00	<del></del>
	74 flags (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Sums 104-11 (06	LUCATION SASSOCIO	TEST RESULTS
Autal Dun Dunit 3 Cosson Sex	LOCATION 3 A A LOCATION 2 A A LOCATION 3 A L	
Munisipa USER	w sent to warehouse on 8/20/83  LOCATION 318 Floor	
Aunstra3 (0600 USEC	LOCATION 3 Solder	

EXHIBIT B-15

MANIFEST # D176	GENERATOR KOSCIUSKO COUNTINE EMPE	
SERIAL OBP MORAD	<i>H</i>	
PALLET DRU	M_8 SINGLE	
ON PALLET	• ON DRUM <u>CO.33/1 6</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 15 UT JS (130)	KVAR'S 106 L Glove (1-28-83)	<del></del>
LOCATION IN WAREHOUSE	A Ilane (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Juntes 104-1:4 (04)3)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 S S LUCIO	TEST RESULTS
Munt 3 (0531)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Alvow	
19 lly (C420) Dun #17 USEC	SENT TO WAREHOUSE ON 2/30/83  LOCATION 318 \$ LOSS	
Juy 50 Jun #33 (0620) Jun #33 45E0	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 A LOON	

#### WATALIUK INVENTORY, PROCESSING AND SHIPPING LIST

MANIFEST	GENERATOR DESCRISTO COUNTY O	REING.
SERIAL O	MANUFACTURER SANGAME	<del></del>
PALLET		<del></del>
ON PALLET	ON DRUM (CC 33/76)	
WEIGHT: pallett	KVAR's	
dresse	KVAR's	
singli	25(130) KVAR'S 100	
LOCATION IN	DUSE Pel Glass (1-28.8)	
SENT TO CAP	ROOM ON: 8/30/83	
wetts "	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 A SLAGES	TEST RESULTS
Portrate =	Quint R SENT TO WAREHOUSE ON 8/30/83  (0534)  LOCATION 318 Slugar	
19 June	SENT TO WAREHOUSE ON 8/30/83  LOCATION 31 A Slow	
Lind 3=	SENT TO WAREHOUSE ON 8/30/83  USE e LOCATION BLASSAN	

MANIFEST # 0/76 SERIAL # 6270495	GENERATOR SOSCIUS KO COUNTY REMO MANUFACTURER Machen Edison	
PALLET DRUI	SINGLE	
ON PALLET	ON DRUM <u>CO33/76</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single/2012:5(140)		
LOCATION IN WAREHOUSE	Litlage (1-28-83)	
	0/22/03	
Lung 1: 1:9-114 (0623)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3:05/000	TEST RESULTS
Munt 3 (0534)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Alaau	
Aluen HAG USEC	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 Sload	
Augso Justos (0620) Augst 3 USE C	SENT TO WAREHOUSE ON 8/30/83  LOCATION 318 3 Local	

MANIFEST & D/76	GENERATOR DOSCIUSHO COUNTY REINC	
SERIAL 0_108/7528	MANUFACTURER Mile Graw Elecor	
PALLET DRU	M_S SINGLE	
ON PALLET	• ON DRUM <u>C 0.33/76</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 807 5 (as)	KVAR's 50	<del></del>
LOCATION IN WAREHOUSE	1-letlan (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Dennis # 109-114 (0623)	SENT TO WAREHOUSE ON 8/30/8.5  LOCATION 3/8/1000	TEST RESULTS
New #3 (1534)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 CO FROM	
Ments (1626)  Weents 19 USFC	SENT TO WAREHOUSE ON 8 33 83  LOCATION 3 Sold Flow	
Dunations (10000)  Dunations (10000)	SENT TO WAREHOUSE ON 8/3) /83 LOCATION BILL TILLU	

MANIFEST . 0/76	GENERATOR DECLUS TO COUNTY (KEME)	
SERIAL 0 /08/175/19	, MANUFACTURER Machan Edesor	
PALLET DRU		
ON PALLET	• ON DRUM (70.33/26 •	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single /90105(65)		
LOCATION IN WAREHOUSE	delow (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
1-725 co,	SENT TO WAREHOUSE ON 8/30/83	
Sunt's 11.9-11.5 (1023)	LOCATION Bradlove	TEST RESULTS
a Bet of Sun	SENT TO WAREHOUSE ON 8 30 /83	
Dunitti (DS34)	SENT TO WAREHOUSE ON \$30/83  LOCATION 31 Store	
. 19-lie w	SENT TO WAREHOUSE ON 8/3/63	
19-lie W Sunt 19 USEC!	LOCATION 31 Slow	
00750	SENT TO WAREHOUSE ON \$ 130/83	
Decem # 23 (0620)	LOCATION 318 Follow	

EXHIBIT B-20

MANIFEST • 0/26	GENERATOR /DSP11158/2 QUATY	DEINE
SERIAL 0/8/6529	MANUFACTURER That Low Edi	LIN
PALLET DRU	MSINGLE	<del></del>
ON PALLET	• ON DRUM (2) 33/26	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
LOCATION IN WAREHOUSE	KVAR'S 50 (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Jun 15/09-1/2 (00/5)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 SO	TEST RESULTS
Quital Sun R	SENT TO WAREHOUSE ON 8/3/23  LOCATION 32/ Hours	
Munt 17 (15EC	SENT TO WAREHOUSE ON 8/31/83  LOCATION 3 LI HOOL	
1000 (1000)	SENT TO WAREHOUSE ON 8/3/83  LOCATION 3 1/1/104	

# 

MANIFEST 0 0/16 SERIAL 0 2271556	MANUFACTURER MANUFACTURER MANUFACTURER	
PALLET DRUI	0	
WEIGHT: pallet drum ungle 21 Ay 35 105		
SENT TO CAPACITOR ROOM ON:	7th Ilva (1-28.83) 8/30/83	
10105	SENT TO WAREHOUSE ON 8/30/83	
Dunt 5/109-114 (0623)	LOCATION IN Alay	TEST RESULTS
Dunt 5/109-114 (0623)  Partial Sum R  Dunt 3 (0534)		TEST RESULTS
P. t. O. August	SENT TO WAREHOUSE ON 8/30/83	TEST RESULTS

EXHIB TO DE SHEET SHEET STREET STREET STREET

MANIFEST 0_3/76	GENERATOR DECLUSÃO COUNTY UE INC	
SERIAL 0 (27/537	MANUFACTURER Than Francisco	
PALLETD	RUM $S$ SINGLE	
ON PALLET	● ON DRUM <u>CO33/76</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 220725 (18	E KVAR'S 100	
LOCATION IN WAREHOUSE	7ch floor (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
1072 Co 1072 Cones (SC073)	LOCATION 3 Allas	TEST RESULTS
plum # 5 (D'54)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3 A HUOL	
19 lles (UC) Durant/9 4580	LOCATION 318 SUCCESSION SIGNATURE SENT TO WAREHOUSE ON SIGNATURE SIGNATURE SIGNATURE SENTENCE SIGNATURE SI	
Junting (1620)	SENT TO WAREHOUSE ON 8/3/183	

MANIFEST 0 D/26	GENERATOR YSCIUS No COUNTY US	9/10
SERIAL # 18/9/15	MANUFACTURER Sunyane	
PALLET DRUI		
ON PALLET	● ON DRUM <u>CO33/24</u> •	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 3040 5(21)	KVAR'3	
LOCATION IN WAREHOUSE	Aflag (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
10/25 co.	SENT TO WAREHOUSE ON 8/3/83	
Quent#5/09-114 (0:003)	LOCATION_3rd floor	TEST RESULTS
of Hartise Dune R	SENT TO WAREHOUSE ON 8/30/63	
jlu. 143 504	LOCATION 3rd Albae	
. 19.lles w	SENT TO WAREHOUSE ON 8/31/83	
Duew #19 USEC	LOCATION 31 Slove	
20/50	SENT TO WAREHOUSE ON 3/3/1/3	
Cuntro (1/10/2)	LOCATION_3rd Flow	

EXHIBIT ( ) A COMPANY SEPARATION OF THE PARTY OF THE PART

MANIFEST 0 0176	GENERATOR SOSQIUSKO POXINTY REINC	
SERIAL . 69065352	MANUFACTURER Westinghouse	
	M	
ON PALLET	• ON DRUM <u>C033/76</u>	
WEIGHT: pallet	KVAR's	
drum	KVAR's	
single 240735 (66)	KVAR's 50	
LOCATION IN WAREHOUSE	7tl Haar (1-28-83)	
SENT TO CAPACITOR ROOM ON:	8/30/83	
Quent 104-114 (0623)	SENT TO WAREHOUSE ON 8/30/83  LOCATION 3/3/1800	TEST RESULTS
Buttal Sund R Bum # 3 504	SENT TO WAREHOUSE ON 8/30/83  LOCATION 310 Hood	
Jaller W Lumit/19 (Claso)	SENT TO WAREHOUSE ON \$30/83  LOCATION 30 Albae	
July 50 July 50 July 423 (0000)	SENT TO WAREHOUSE ON \$30 183  LOCATION DESCRIPTION	

GENERATOR SOSCIUSTO COUNTY CIEINE MANIFEST 0 D/26 SERIAL - 6901-5381 SINGLE \_\_ PALLET DRUM \_ ON DRUM (0033176 # ON PALLET WEIGHT: pallet\_\_\_\_\_ KVAR's single 250/05 (65) KVAR's 0-28-83 **SENT TO CAPACITOR ROOM ON:** TEST RESULTS SENT TO WAREHOUSE ON.

Allumiticas (Disco) LOCATION BLOCATION

XHIBIT C

# P.C.B. INC. OF MO. P.C.B. TREATMENT INC.

2100 WYANDOTTE

KANSAS CITY, MO. 64108

816-221-3660

#### P.C.B. TREATMENT INC. DESTRUCTION CERTIFICATE

ADDRESS 90176  MANIFEST 9 0176  DATE RECEIVED 1+31+87  QUANTITY RECEIVED 0IL 8 FRUMS CAPS  DESTRUCTION PROCESS FOR CAPACITY  QUANTITY RECEIVED FOR DEST. 8 DRUMS 2510	TRANS	DEBR
DESTRUCTION PROCESS FOR CAPACITE SUANTITY RECEIVED OIL 3 FRUMO CAPS  DESTRUCTION PROCESS FOR CAPACITE SUANTITY RECEIVED FOR DEST. 8 DRUMS VEIGHT 1048 KILOGRAMS 2310	TRANS	
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WARSAU LOUNTY REMC

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EXHIBIT D-2/(OSC 1USKO COUNTY REMC

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PCE INC. OF MISSOURI-

CAPACITOR PROCESSING LOG

PAGE ... 2 OF ... 2

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EXHIBIT EN 5

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3-30-83

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TORAGE OR BIG- OBAL FACILITY			PCB :	INC.	OF	MÆD.	2100	WYAN	DOT'	re K.C,	MO.	64108	
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#### EXHIBIT I

15.74 ADEUTIDEM TO MANTFEST NO. 0073,0015,0176,0135,0077 0012,0062,0004,0206,0095 MATTESTOS/ 0011 0006 0029 0030 GENERATOR\_ 0031 ST. :C CITY Manage Tity 64108 2100 Transotus ZIP\_ ADDRESS -4 DRUNG OF GIL PESCRIPTION OF SHIPMENT\_\_\_\_ ALL TRANSFORMERS DRAINED AND FLUSHED SHIPPING WEIGHT PPM SERIAL KVAR

4 DRUMS OF PRODUCTION OIL

HIPPER PT.	. 1	DATE 10-5-01
STGNATURE Sula	Yan hard	TITLE Of Sec
SHIPPED TO TO	CITY	FOLIO ST TETE TE

. EXHIBIT J

# **WEIGH TICKET**

•	WEIGHT	TIME	DATE	1D #
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RECALL	SASTO LE F	FORLLES	WELCHI	1 O C
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GROSS	37.720	1	SEQ#	22
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TONS	t to \$	/	JNIT \$	
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84-0772					
SCA WORK ORDER HUMBER					
PCB INC.					
GENERATOR					
PCB INC. OF MO.	#10 <u>U</u>				

SAME AMPLETED BY ASTE GENERATOR	DIVIS	RONAVENTAL P	F ILLINOIS  ROTECTION AGENCY POLIUTION CONTROL PRINGFIELD, ILLINOIS 62706	084708
EXHIBIT L		(217) 7	82-6760 IAULING MANIFEST	Authorization Number $\frac{O}{a}$ $\frac{O}{a}$ $\frac{O}{a}$ $\frac{O}{a}$ $\frac{O}{a}$ $\frac{O}{a}$ $\frac{O}{a}$
B INC. OF MISSOURI	2100 Wyan		81 62 2 13 660	0 9 2 9 0 9 5 0 4 6 0
Cansas City	MO Sime	64108		M O D 9 8 0 6 3 3 0 4
		WASIE	HAULER(S)	00.
PCB INC. OF MISSOURI.	2100 Wyan Hadar Address Kansas Ci	dotte ty, MO 6	4108	S W H Registration Number 1 4 4 2 0 0 2 2 2 MO D9 8 0 63 3 04 1
g Hauser Name	Hauter Address	<del></del>		S W H. Registration Number 22
:		-	Phone Number	EPA Number
SCA Chemical Services			STORAGE ON INVALUENT SITE  * Island Ave.	03/60058
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## Part Five - Contingency Plans

The most important part of a spill control plan is prevention. In this regard, personnel working with PCBs, PCB items, or in PCB areas will be trained in emergency procedures for providing first aid, notification of proper authorities, spill containment and spill clean-up and decontamination.

# First Aid

Personnel working with PCBs, PCB items and PCB areas will be instructed in basic first aid and safety procedures involving PCB contact. This will be ascertained by the reading and signing of a "PCB Hazard Acknowledgement" statement by each employee and by additional instruction on the hazards of fluids containing PCBs and items contaminated by PCBs. (See Attachment #8)

The immediate concern during a containment and/or spill emergency is to minimise contamination of personnel with PCBs. Although the sequence may vary, the following procedures will be quickly accomplished:

- 1. Quickly assess the situation to determine if anyone is injured or contaminated by PCBs.
- 2. If anyone is injured and/or contaminated, the "rescuer" will quickly don necessary protective gear, and move the "victim" to a site upwind from the spill or adequately ventilated.

  Doors and windows should be opened, if necessary, and self-contained breathing reparatus used, if appropriate or necessary.
- 3. Obtain medical assistance for injured or contaminated pe cons. Do not leave injured or incapacitated persons alone. Always instruct someone to stay with them until proper medical assistance is provided.
- 4. If necessary to reduce PCB contamination, remove contaminated clothing from victims and/or rescuers, wash affected areas of the body with soap and water, and flush eyes for 15 minutes with eyewash or clean water.
- 5. Identify, if possible, the quantity and tradename of PCB, and type of equipment involved.

6. Secure the spill site from unauthorized personnel by roping off the area and posting warning signs.

## Notification of Proper Authorities

Spills threatening/entering waterways or involving PCBs in quantities equal to or exceeding 4.54 KG or 10 pounds must be reported to the Management of PCB Disposal Systems, Inc., who will, in turn, report the spill to the EPA and/or Coast Guard. To obtain assistance, call:

- 1. Coast Guard National Response Center (300) 424-8802
- 2. EPA (816) 374-3778

#### Spill Containment

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Spilled PCBs will be contained where the spill occurs. PCBs must be kept from entering storm drains, wells, water systems, and navigable waterways. To insure this, the plant processing area and storage areas will have no drains and will have double containment. In addition, all PCBs will be double contained during shipping.

Spills should be contained by following these procedures as appropriate:

- 1. Don appropriate protective equipment.
- Prevent further leakage by repositioning the PCB container or by welding, overpacking, applying a temporary seal to the leak (using epoxy or a fiberglass patch kit), closing master valves or petcocks.
- 3. Prevent the spill from spreading by trenching or encircling the area with a dike of sand, absorbent material or, as a last resort, dirt or rags. If it is raining or rain is imminent and the spill is in a outside area, cover the spill with a plastic tarpaulin.

### Spill Clean-up

Clean up spilled PCBs to remove any health or environmental hazards. Do not work alone when cleaning up. Ensure that the area is properly ventilated and that personnel are using proper safety gear. Clean up the spill by:

- 1. Spreading oil-absorbent material over the spill. Work the absorbent into the spill with a broom, forcing the absorbent into close contact with the spilled PCBs. Collect the used absorbent and place into PCB-labeled leak-proof containers for disposal.
- 2. Remove contaminated soil to a depth of at least six inches below the wet surface line. Place contaminated soil in properly labeled leak-proof containers for disposal.
- 3. Collecting all contaminated equipment and safety protective gear and placing them in leak-proof containers for decontamination or disposal.

## Decontamination

Appropriate solvents can be used to effectively decontaminate many spill area after the great bulk of the spill has been cleaned up. Spread the solvent evenly over the spill area by using a sprayer or by sprinkling the area with solvent. (Solvents should be used in sparing amounts) Then apply absorbent material allowing time for absorption and working material in, if necessary. Remove the spent absorbent. Repeat this procedure until all the spilled PCB is removed. Collect all decentaminant material into a leak-proof container for disposal. Metal tools and other equipment can be cleaned in a vapor degreaser or by cleaning in liquid solvent.

Porous materials cannot be adequately decontaminated and must be placed in proper leak-proof containers for disposal.

# Disposal

All contaminated material and equipment that cannot be cleaned up must be removed to an EPA-approved hazardous waste disposal facility.

### PCB Spill Control Kits

PCB Spill Control Kits containing equipment and protective gear will be maintained at the Holden Plant and on vehicles transporting PCBs. (See Attachments #9 and #10)

### Solvents

To decontaminate spill areas, kerosene, diesel fuel, trichloroethylene, toluene, xylene, and other solvents may be used.

# Post-Spill Procedures

After decontamination of the spill area has been completed, take the following steps to ensure the adequate decontamination has been accomplished:

- 1. Collect and analyze samples of affected environmental areas (soil, water, etc.)
- 2. Investigate the cause of the spill and document the spill episode.
- 3. Take corrective measures to prevent a re-occurence of the incident.

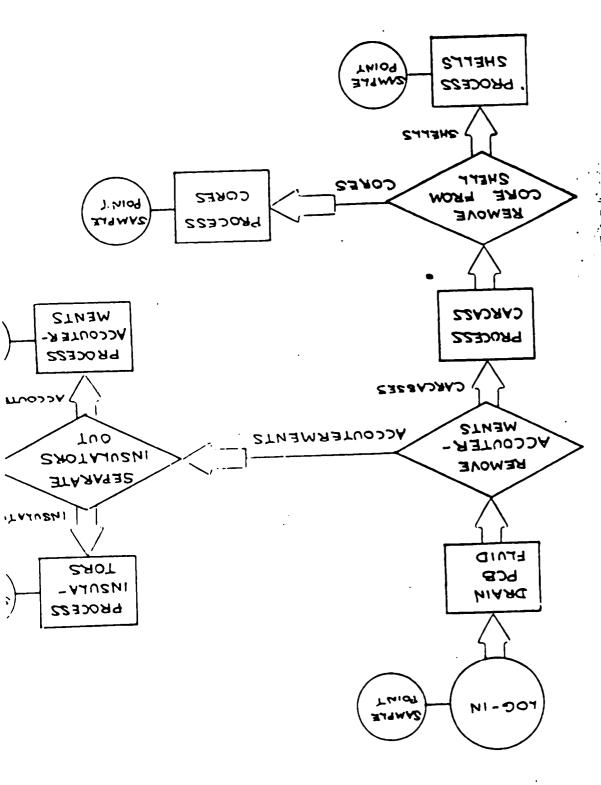
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MASTER MATERIAL LOG

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SHIFT PCE DISPOSAL SYSTEMS 5000 EAST 10TH, KE., MO SUPERVISOR PROCESSING WAREHOUSE I NUMBER TRANSFORMER WEIGHT KVAR MFR DATE SERIAL NUMBER 15 20 25 30 35 40

# PCB TRANSFORMER PROCESSING



Special Note! Attachments #4, 5, and 6 are reserved for future use and are not included in this presentation.

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Attachments #4, 5, and 6 (See above note)

# PCB PLANT INSPECTION LOG

PCB DISPOSAL SYSTEMS, INC 5000 EAST 10TH BT K.C., MO 64127

LOT -
APPHALT
FENCE/GATES
STORAGE AREAS
OTHER
BUILDING 'A' -
Roof
WALLS
CUREINGS
ELECTRICAL
AIR SYSTEM
SAFETY SIGNS
FIRE EXTINGUISHERS
EXHAUST FAN
TOYDING DOCK
other
CAPACITOR PROCESSING SYSTEM -
TABLE/VATS
PLOOR PANS
VAPOR DEGREASER
vehilation
other
REACTOR -
BULK STORAGE
Reactor
PLUMBING
OTHER
REMARKS & NOTES -
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# PCB HAZARD ACKNOWLEDGEMENT

LAN	DATE
1.	No smoking is allowed in Processing Area
2.	Immediately clean-up all spills and leaks.
3.	Immediately report all accidents.
4.	When suited-up in protective gear for Processing Work, stay in the Processing Area.
5.	Do not enter Processing Area while it is in operation unless suited-up in protective gear.
6.	Protective gear for each Work position may vary, but the
	designated protective gear for each position of the Processing  Line must be worn while working the line.
7.	Eyewash and shower areas, first-aid kit, and phone number of local medical unit must be pointed out to employees who should familiarize themselves with their locations.
8.	Protective gear such as respirators, face shields, and steel- toed boots should be kept clean and monitored for contamination.
9.	If skin contact is made with PCB-contaminated fluids or solvents wash with soap and water thoroughly.
10.	If eye contact is made with PCB or PCB-contaminated fluids or solvents, flush with water 15-20 minutes and contact physician immediately.
11.	If fluids are taken internally, immediately attend by physician. Follow any additional Safety Procedures explained by Processing supervisors.
the	I have read the above instructions and as basis for my employment h PCB Disposal Systems, Inc., agree to acknowledge and abide by m. I have verbally received and understand instructions on the ards of fluids containing PCBs and items contaminated by PCBs.
	SIGNED:
	S.S. # :
	BRIEFED BY:

### PLANT SPILL CONTROL KIT

### EQUIPMENT:

- 2 55-Gallon Open-Top Drums
- 1 Crescent Wrench
- 1 Bung Wrench
- 1 Push Broom 24" Wide
- 1 Shop Brush
- 1 25-Lb Box of Rags
- 1 Square-Tipped 'D' Handle Shovel
- 1 Round-Tipped 'D' Handle Shovel
- 1 Box of 20 30 Gallon Trash Bags
- 2 Large Bags of Absorbent
- 1 Manual 55 Gal. Pump w/20' Hose
- 1 Large Flashlight
- 1 1 Gallon Hudson Sprayer
- 1 1' x 2' Drip Pan
- 1 5 Gallon Can of Kerosence
- 2 9' x 12' Heavy Duty Plastic Tarps
- 12 PCB Labels 6" x 6"
- 1 Roll | Masking Tape
- 1 55 Gallon Oil Drum

### PROTECTIVE GEAR:

- 2 Pair Protective Gloves
- 2 X-L Rainsuits
- 4 Pair "Tru Touch" Gloves
- 2 L Rainsuits
- 2 Half-Face Respirators & Cartridges
- 2 Face-Shields
- 1 First Aid Kit w/eyewash
- 2 Pair Plastic Boot Covers
- 2 Pair Rubber Boots Size 12 & Size 10
- 2 Self-Contained or Air Supplied Breathing Apparatus

### VEHICLE SPILL CONTROL KIT

## EQUIPMENT:

- 2 55-Gallon Open-Top Drums
- l Crescent Wrench
- 1 Bung Wrench
- Push Broom (12" or 18" Wide)
- 1 Shop Brush
- 1 Box of 10 30-Gallon Trash Bags
- l Square Tipped 'D' Handle Shovel
- 1 Metal Dust Pan
- l Large Flashlight
- 1 55-Gallon Manual Pump w/30' Hose
- 2 Large Bags Absorbent
- 10 Lbs. Rags
- 2 9' x 12' Heavy-Duty Plastic Tarps
- 12 PCB Labels 6" x 6"
- l Roll Brown Paper Towels
- 1 Roll i' Masking Tape
- 50' Yellow Rope
- 1 1-Gallon Can of Kerosene Solvant
- 1 55-Gallon Oil Drum

### PROTECTIVE GEAR:

- 2 Pair Protective Gloves
- 4 Pair "Tru Touch" Gloves
- 1 Half-Face Respirator & Cartridges
- 1 Face-Shield
- 2 Pair Plastic Boot-Covers
- 1 X-L Rainsuit
- 1 L Rainsuit
- 1 Pair Rubber Boots
- 1 Rubber Apron
- 1 First Aid Kit w/eyewash

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